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Broadcast Electronics



Marti Electronics FM Exciter MODELS: ME-40

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Marti Electronics FM Exciter MODELS: ME-40

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Marti Electronics Product Warranty (One-Year Limited)

Broadcast Electronics (BE) hereby warrants all new Marti Electronics branded products, including STL systems, manufactured by BE, against any defects in material or workmanship at the time of delivery thereof, or that develop under normal use within a period of one (1) year, from the date of shipment.

BE reserves the right to repair equipment under warranty with new or refurbished equipment or parts. BE's sole responsibility with respect to any equipment or parts not conforming to this warranty is to replace or repair such equipment upon the return thereof F.O.B. to BE's factory in Quincy, Illinois, U.S.A. In the event of replacement pursuant to the foregoing warranty, only the unexpired portion of the warranty from the time of the original purchase will remain in effect for any such replacement.

This warranty shall exclude the following products, component parts and/or assemblies:

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This warranty shall not extend to claims resulting from any acts of God, terrorism, war, defects or failures caused by Purchaser or user abuse or misuse, operator error, or unauthorized attempts to repair or alter the equipment in any way.

Under no circumstances shall BE be responsible for indirect, incidental or consequential damages, including, but not limited to transportation costs, non-authorized repair or service costs, downtime costs, costs for substituting equipment or loss of anticipated profits or revenue, incurred by Purchaser, whether based in contract, tort or for negligence or breach of statutory duty or otherwise.

The terms of the foregoing warranty shall be null and void if the equipment has been altered or repaired without specific written authorization from BE, or if not installed according to BE's instruction manuals, including, but not limited to, the absence of proper grounding, surge (TVSS) protection on the AC circuit panel or proper lightning protection/grounding on all output circuits, or if equipment is operated under environmental conditions or circumstances other than those specifically described in BE's product literature or instruction manual which accompany the equipment. The warranty shall be voided if the product or subassembly is equipped with a tamper



seal and that tamper seal is broken. BE shall not be liable for any expense of any nature whatsoever incurred by the original user without prior written consent of BE. The warranty provided herein shall terminate at the end of the period set forth above. This warranty extends only to the original **Purchaser and is not transferable.** There are no third party beneficiaries of any of the provisions of this warranty. If the equipment is described as "used" equipment, it is sold as is and where is and no warranty applies unless authorized in writing.

EXCEPT AS SET FORTH HEREIN, AS TO TITLE AND AS SPECIFICALLY REQUIRED BY LAW, THERE ARE NO OTHER WARRANTIES, OR ANY AFFIRMATIONS OF FACT OR PROMISES BY BE, WITH REFERENCE TO THE EQUIPMENT, OR TO MERCHANTABILITY, FITNESS FOR A PARTICULAR APPLICATION, SIGNAL COVERAGE, INFRINGEMENT, OR OTHERWISE, WHICH EXTEND BEYOND THE DESCRIPTION OF THE EQUIPMENT ON THE FACE HEREOF.



IMPORTANT INFORMATION

EQUIPMENT LOST OR DAMAGED IN TRANSIT -

When delivering the equipment to you, the truck driver or carrier's agent will present a receipt for your signature. Do not sign it until you have:

1) Inspected the containers for visible signs of damage and 2) Counted the containers and compared with the amount shown on the shipping papers. If a shortage or evidence of damage is noted, insist that notation to that effect be made on the shipping papers before you sign them.

Further, after receiving the equipment, unpack it and inspect thoroughly for concealed damage. If concealed damage is discovered, immediately notify the carrier, confirming the notification in writing, and secure an inspection report. This item should be unpacked and inspected for damage WITHIN 15 DAYS after receipt. Claims for loss or damage will not be honored without proper notification of inspection by the carrier.

RF PRODUCT TECHNICAL ASSISTANCE, REPAIR SERVICE, PARTS -

Technical assistance is available from Broadcast Electronics by letter, prepaid telephone or E-mail. Equipment requiring repair or overhaul should be sent by common carrier, prepaid, insured, and well protected. If proper shipping materials are not available, contact the RF Technical Services Department for a shipping container. Do not mail the equipment. We can assume no liability for inbound damage, and necessary repairs become the obligation of the shipper. Prior arrangement is necessary. Contact the RF Technical Services Department for a Return Authorization.

Emergency and warranty replacement parts may be ordered from the following address. Be sure to include the equipment model number, serial number, part description, and part number. Non-emergency replacement parts may be ordered directly from the Broadcast Electronics stock room at the number shown below.

RF TECHNICAL SERVICES -

Telephone: +1 (217) 224-9617 E-Mail: <u>rfservice@bdcast.com</u> Fax: +1 (217) 224-6258

FACILITY CONTACTS -

Broadcast Electronics, - Quincy Facility 4100 N. 24th St. P.O. BOX 3606 Quincy, Illinois 62305 Telephone: +1 (217) 224-9600 Fax: +1 (217) 224-6258 General E-Mail: <u>bdcast@bdcast.com</u> Web Site: <u>www.bdcast.com</u>

PARTS -

Telephone: +1 (217) 224-9617 E-Mail: <u>parts@bdcast.com</u>



RETURN, REPAIR, AND EXCHANGES -

Do not return any merchandise without our written approval and Return Authorization. We will provide special shipping instructions and a code number that will assure proper handling and prompt issuance of credit. Please furnish complete details as to circumstances and reasons when requesting return of merchandise. All returned merchandise must be sent freight prepaid and properly insured by the customer.

MODIFICATIONS -

Broadcast Electronics, reserves the right to modify the design and specifications of the equipment in this manual without notice. Any modifications shall not adversely affect performance of the equipment so modified.





SAFETY PRECAUTIONS

PLEASE READ AND OBSERVE ALL SAFETY PRECAUTIONS!!

ALL PERSONS WHO WORK WITH OR ARE EXPOSED TO POWER TUBES, POWER TRANSISTORS, OR EQUIPMENT WHICH UTILIZES SUCH DEVICES MUST TAKE PRECAUTIONS TO PROTECT THEMSELVES AGAINST POSSIBLE SERIOUS BODILY INJURY. EXERCISE EXTREME CARE AROUND SUCH PRODUCTS. UNINFORMED OR CARELESS OPERATION OF THESE DEVICES CAN RESULT IN POOR PERFORMANCE, DAMAGE TO THE DEVICE OR PROPERTY, SERIOUS BODILY INJURY, AND POSSIBLY DEATH.



DANGEROUS HAZARDS EXIST IN THE OPERATION OF POWER TUBES AND POWER TRANSISTORS -

The operation of power tubes and power transistors involves one or more of the following hazards, any one of which, in the absence of safe operating practices and precautions, could result in serious harm to personnel.

- A. HIGH VOLTAGE Normal operating voltages can be deadly. Additional information follows.
- **B. RF RADIATION** Exposure to RF radiation may cause serious bodily injury possibly resulting in Blindness or death. Cardiac pacemakers may be affected. Additional information follows.
- **C. HOT SURFACES -** Surfaces of air-cooled radiators and other parts of tubes can reach temperatures of several hundred degrees centigrade and cause serious burns if touched. Additional information follows.
- **D. RF BURNS -** Circuit boards with RF power transistors contain high RF potentials. Do not operate an RF power module with the cover removed.



HIGH VOLTAGE -

Many power circuits operate at voltages high enough to kill through electrocution. Personnel should always break the primary AC Power when accessing the inside of the transmitter.

RADIO FREQUENCY RADIATION -

Exposure of personnel to RF radiation should be minimized, personnel should not be permitted in the vicinity of open energized RF generating circuits, or RF transmission systems (waveguides, cables, connectors, etc.), or energized antennas. It is generally accepted that exposure to "high levels" of radiation can result in severe bodily injury including blindness. Cardiac pacemakers may be affected.

The effect of prolonged exposure to "low level" RF radiation continues to be a subject of investigation and controversy. It is generally agreed that prolonged exposure of personnel to RF radiation should be limited to an absolute minimum. It is also generally agreed that exposure should be reduced in working areas where personnel heat load is above normal. A 10 mW/cm² per one tenth hour average level has been adopted by several U.S. Government agencies including the Occupational Safety and Health Administration (OSHA) as the standard protection guide for employee work environments. An even stricter standard is recommended by the American National Standards Institute which recommends a 1.0 mW/cm² per one tenth hour average level exposure between 30 Hz and 300 MHz as the standard employee protection guide (ANSI C95.1-1982).

RF energy must be contained properly by shielding and transmission lines. All input and output RF connections, such as cables, flanges and gaskets must be RF leak proof. Never operate a power tube without a properly matched RF energy absorbing load attached. Never look into or expose any part of the body to an antenna or open RF generating tube or circuit or RF transmission system while energized. Monitor the tube and RF system for RF radiation leakage at regular intervals and after servicing.

HOT SURFACES -

The power components in the transmitter are cooled by forced-air and natural convection. When handling any components of the transmitter after it has been in operation, caution must always be taken to ensure that the component is cool enough to handle without injury.



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1 INTRODUCTION

Information presented by this section provides a general description of the ME-40 FM Exciter features and lists equipment specifications.

1.1 EQUIPMENT DESCRIPTION.

The ME-40 exciter is available in several configurations. Refer to the following list for various exciter models, spare parts kits, and options available.

- 979-1053 100% Spare Semiconductor Kit
- 979-1052 Recommended Spare Semiconductor Kit
- 979-1051 Spare Parts Kit

1.2 PHYSICAL DESCRIPTION.

The ME-40 chassis is equipped with slide rails to allow easy access to all assemblies when the unit is extended from the rack. Removal and installation of assemblies within the exciter is facilitated by the semi-modular mechanical construction. Each assembly is firmly mounted to the main chassis and electrically connected to the main wiring harness with plugs and jacks. Input and output connections are routed to a rear-panel terminal strip and BNC connectors.

1.3 ELECTRICAL DESCRIPTION.

The Marti Electronics ME-40 is a solid-state wideband FM exciter providing a continuously variable RF output from 3 to 40 watts into a 50 Ohm load at any frequency within the 87.5 to 108 MHz FM broadcast band in 10 kHz increments. The ME-40 accepts multiple wideband composite inputs from a stereo generator or SCA generator in addition to a 600 Ohm balanced monaural input. Typical performance exhibits extremely low distortion with THD and IMD less than 0.05% and a typical signal-to-noise ratio of 80 dB. A tapped dual primary power transformer and a voltage selector allows operation from a wide range of ac input potentials.

1.3.1 METERING

Exciter operating parameters are monitored by a front-panel Test Meter and peak-hold modulation LED display. Test Meter functions are Forward Power, Reverse Power, P.A. Current, P.A. Voltage, +13 volt Supply, and AFC Level. Modulation levels of 100% and greater are displayed for one second.

1.3.2 STATUS DISPLAYS

The ME-40 is designed with front-panel LEDs to indicate the status of Overtemperature, VSWR (greater than 1.5:1) and AFC Lock.

1.3.3 AUTOMATIC FREQUENCY CONTROL

A temperature compensated reference oscillator and a dual-speed phase-locked-loop controlling the carrier frequency locks the frequency of the modulated oscillator to the precision reference frequency oscillator allowing prompt on-frequency operation of the exciter from a cold start. The ME-40 will achieve frequency lock from a cold start in less than five seconds.

1.3.4 CONTROL CIRCUIT

The control circuitry provides automatic control of RF output to maintain a preset power output. In addition, the control circuitry eliminates adjustments after the initial setup, protects the RF output circuitry from excessive



temperatures, high VSWR conditions, over-voltage conditions, and short circuit conditions.

1.3.5 RF AMPLIFIER

The RF amplifier is a broadband 3 to 40 watt amplifier covering the entire commercial FM broadcast band. Tuning of the amplifier is not required.

1.4 EQUIPMENT SPECIFICATIONS.

Refer to Table 1-1 for electrical and performance specifications and Table 1-2 for physical and environmental specifications of the ME-40 FM Exciter.

TABLE 1-1. ME-40 EXCITER SPECIFICATIONS

GENERAL SPECIFICATIONS	
PARAMETER	SPECIFICATIONS
Frequency Range	87.5 to 108 MHz, tuned to specific operating frequency.
	Exciter programmable in 10 KHz steps.
RF Output Impedance	50 Ohms
Power Output	3 Watts to 40 Watts, Continuously Variable (Type BNC
	female connector) Open and Short Circuit Protected.
VSWR	Rated power 40 watts into 1.5:1 maximum, without
	output matching (capable of operating into higher VSWR
	with automatic power reduction). Open and short circuit
	protected at all phase angles with automatic power
	control.
R.F. Harmonics	Meets or exceeds all FCC, DOC, and CCIR standards.
Frequency Stability	± 500 Hz, $\pm 32^{\circ}$ F to $\pm 122^{\circ}$ F (0°C to $\pm 50^{\circ}$ C).
Modulation Type	Direct FM at the Carrier Frequency.
Modulation Capability	+300 kHz
Modulation Indication	Peak Reading, Color Coded, LED Display with Baseband
	Over-Modulation Peak Hold indicator. One (1) second
	hold time for peaks above 100% modulation.
Asynchronous AM S/N Ratio	60 dB Below 40 watt Reference Carrier with 100%
	Amplitude Modulation @ 400 Hz and 75 Microsecond
	De-emphasis (No FM Modulation Present).
Synchronous AM S/N Ratio	50 dB Below 40 watt Reference Carrier with 100%
	Amplitude Modulation @ 1 kHz (FM Modulation: <u>+</u> 75
	kHz @ 400 Hz @ 25 watts output power).
Test Meter	6 function analog meter with selector switch.
Test Points	Internal test points available.
Audio/Control Connections	14 Terminal Barrier Strip, 5 BNC Connectors.
AC Input Power Requirements	97 to 133V AC or 194 to 266V AC, 50/60 Hz, 210W
	Maximum.
MONAURAL OPERATION	
PARAMETER	SPECIFICATIONS
Audio Input Impedance	600 ohms balanced, resistive, adaptable to other
	impedances, 60 dB common mode suppression.
Audio Input Level	+10 dBm nominal for \pm 75 KHz deviation @ 400 Hz;
	adjustable to other levels.
Audio Frequency Response	0.5 dB, 30 Hz to 15 KHZ, selectable flat, 50, 75
	microsecond pre-emphasis.
THD + Noise	0.05% or less at 400 Hz.
SMPTE IM Distortion	0.05% or less, 60 Hz/7 KHz, 4:1 ratio.



CCIR IM Distortion	0.05% or less, 15 KHz/14 KHz, 1:1 ratio.			
FM S/N Ratio	80 dB below <u>+</u> 75 KHz deviation @ 400 Hz measured in a			
	20 Hz to 30 KHz bandwidth with 75 us de-emphasis.			
WIDEBAND COMPOSITE OPERATION				
PARAMETER	SPECIFICATIONS			
Inputs	2 total, (1) unbalanced and (1) balanced.			
Input Impedance	10 K ohm or 50 ohm, nominal, resistive selectable.			
Input Level	3.5 V p-p nominal, for <u>+</u> 75 KHz deviation.			
FM S/N Ratio	80 dB below <u>+</u> 75 KHz deviation @ 400 Hz. Measured in			
	a 20 Hz to 200 KHz bandwidth with 75 us de-emphasis.			
Harmonic Distortion + Noise	0.05% or less @ 400 Hz.			
SMPTE IM Distortion	0.05% or less, 60 Hz/7 KHz, 1:1 ratio.			
CCIF IM Distortion	0.05% or less, 15 KHz/14 KHz, 1:1 ration.			
Amplitude Response	<u>+</u> 0.1 dB, 30 Hz to 53 KHz.			
Phase Response	± 0.25 degrees from linear phase, 30 Hz to 53 KHz.			

TABLE 1-2. PHYSICAL AND ENVIRONMENTAL SPECIFICATIONS

PARAMETER	SPECIFICATION
PHYSICAL	
Weight:	
Packed	46 Pounds (20.8 kg).
Unpacked	38 Pounds (17.2 kg).
Dimensions:	
Height	5.25 Inches (13.3 cm).
Width	17.70 Inches (44.9 cm).
Depth	19.00 Inches (48.3 cm).
ENVIRONMENTAL	
Ambient Operation Temperature	0° C to +50° C
Humidity	95% Maximum, Non-Condensing.
Altitude	7500 ft. @ 50 Hz (2286M); 10,000 ft @ 60 Hz
	(3048M)

2 INSTALLATION

This section contains information required for installation and preliminary checkout of the Marti Electronics ME-40 FM Exciter.

2.1 UNPACKING.

The equipment becomes the property of the customer when the equipment is delivered to the carrier. Carefully unpack the exciter. Perform a visual inspection to determine that no apparent damage has been incurred during shipment. All shipping materials should be retained until it is determined that the unit has not been damaged. Claims for damaged equipment must be promptly filed with the carrier or the carrier may not accept the claim.

The contents of the shipment should be as indicated on the packing list. If the contents are incomplete, or if the unit is damaged electrically or mechanically, notify both the carrier and Marti Electronics.

2.2 INSTALLATION.

Each exciter is assembled, operated, tested, and inspected at the factory prior to shipment and is ready for



installation when received. Prior to installation, this publication should be studied to obtain a thorough understanding of the operation, circuitry, nomenclature, and installation requirements. Installation is accomplished as follows: 1) Preliminary Installation, 2) Wiring, and 3) Exciter Checkout.

2.3 PRELIMINARY INSTALLATION.

Table 1-2 (SECTION I, GENERAL INFORMATION) provides physical and environmental conditions which should be considered prior to ME-40 installation.

The ME-40 exciter may be installed in any convenient location in a 19 inch (48.3 cm) rack within reach of signal and power cables. The exciter should not be installed directly above or below heat generating equipment, otherwise no special requirements need be observed.

WARNING DISCONNECT ALL RACK POWER BEFORE ATTEMPTING EXCITER INSTALLATION.

- 1. Place the exciter on a work surface.
- 2. Remove any packing material from the outside of the exciter.
- 3. Refer to Figure 2-1 and ensure the appropriate primary AC line voltage is visible on the AC LINE VOLTAGE SELECTOR circuit board (100V, 115/120V, 220V, or 230/240V).
- 4. If an alternate AC line voltage is required, remove the AC LINE VOLTAGE SELECTOR circuit board with a small pair of needle nose pliers. Re-insert the circuit board so that the correct AC line voltage is visible when the circuit board is inserted into the receptacle.
- 5. Ensure the line fuse and spare fuse are both slow-blow types and rated at 3.0 amperes for the 100 to 120 volt range or 1.5 ampere for the 220 to 240 volt range.
- 6. The following procedure is for a field rack mount installation.
 - a) Locate the slide rail mounting brackets and the movable portion of each slide rail in the accessory kit.
 - b) Refer to Figure 7-6, SECTION VII, DRAWINGS and secure the slide rail mounting brackets to the respective side of the rack cabinet with the hardware supplied.

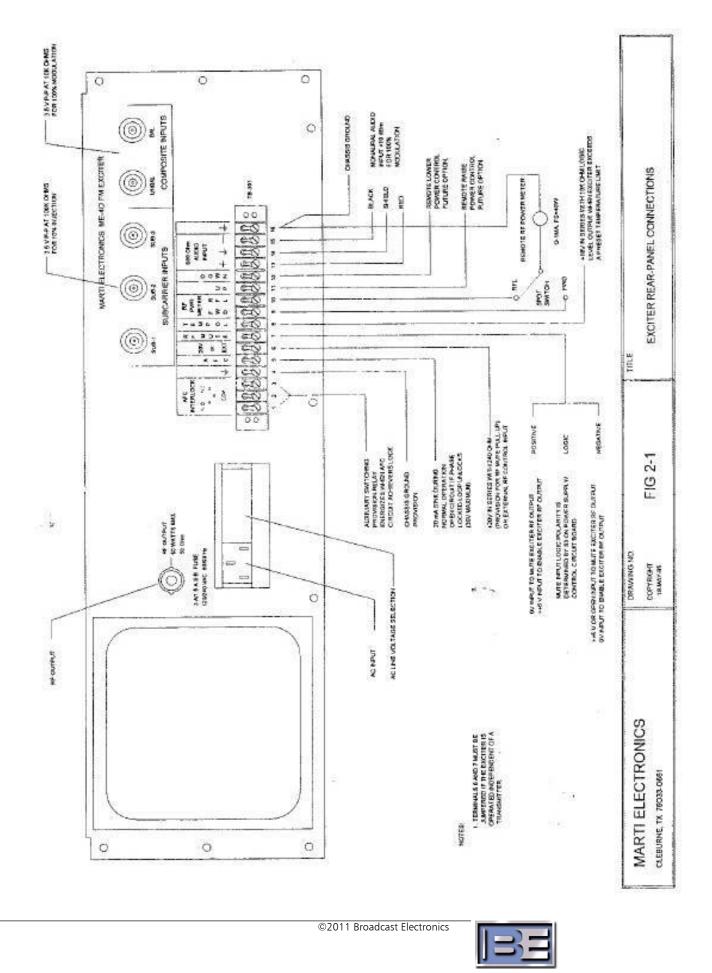
CAUTION

THE SLIDE RAILS MUST BE PARALLEL TO EACH OTHER AND LEVEL BEFORE DRILLING ANY HOLES TO MOUNT THE REAR OF THE SLIDE RAILS.

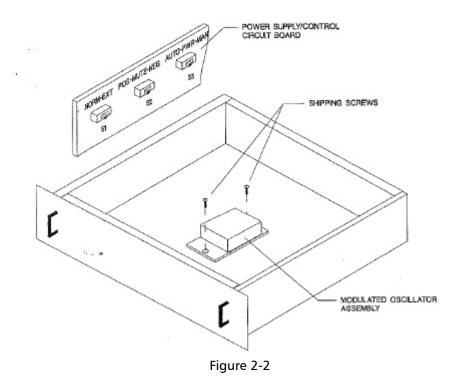
CAUTION

c) Secure the movable portion of the slide rail to the mounting brackets with the hardware supplied.





- d) After the slide rails are mounted, lift the exciter onto the rails over the slide stops and push the exciter into the rack.
- 7. Pull the exciter forward until the slide rail stops are encountered.
- 8. Loosen the eight turn-lock fasteners on the top of the exciter and remove the top cover.
- 9. Remove any packing material from the inside of the exciter.
- 10. Refer to Figure 2-2 and ensure AUTO-PWR-MAN switch S1 and NORM-EXT switch S2 on the power supply/control circuit board assembly are operated to AUTO and to NORM respectively.
- 11. POS-MUTE-NEG switch S3 on the power supply/control circuit board is provided to select the RF mute input logic polarity (refer to Figure 2-2). S3 must be in the POS position when the ME-40 is operated with a Broadcast Electronics transmitter or as a stand-alone unit. Switch S3 is factory operated to the POS position prior to shipping.
- 12. Refer to the final test data sheets shipped with the exciter and ensure the SYNTHESIZER FREQUENCY SELECTION switches on the AFC/PLL assembly are correctly positioned.
- 13. Refer to Figure 2-2 and remove the two shipping screws which secure the modulated oscillator assembly to operate the shock mounts.
- 14. Replace the top cover on the exciter and secure the eight turn-lock fasteners on the top of the cover.





2.4 INSTALLATION ADJUSTMENTS

2.4.1 GAIN SELECTION

The gain of the balanced monophonic audio processing circuit on the AFC/PLL circuit board is selectable for input levels ranging from 0.0 dB to +10 dB. The ME-40 is shipped from the factory for an input level of +10 dB. If an alternate level is required, refer to Figure 2-3 and connect the appropriate resistor between terminals E1 and E2 as determined by the following information.

INPUT LEVEL	RESISTOR VALUE
+10dBm	OMIT
+8 dBm	39K Ohm
+4dBm	10k Ohm
0.0 dBm	4.7k Ohm

Figure 2-3

WARNING

DISCONNECT ALL SYSTEM POWER BEFORE PROCEEDING.

WARNING

2.4.2 WIRING

Refer to Figure 2-1 and connect a coaxial cable (located in the accessory kit) between the RF OUTPUT connector on the exciter rear-panel and a 50 Ohm RF load capable of dissipating the output of the exciter. Refer to Figure 2-1 and connect the external signal inputs and remote control wiring as required. A second coaxial cable is provided to connect an SCA or composite input to the exciter.

WARNING

THE EXCITER CASE MUST BE CONNECTED TO EARTH GROUND.

WARNING

2.4.3 GROUND

Ensure a ground wire is connected from terminal 4 of the exciter rear-panel terminal board to earth ground.

2.4.4 EXCITER CHECKOUT.

- 1. Before proceeding, check the following:
 - A Ensure all connections at terminal strips are secure.
 - B. Ensure primary power is properly programmed.
 - C. Ensure the chassis ground connection is secure.



- D. Ensure all signal inputs are secure.
- E. Ensure the RF output is properly connected.
- F. Ensure all external cabling is properly dressed and secured.

CAUTION

THE PRIMARY AC POWER USED MUST BE THE SAME AS DISPLAYED ON THE AC LINE VOLTAGE SELECTOR CIRCUIT BOARD.

CAUTION

2. Connect the exciter to an appropriate power source with the power cord provided. The following events will occur.

A. The fan will begin to operate.

B. Select +13 V Supply on the TEST METER switch. The meter should indicate approximately 13 on the 25 volt scale.

C. Set TEST METER to Forward Power position.

D. The TEST METER will indicate approximately 5 watts.

3. Rotate TEST METER switch to AFC Level position.

The TEST METER will indicate a level within the range of 2 to 9 dependent upon carrier frequency. Refer to the final test data sheets for the correct indication.

4. Rotate the TEST METER switch in Reverse Power position.

The meter should read near zero watts assuming a perfect 50 ohm resistive load is connected to the exciter output BNC connector

5. Rotate the TEST METER switch to P.A. Current position.

The TEST METER will indicate approximately 1A. (assuming an RF output power of 5 watts.)

6. Rotate the TEST METER switch to Forward Power position.

A. Extend the exciter forward on the slide rails to expose the R.F. POWER OUTPUT ADJ. control access hole in the left side of the top cover.

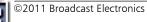
B. Using an insulated adjustment tool, adjust the exciter output power to the level required by the transmitter.

WARNING

DISCONNECT EXCITER PRIMARY POWER BEFORE PROCEEDING. WARNING

- 7. Disconnect AC primary power from the exciter.
- 8. Disconnect the RF load and connect the exciter output to the transmitter RF input connector.
- **2.4.5** CONNECTION OF COMPOSITE STEREO SIGNAL SOURCES.

Two composite input jacks (BAL, UNBAL) are provided on the rear-panel of the ME-40 for



connection to a composite stereo source such as a stereo generator or composite STL receiver (refer to Figure 2-1).

Both the UNBAL and BAL inputs require a level of 3.5V p-p (1.24 VRMS) to modulate the carrier at \pm 75 kHz. These jacks may be used entirely independent of each other and will accept frequencies of less than 1 Hz to 100 kHz. If these inputs are used, the output level on the composite source must be adjusted to obtain 100% peak modulation as indicated by the ME-40 modulation display (LED bargraph).

The BAL input is AC coupled at the input and provided with common mode rejection circuitry.

Therefore, the **BAL** input must be used if ground loops and hum are present between the exciter and composite source.

2.4.6 CONNECTION OF SCA SIGNAL SOURCES.

SCA unbalanced input receptacles SUB-1, SUB-2, and SUB-3 are provided on the rear-panel of the ME-40. Each input is AC coupled and accepts frequencies from 40kHz to 100kHz. An input of 3.5V P-P (1.24 VRMS) will modulate the FM carrier 10% at \pm 7.5 kHz.

When using an SCA input, the output level of the SCA Generator must be adjusted to obtain the desired peak modulation as indicated by an FM modulation monitor. Each input is also compatible with any SCA generator using a de coupled input for the transmission of data.

2.4.7 LOW-PASS FILTER INSTALLATION.

The ME-40 exciter can be equipped with an optional low-pass filter to allow the unit to operate as a low power transmitter. The optional low-pass filter is installed as follows.

Remove the exciter top-panel. Refer to Figure 2-4 and secure the low-pass filter to the inside rearpanel with the hardware supplied.

Remove the coaxial cable from the RF OUTPUT receptacle and connect to filter input receptacle J 1. Connect the short coaxial cable (supplied) between filter receptacle J2 and the RF OUTPUT receptacle. When installation is complete, replace the exciter top-panel.



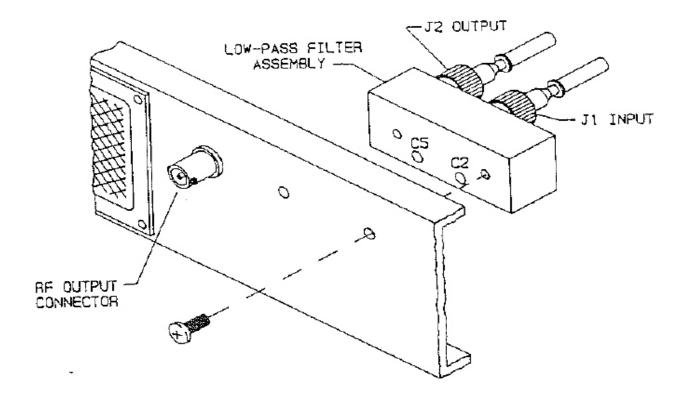


Figure 2-4

3 Operation

This section identifies all controls and indicators associated with the ME-40 FM Exciter and provides standard operating procedures

3.1 CONTROLS AND INDICATORS.

Refer to Figure 3-1 for the location of all controls and indicators associated with normal operation of the ME-40 Exciter. The function of each control or indicator is described in Table 3-1.

3.2 OPERATION.

NOTE

THE FOLLOWING PROCEDURE ASSUMES THAT THE EXCITER IS COMPLETELY INSTALLED AND IS FREE OF ANY DISCREPANCIES

NOTE



3.2.1 TURN ON.

Primary power will be applied to the ME-40 exciter when the transmitter filament supply is energized. Operate the transmitter filament power to ON. The following events will occur:

A. The flushing fan will operate.

B. After a delay of approximately 5 seconds, the LOCK indicator will illuminate to indicate operating frequency stabilization

C. The Test Meter will indicate the selected parameter.

Observe the peak modulation indicator to ensure programming is applied to the exciter.

Operate the Test Meter switch to FORWARD POWER position and record the Test Meter output power indication.

Operate the Test Meter switch to REVERSE POWER position and record the Test Meter reverse power indication.

The exciter forward and reverse power indications may be converted to a VSWR ratio using Table 3-2. To use the table, divide the Test Meter reflected power indication by the Test Meter forward power indication. Locate the quotient in the POWER RATIO column. The VSWR is listed across from the POWER RATIO entry.

3.2.2 TURN OFF.

If the exciter primary circuit is connected to the transmitter filament supply, the exciter will de-energize when the transmitter is turned off. The ME-40 exciter does not require constant primary power.

ITEM NO.	NOMENCLATURE	FUNCTION
1	RF Power Output	Adjusts exciter RF output level. CW adjustment increases output level.
2	Peak Modulation Indicator	Displays modulation peaks. Values of 100% and greater are held for 1 second.
3	Test Meter	Indicates WATTS on the top scale and relative values on bottom scale for P.A. CURRENT, P.A. VOLTAGE, +20 VOLT SUPPLY, AND AFC LEVEL. Refer to test sheet for
4	TEST METER Switch	Selects 6 test functions as explained in items 5, 6, 7,
5	FORWARD Power	Indicates the forward power output (top meter scale)
6	REVERSE Power	Indicates power reflected from the exciter load (top scale)

TABLE 3-1. ME-40 CONTROLS AND INDICATORS

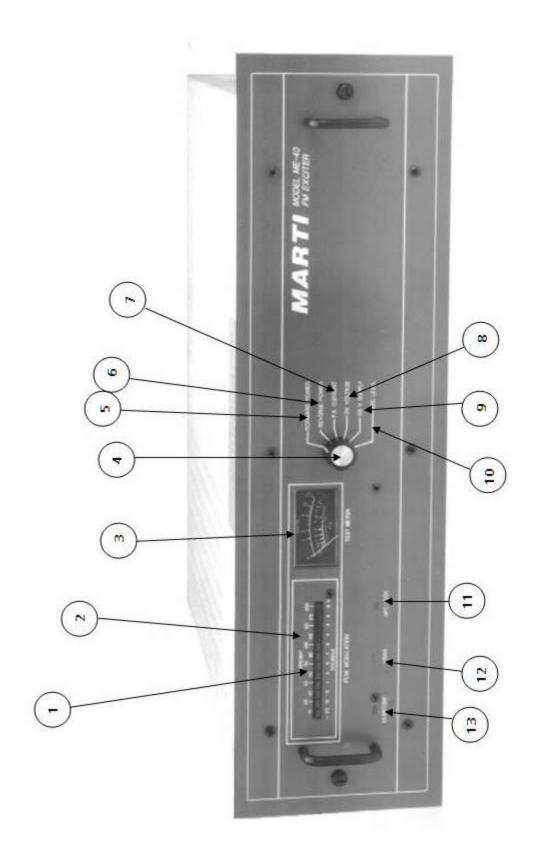


7	P.A. CURRENT	Relative P.A. Current (lower meter scale). Refer to test sheet for nominal values
8	P.A. VOLTAGE	Relative P.A. voltage (lower meter scale). Refer to
9	+13V SUPPLY	13 volt supply relative voltage (lower meter scale). Refer to test sheet for nominal values.
10	AFCLEVEL	AFC level depends upon operating frequency selected. Lower scale - refer to
11	LOCK Status Indicator	Illuminates to indicate the operating frequency is stabilized.
12	VSWR Status Indicator	Illuminates to indicate reflected power exceeds 5.5 watts.
13	TEMP Status	Illuminates to indicate the RF amplifier heat- sink temperature exceeds a preset limit.

TABLE 3-2. POWER/VSWR CONVERSION

Reflected Power in Watts = POWER RATIO	
Forward Power in Watts	VSWR
0.000	1.0:1
0.002	1.1:1
0.008	1.2:1
0.017	1.3:1
0.028	1.4:1
0.040	1.5:1
0.053	1.6:1
0.074	1.75:1
0.111	2.0:1
0.183	2.5:1
0.250	3.0:1
0.360	4.0:1





4 OVERALL THEORY OF OPERATION

This section presents overall theory of operation for the ME-40 FM Exciter.

For the purpose of definition, the ME-40 Exciter is divided into functional subassemblies in the following text. A detailed description of each subassembly is presented later in this manual.

4.1 POWER SUPPLY/CONTROL CIRCUITS.

The power supply/control circuit board contains the exciter power supply and control circuitry. The proceeding text will describe the power supply circuitry followed by the control circuitry.

4.1.1 POWER SUPPLY CIRCUIT

Primary AC power to the exciter is applied through a voltage selector and line filter module. This device provides overload protection for the entire exciter and allows selection of a wide range of AC input potentials.

All the circuitry in the exciter operates from an unregulated potential of +30V DC and three pre- regulated potentials of +20 volts, -20 volts and +5 volts. All supplies are full-wave rectified, filtered, and electronically regulated to assure stable equipment operation.

The +20 volt, -20 volt, and +5 volt supplies are low-current circuits which are protected from over-voltage, over-current, reverse-voltage, and short-circuit conditions. These potentials are distributed throughout the exciter to various subassemblies and re-regulated to lower voltages on each circuit board. The +13 volt supply can be checked on the TEST METER.

The filtered +20 volt supply associated with the RF amplifier is regulated by the control circuitry in response to preset level controls and feedback loops. This supply contains over- voltage, over-current, reverse-voltage, short-circuit, and over-temperature circuitry to protect the exciter sub-assemblies.

4.1.2 CONTROL CIRCUIT

The control circuitry regulates operation of the RF amplifier within preset limits dependent upon several parameters such as forward RF power output, reflected power, RF amplifier heat sink temperature, DC current, DC supply voltage, an external mute control potential, and an external RF power adjust potential. The control circuit assembly also contains amplifiers for the forward and reflected power directional couplers, over temperature circuitry, and the VSWR circuitry.

The control circuit compares the sum of the forward and reflected powers to a reference for automatic control of power output. If the reflected power becomes excessive, the power output will be reduced by the amount required to maintain safe operation of the RF output transistor. If excessive VSWR exists, a front-panel **VSWR** indicator will illuminate.

In addition, the control circuit monitors the total RF amplifier assembly heat sink temperature and limits RF output accordingly. This assures operation at safe transistor temperatures under the worst case conditions of high VSWR, high ambient temperatures, or failure of the cooling fan. If an over-temperature condition exists, a front-panel **TEMP** indicator will illuminate.

Automatic protection of the RF devices from excessive voltage is provided by an MOV and crowbar circuit, and short circuit protection is provided by foldback current limiting and a fuse. If an over-current condition exists, a front-panel **RF** indicator will illuminate.

4.2 RFI FILTER NETWORK.

The RFI filter prevents interference from signals of 500 kHz and above by filtering and bypassing the audio, control, and status input and output circuits.



14

4.3 METERING CIRCUIT.

Metering of important exciter operating parameters is provided by a TEST METER. Six steady-state parameters are selected by a rotary switch and displayed on an analog meter.

A Peak-Hold Bar Graph LED display constantly monitors the AC composite signal applied to the modulated oscillator. Indication of short transient peaks exceeding 100% are held for one second for viewing.

4.4 AFC/PLL CIRCUIT.

The AFC/PLL circuit synthesizes the exciter carrier frequency and maintains the phase and frequency of the carrier. The ME-40 frequency synthesizer and comparator circuit provides 2000 synthesized frequencies within the commercial FM broadcast band in 10kHz increments.

Carrier sampled at the output of the modulated oscillator is returned to the AFC/PLL circuit as feedback. This feedback is divided and compared to a scaled-down reference frequency within a programmable frequency synthesizer and comparator logic circuit to develop a correction signal.

During normal operation, the AFC/PLL circuit constantly modifies the correction signal applied to the modulated oscillator to maintain the stability of the carrier. If the carrier is off frequency, the AFC/PLL circuit will mute the RF output and de-energize the AFC relay until the carrier is locked in phase and frequency to the reference oscillator. A dual-speed loop filter provides rapid stabilization of the carrier and allows modulation from 1 Hz to 100 kHz. When frequency stabilization is attained, a front-panel status indicator will illuminate.

As a secondary function, the assembly accepts all audio inputs, corrects the audio, and sums the corrected audio with AFC tuning bias which linearizes the modulation and adjusts the carrier frequency of the modulated oscillator.

4.5 MODULATED OSCILLATOR CIRCUIT.

The modulated oscillator circuit generates the final carrier frequency, frequency modulates the carrier, and amplifies the modulated RF carrier to a level sufficient to drive the RF amplifier. Additional circuitry interfaced with the AFC/PLL circuit maintains the RF carrier center frequency as part of a phase-locked-loop.

4.6 RF AMPLIFIER ASSEMBLY.

The RF amplifier assembly consists of three stages of amplification designed to increase the 2 milliwatt RF input signal from the modulated oscillator to an adjustable RF power level of 3 to 40 watts as required to drive an associated transmitter.

The first stage employs a broadband thick-film hybrid amplifier which provides a saturated output of approximately one watt to the input of the driver stage. The driver provides 8 watts of RF to the power amplifier which outputs an adjustable RF level of 3 to 40 watts.

A microstrip directional coupler on the RF amplifier printed circuit board supplies information to the exciter control circuitry to automatically maintain RF power output and provide protection during high VSWR operating conditions.

The RF amplifier transistors are mounted on a large heat sink positioned in the direct air flow from a cooling fan. Heat sink temperature is monitored by the control circuitry. If an over-temperature condition exists, the control circuit will automatically reduce RF power to maintain safe operation of the RF devices.

The broadband characteristics of the amplifier eliminates the necessity for adjustments for any frequency within the FM band, assures that the exciter output is transparent to the signal generated by the modulated oscillator, and enhances amplifier stability under varying load conditions.



5 MAINTENANCE

This section provides general maintenance information, electrical adjustment procedures, and troubleshooting information for the ME-40 FM Exciter

5.1 SAFETY CONSIDERATIONS

WARNING

THE EXCITER CONTAINS GUARDS FOR HAZARDOUS VOLTAGES PRESENT AT THE AC LINE SELECTOR AND HIGH CURRENTS ON THE TERMINALS OF THE POWER SUPPLY FILTER CAPACITOR AND POWER TRANSISTORS MOUNTED ON THE RF AMPLIFIER HEAT SINK ASSEMBLY. NEVER OPERATE THE EXCITER WITHOUT THE GUARDS. USE THE INSULATED TUNING TOOL PROVIDED FOR ANY ADJUSTMENTS AND DO NOT TOUCH ANY COMPONENT WITHIN THE EXCITER WHEN POWER IS ENERGIZED.

WARNING

Low voltages are used throughout the exciter circuitry; however, maintenance with power energized is always considered hazardous and caution should be observed. It is possible to receive minor RF burns from the high impedance points of the RF power amplifier with the exciter top panel removed

WARNING

ENSURE ALL PRIMARY POWER IS DISCONNECTED FROM THE EXCITER BEFORE ATTEMPTING EQUIPMENT MAINTENANCE.

WARNING

5.2 FIRST LEVEL MAINTENANCE

First level maintenance consists of precautionary procedures applied to equipment to prevent future failures. These procedures are performed on a regular basis and the results recorded in a performance log.

Periodically, the exciter chassis and fan filter should be cleaned of accumulated dust using a brush and vacuum cleaner. Check for overheated components, tighten loose hardware, and lubricate mechanical surfaces (such as the slide rails) as required. Check performance levels by utilizing the multimeter functions and status indicators provided.

5.3 SECOND LEVEL MAINTENANCE

Second level maintenance consists of procedures required to restore the ME-40 Exciter to operation after a fault has occurred.

The maintenance philosophy of the ME-40 FM Exciter consists of problem isolation to a specific assembly. Subsequent troubleshooting is provided by each applicable assembly publication in Part II of this manual to isolate specific components. If desired, the entire assembly may be returned to Marti Electronics for repair of replacement.



5.4 ADJUSTMENTS

Adjustment procedures for all controls on all circuit boards are provided by each applicable assembly publication in Part II of this manual.

5.5 TROUBLESHOOTING

Most troubleshooting consists of visual checks. The various exciter indicators (meters, LED's, and fuses) should be observed to isolate the malfunction to a specific area as listed below. Typical meter indications are presented in Table 5-1 and exciter power demand requirements are listed in Table 5-2.

- A Exciter Input
- B Power Supply Circuit
- c Metering Circuit
- D Modulated Oscillator Circuit
- E AFC/PLL Circuit
- F RF Amplifier
- G Control Circuit
- H Exciter Output

DC VOLTMETER. Use an external high impedance voltmeter to measure internal DC potentials. Refer to Figure 5-1 and the following procedure.

Procedure to gain access to various stages in the ME-40 proceed as follows:

a. Extend the exciter forward and remove the top-cover.

WARNING

DO NOT TOUCH ANY FEED THROUGH CAPACITORS OR COMPONENTS ON THE RF AMPLIFIER MODULE WITH POWER APPLIED.

WARNING

- b. Once the trouble is isolated, refer to the applicable section discussing the theory of operation and providing troubleshooting for the respective assembly to assist in problem resolution. All internal components may be accessed through a removable top cover (refer to Figure 5-1).
- c. To restore normal operation replace the top-cover and secure exciter in normal rack position.



TABLE 5-1. TYPICAL METER INDICATIONS

TABLE 5-1. TYPICAL METER INDICATIONS

TEST METER SWITCH POSITION		MULTIMETER INDICATION		
TEST +20 V -20 V +5 V		+19 to +21 VDC -19 TO -21 VDC +4.8 TO +5.2 VDC		
AFC		+2.0 TO 9.0 VDC, c	lependent upon RF	carrier frequency
PAV	RF POWER 5 Watts 10 Watts 20 Watts 30 Watts 40 Watts	88.1 MHz +5.5 VDC +7.8 VDC +10.7 VDC +13.4 VDC +18.9 VDC	98.1 MHz +6.0 VDC +8.9 VDC +12.1 VDC +15.0 VDC +20.3 VDC	108.1 MHz +5.7 VDC +8.5 VDC +11.8 VDC +14.8 VDC +20.6 VDC
ΡΑΙ	RF POWER 5 Watts 10 Watts 20 Watts 30 Watts 40 Watts	88.1 MHz 1.10 Amperes 1.59 Amperes 2.20 Amperes 2.77 Amperes 3.87 Amperes	98.1 MHz 0.97 Amperes 1.40 Amperes 1.92 Amperes 2.40 Amperes 3.30 Amperes	108.1 MHz 1.00 Amperes 1.39 Amperes 1.88 Amperes 2.34 Amperes 3.27 Amperes
FWD		3 to 40 Watts		
RFL		Less than 2 Watts		

TABLE 5-2. AC POWER REQUIREMENTS

RF POWER OUTPUT MIDBAND	ACINPUT	POWER REQUIREMENTS
40W	230VAC	0.65 Ampere
30W	230VAC	0.60 Ampere
20W	230VAC	0.55 Ampere
10W	230 VAC	0.50 Ampere
40W	115VAC	1.30 Amperes
30W	115VAC	1.20 Amperes
20W	115VAC	1.10 Amperes
10W	115 VAC	1.00 Ampere



WARNING

BERYLLIUM OXIDE CERAMICS (BeO)- AVOID BREATHING DUST OR FUMES.

WARNING

WARNING

THE WHITE CASE MATERIAL OF THE ME-40 RF AMPLIFIER TRANSISTORS IS MADE OF BEO CERAMIC MATERIAL. DO NOT PERFORM ANY OPERATION ON ANY BEO CERAMIC WHICH MIGHT PRODUCE DUST OR FUMES, SUCH AS GRINDING, GRIT BLASTING, OR ACID CLEANING. BERYLLIUM OXIDE DUST OR FUMES ARE HIGHLY TOXIC AND BREATHING THEM CAN RESULT IN SERIOUS PERSONAL INJURY OR DEATH. BEO CERAMICS MUST BE DISPOSED OF ONLY IN A MANNER PRESCRIBED BY THE DEVICE MANUFACTURER. USE CARE IN REPLACING TRANSISTORS OF THIS TYPE.

WARNING

COMPONENT REPLACEMENT. The circuit boards used in the ME-40 are double-sided boards with plated-through holes. Because of the plated-through holes. solder fills the holes by capillary action. These conditions require that defective components be removed carefully to avoid damage to the board.

On all circuit boards, the adhesion between the copper trace and the circuit board fails at almost the same temperature as solder melts. A circuit board trace can be destroyed by excessive heat or lateral movement during soldering. Use of a small iron with steady pressure is required for circuit board repairs.

To remove a soldered component from a circuit board, cut the leads from the body of the defective component while the device is still soldered to the board. Grip each component lead with long nose pliers. Touch the soldering iron to the lead at the solder connection on the circuit side of the board. When the solder begins to melt, push the lead through the back side of the board and cut oil the clinched end of the lead. Each lead may now be heated independently and pulled out of each hole. The holes may be cleared of solder by carefully re-heating with a low wattage iron and removing the residual solder with a soldering vacuum tool.

Install the new component and apply solder from the circuit side of the board. If no damage has been incurred to the plated-through holes, soldering of the component side will not be required.

WARNING

MOST SOLVENTS WHICH WILL REMOVE ROSIN FLUX ARE VOLATILE AND TOXIC BY THEIR NATURE AND SHOULD BE USED ONLY IN SMALL AMOUNTS IN A WELL VENTILATED AREA, AWAY FROM FLAME, INCLUDING CIGARETTES AND HOT SOLDERING IRONS.

WARNING

WARNING

OBSERVE THE MANUFACTURERS CAUTIONARY INSTRUCTIONS.

WARNING

After soldering, remove residual flux with a suitable solvent. Rubbing alcohol is highly diluted and is not effective.

The board should be checked to ensure the flux has been removed. Rosin flux is not normally corrosive; however, the flux will absorb enough moisture in time to become conductive and cause problems.

5.6 INTEGRATED CIRCUITS

Special care should be exercised with integrated circuits. Each integrated circuit must be installed by matching the integrated circuit notch with the notch on the socket. Do not attempt to remove an integrated circuit from a socket with your fingers. Use an integrated circuit puller to lightly pry the component from the socket.

5.7 EXCITER PREPARATION FOR SHIPMENT.

If the exciter is removed from service to be shipped to another location, ensure the following steps are accomplished prior to shipping:

- a. Secure the modulated oscillator assembly in place with two 6-32 \times 3/4 inch (1.27 cm) screws in the tapped holes provided.
- b. Ensure the top-cover is secured to the exciter.
- c. Pack the exciter in a carton, allowing 2 inches (5.08 cm) minimum of packing material all around the exciter.
- d. Provide adequate insurance coverage.

5.8 EXCITER FREQUENCY CHANGE.

If modification of the exciter frequency is required, perform the following procedures in sequence as listed.

- a. FREQUENCY SELECTION procedure in the AFC/PLL section of this manual.
- b. MODULATION CALIBRATION procedure in the AFC/PLL section of this manual.
- c. MODULATION CORRECTION procedure in the AFC/PLL section of this manual.

d. FWD CAL (R5) AND RFL CAL (R9) procedure in the POWER SUPPLY/CONTROL section of this manual.





5.9 POWER SUPPLY/CONTROL CIRCUIT BOARD

This section provides general information and specifications relative to the operation of the power supply/control circuit board.

The control circuitry on the power supply/control circuit board regulates the operation of the RF amplifier within preset limits depending on the forward power output, reflected power output, PA voltage and current, and RF amplifier assembly temperature. The circuit board is designed with over temperature, over voltage, and short circuit protection circuits, and a VSWR foldback circuit.

The power supply circuitry provides regulated DC potentials of +20V, -20V, and +5V required by all the exciter circuit boards. An unregulated +30V DC potential is also provided by the power supply. Each power supply is full-wave rectified, filtered, and electronically regulated to assure stable equipment operation.

Refer to Table 5-3 for electrical characteristics relative to the power supply/control circuit board.

PARAMETER	SPECIFICATION
INPUTS	
AC POWER REQUIREMENTS	97 to 133VAC or 194 to 266 VAC, 50/60 Hz, 230W Maximum
RF MUTE FROM TRANSMITTER	
NEG POS LOGIC SWITCH POSITON	
POSITIVE	0V = RF mute
	+5V = RF enable
NEGATIVE	+5V or High Impedance = RF mute 0V = RF enable
EXTERNAL RF POWER CONTROL	Positive potential, varies adjustment of PWR SET control R52. Nominally 0-6V DC with R52 fully CW for 3-40 W.
OUTPUTS	
FWD POWER	+11.45V at 10 K Ohm for 40W RF
RFL POWER	Approximately + 1V at 10K Ohm for 2W RF
TEMP OL DRIVE	+18V at 5mA, Maximum
PA VOLTAGE	Approximately +20.8V at 3.25 Amperes for 40W RF

TABLE 5-3. ELECTRICAL CHARACTERISTICS - Power Supply/Control Circuit Board

5.9.1 REMOVAL AND INSTALLATION

This section provides removal and installation procedures for the power supply/control circuit board.



REQUIRED EQUIPMENT: A number 2 Phillips screwdriver with a 4 inch (10 16 cm) blade is required to remove the power supply/control circuit board from the exciter chassis.

To remove the power supply/control circuit board, proceed as follows:

WARNING

DISCONNECT THE PRIMARY POWER TO THE EXCITER BEFORE PROCEEDING.

WARNING

- a. Disconnect the primary power to the exciter.
- b. Remove the exciter top-cover. Disconnect P10 and P11 from the circuit board.
- c. Observe the orientation of P12 and P13 and disconnect from the circuit board.
- d. Remove the screw near J11 securing the circuit board to the chassis.
- e. With slight pressure, pull the circuit board from the mounting stud at each comer.

To install, follow the REMOVAL PROCEDURE in reverse order.

5.9.2 DETAILED THEORY OF OPERATION-Power Supply/Control Board

This section presents the theory of operation for the exciter power supply/control circuit board. The power supply/control circuit board will be described as follows:

- 1) the control circuitry, and
- 2) the power supply circuitry

5.9.2.1 CONTROL CIRCUITRY

The control circuitry consists of five circuits. The following figure presents a simplified schematic of the control circuits on the power supply/control circuit board. Refer to the figure as required for a description of the following circuits.

- RF Mute Circuit
- Forward/Reflected Amplifier Circuits
- Temperature Sense Circuit
- Open Fuse Detector Circuit
- Power Control Circuit
- 1) RF MUTE CIRCUIT The RF mute circuit automatically inhibits exciter RF output if the AFC circuit is unlocked or if the transmitter is not ready to accept RF drive. This circuit consists of logic input switch S3, inverters Q3 and Q4, RF mute driver U3B, and mute switch Q2.



With S3 in the positive logic input position, U3B will output a HIGH to the base of Q2 when a LOW from a transmitter is applied to the inverting input of UJB through Q3 and Q4. This HIGH biases Q2 ON which applies a LOW to voltage regulator U4 compensation input to disable the RF. A HIGH from the AFC circuit (unlocked condition) applied to U3B non-inverting input will also inhibit the RF.

2) FORWARD/REFLECTED AMPLIFIER CIRCUITS. The forward/reflected amplifier circuits provide information from the directional couplers to the power control circuit and the metering circuit board. The forward amplifier circuit consists of meter amplifier U1A, FWD CAL control R5, diode D1, and AUTO/MAN switch S1. The reflected amplifier circuit consists of meter amplifier . U1B, RFL CAL control R9, diodes DI and D2, and VSWR indicator driver U2A.

Forward Amplifier. Output from the forward directional coupler is applied to the noninverting input of U1A which operates as a voltage follower with the gain determined by potentiometer R5. The output of U1A is routed to: 1) the metering circuit board for display, 2) a rear-panel barrier strip for remote metering, 3) diode D1, and 4) the inverting input of voltage regulator U4 through S1.

Reflected Amplifier. Output from the reflected directional coupler is applied to the noninverting input of U1B which operates as a voltage follower with the gain determined by potentiometer R9. The output of U1B is routed to: 1) diodes D1 and D2, 2) the metering circuit board for display, and 3) the rear-panel barrier strip for remote metering.

Output from U1B is also routed to the inverting input of voltage regulator U4 through S1 and D1, and the non-inverting input of U2A which operates as a comparator circuit. If the reflected power level at U2A non-inverting input exceeds the reference potential at the inverting input, U2A will output a HIGH to illuminate VSWR indicator DS7.

3) TEMPERATURE SENSE CIRCUIT. The temperature sense circuit provides automatic RF power reduction if the RF amplifier assembly temperature exceeds a preset level. This circuit consists of temperature sensor U401, TEMP CAL control R25, over temperature comparator U3A, TEMP TRIP control R27, diode D3, temperature indicator driver U2B, and TEMP indicator DS8.

The output of U401 on the RF amplifier regulator assembly is calibrated by R25 and applied to the inverting input of U3A. As the temperature increases, the output level of U1 increases. If this potential exceeds a threshold level established by R27, the output of U3A will be reduced and applied to the non-inverting input of U4 through D3. U4 will reduce the RF power output to stabilize the temperature.

The output of U3A is also routed to the inverting input of U2B which operates as a comparator circuit. If this level decreases below the reference potential at U2B, U2B will output a HIGH to illuminate indicator DS8. This HIGH is also routed to the rear-panel barrier strip.

- 4) OPEN FUSE DETECTOR CIRCUIT. This circuit provides a visual indication of an RF amplifier malfunction. If the PA transistor current is excessive, fuse F1 will open to bias transistor switch Q5 ON which outputs a HIGH to illuminate RF indicator DS6. In addition, Q5 applies a HIGH to mute switch Q2 to enable the mute circuit.
- 5) POWER CONTROL CIRCUIT. The power control circuit provides automatic. power control, over voltage protection, and short circuit protection for the RF power transistor. This



circuit consists of voltage regulator U4, PWR SET control R52, NORM/EXT switch S2, diodes D5, D6, and D7, resistors R47, R48, and R62/R63, and pass transistors Q401 and Q402.

Pass Transistors. Parallel pass transistors Q401 and Q402 operate as an emitter follower circuit. Voltage regulation is provided by a control voltage from U4. The regulated voltage at the emitter is routed to the PA transistor through meter resistors R62/R63. Zener diode D5 will limit the control voltage to 27 volts if voltage regulator U4 fails.

Further protection is provided by a crowbar circuit consisting of zener diode D6 and SCR D7. If Q401 and/or Q402 short circuits and the output voltage exceeds 27V, D6, will apply gate voltage to D7 which conducts to open fuse F1.

Voltages sampled across meter resistors R62/R63 are routed to the metering circuit board for display. These potentials are also applied to the current limit (CL) and current sense (CS) inputs of U4 to automatically control the PA current.

Power Set Control Operation. With NORM/EXT switch S2 in the normal position: 1) +20V is routed to the rear-panel barrier strip, and 2) PWR SET control R52 is connected between the VREF output and non-inverting input of U4. As R52 is adjusted, U4 output will increase or decrease the PA output power.

With the NORM/EXT switch in the external position, a reference voltage can be applied to PWR SET control R52 through the rear-panel external power level control connection to control power externally.

Automatic Power Control Operation. With AUTO/MAN switch S1 in the automatic position, the outputs of U1A and U1B are connected to the inverting input of regulator U4. Resistors R47 and R48 establish the gain for U4. The forward voltage sample from U1A will increase or decrease the output of regulator U4 to maintain constant RF output power.

Proportional VSWR foldback is provided by diode D1. If the reflected voltage sample at U1B output exceeds the output of U1A, reflected power will be added to the forward power input of U4 through D1. U4 will reduce the RF output power until VSWR is normal

With the AUTO/MAN switch in the manual position, only the reflected voltage sample at U1B is connected to the input of U4 through D2 to provide proportional VSWR foldback. In addition, resistor R47 is shunted to decrease the gain of U4.

5.9.2.2 POWER SUPPLY CIRCUITRY

Figure 5-1 presents a simplified schematic of the power supply components on the power supply/control circuit board and exciter chassis. Refer to the figure as required for the following description of the exciter power supply.

1) Primary power is applied to the ME-40 through an RFI filter and AC receptacle module. Power from the receptacle is routed to the flushing fan and the primary of power transformer T1 to provide 9.0 volt, 22.5 volt, and 25.0 volt AC potentials at the secondaries.



- 2) +5 VOLT SUPPLY. The 9.0 volt AC potential is routed to a full-wave rectifier and filter network and applied to voltage regulator U5. Resistors R75 and R76 adjust the output of U5 for a regulated +5 volt DC potential. The supply is applied to the AFC/PLL circuit board and metering circuit board.
- 3) -20 VOLT SUPPLY The 22.5 volt AC potential is routed to a full-wave rectifier and filter network and applied to voltage regulator U6. Resistors R77 and R78 adjust the output of U6 for a regulated -20 volt DC potential. The supply is applied to the AFC/PLL circuit board and metering circuit board.
- 4) +20 VOLT SUPPLY The 25.0 volt AC potential is routed to a full-wave rectifier and filter network and applied to voltage regulator U402 on the RF amplifier regulator assembly. Resistor R79 and diode D20 adjust the output of U1 for a regulated +20 volt DC potential. The +20 volt potential is distributed to the AFC/PLL circuit board, metering circuit board, and power supply/control circuit board.

In addition, the power supply provides a +30 volt unregulated potential for input to pass transistors Q1 and Q2 on the RF amplifier assembly.



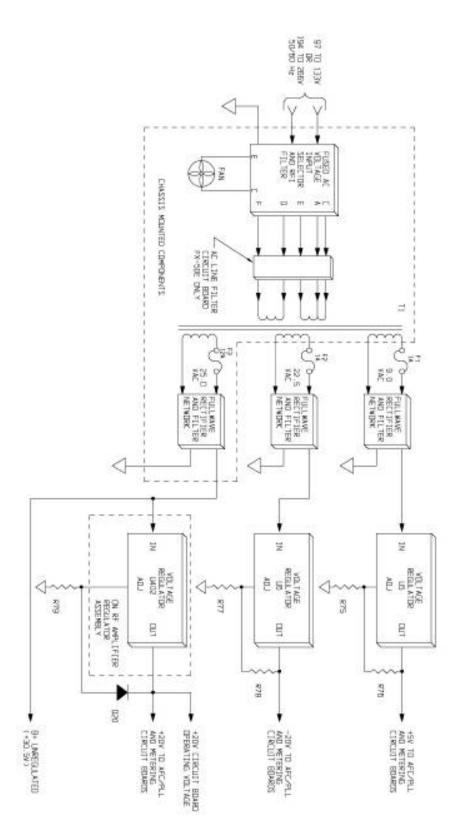


FIGURE 5-1. POWER SUPPLY SIMPLIFIED SCHEMATIC DIAGRAM



5.9.3 MAINTENANCE - Power Supply/Control Circuit

This section provides maintenance information, electrical adjustment procedures and troubleshooting information for the power supply/control circuit board.

5.9.3.1 ELECTRICAL ADJUSTMENTS.

REQUIRED EQUIPMENT The following tools and equipment are required for electrical adjustment procedures.

- Insulated adjustment tool, shipped with the exciter (PIN 407-0083).
- Non-inductive, 100 watt, 50 Ohm test load.
- Adapter, BNC jack-to-jack N plug, for test load (P/N 417-3288).
- Adapter, BNC jack-to-jack N plug, for test load (P/N 417-3841).
- Coaxial Accessory Cable, BNC connectors, shipped with exciter (P/N 947-0020).
- Calibrated 50 Ohm in-line wattmeter.
- Digital voltmeter, Fluke 75 or equivalent.
- Temperature probe, Fluke 80T-150 or equivalent.

FWD CAL (R5) AND RFL CAL (R9). FWD CAL control R5 and RFL CAL control R9 on the power supply/control circuit board must be adjusted in proper sequence. Potentiometers R5 and R9 are adjusted as follows.

a. Apply primary power and record the front-panel FWD meter indication

WARNING

DISCONNECT THE PRIMARY POWER TO THE EXCITER BEFORE PROCEEDING

WARNING

- b. Disconnect the exciter primary power.
- c. Connect a 100 watt, 50 Ohm test load and in-line wattmeter to the rear-panel RF OUTPUT receptacle.
- d. Remove the top-cover. Refer to Figure 4-1 and operate AUTO-PWR-MAN switch S1 to the MAN position.
- e. Apply primary power and operate the exciter.



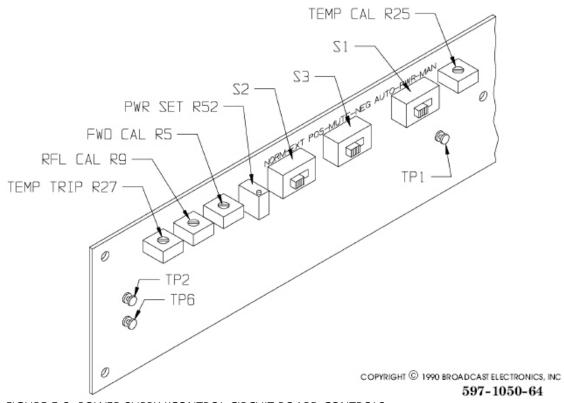


FIGURE 5-2. POWER SUPPLY/CONTROL CIRCUIT BOARD CONTROLS

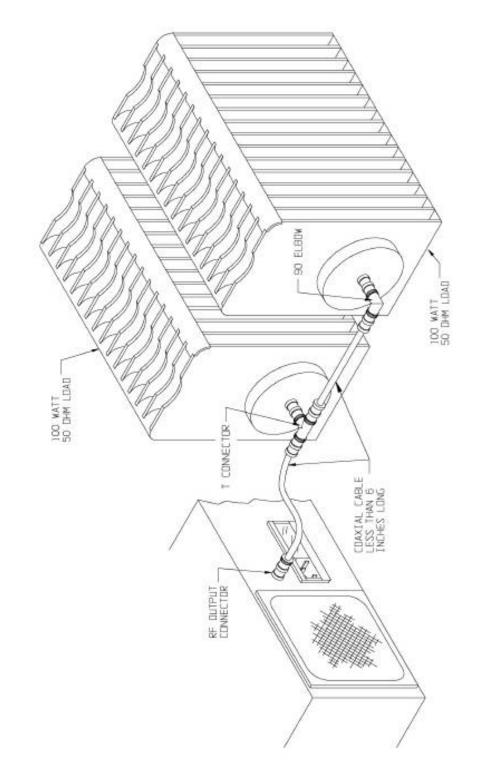
WARNING

DO NOT TOUCH ANY COMPONENT WITHIN THE EXCITER WITH POWER APPLIED.

WARNING

- f. Refer to the figure 5-2 and adjust PWR SET control R52 for a 40 watt output power indication on the external meter.
- g. Refer to the figure and adjust FWD CAL control R5 for 40 watts as indicated on the frontpanel FWD meter.
- h. Remove the external wattmeter. Refer to Figure 5-3 and connect two 100 watt, 50 Ohm test loads (in parallel) to the RF OUTPUT receptacle as shown.
- i. Depress the FWD meter function switch and record the meter indication







DO NOT TOUCH ANY COMPONENT WITHIN THE EXCITER WITH POWER APPLIED.

WARNING

- j. Depress the RFL meter function switch. Refer to Figure 5-2 and adjust RFL CAL control R9 until the meter indicates 11% of the value recorded in step 1.
- k. Repeat steps I and J as required until the 11% rate is established.
- I. Connect the normal load to the exciter and depress the front-panel FWD meter function switch.

WARNING

DO NOT TOUCH ANY COMPONENT WITHIN THE EXCITER WITH POWER APPLIED.

WARNING

m. Refer to Figure 5-2 and adjust PWR SET control R52 until the meter indicates the value recorded in step A.

WARNING

DISCONNECT THE PRIMARY POWER TO THE EXCITER BEFORE PROCEEDING.

WARNING

- n. Disconnect the exciter primary power.
- o. Disconnect all test equipment, and replace the top-cover.

TEMP CAL (R25). TEMP CAL control R25 on the power supply/control circuit board calibrates the output voltage of temperature sensor U1 on the RF amplifier assembly in relation to temperature. Potentiometer R25 is adjusted as follows:

WARNING

DISCONNECT THE PRIMARY POWER TO THE EXCITER BEFORE PROCEEDING.

WARNING



- a. Disconnect the primary power to the exciter.
- b. Remove the top-cover and attach a temperature probe to the RF amplifier heat sink assembly near U1.
- c. Connect the probe to a voltmeter and record the temperature indication (TI).
- d. Using the following equation and information from step C, calculate and record the voltage (V) V = TI + 273 / 100
- e. Refer to Figure 5-2 and connect a voltmeter between TP1 and TP6 (ground).
- f. Apply primary power to the exciter.

DO NOT TOUCH ANY COMPONENT WITHIN THE EXCITER WITH POWER APPLIED.

WARNING

g. Refer to the figure and adjust TEMP CAL control R25 until the voltmeter indicates the value recorded in step D.

EXAMPLE: 25C +273 = 298 / 100= 2.98V

WARNING

DISCONNECT THE PRIMARY POWER TO THE EXCITER BEFORE PROCEEDING.

WARNING

- h. Disconnect the primary power to the exciter.
- i. Remove the test equipment and replace the top-cover.

TEMP TRIP (R27). TEMP TRIP control R27 on the power supply/control circuit board adjusts the threshold of the over temperature circuit. Potentiometer R27 is adjusted as follows.



DISCONNECT THE PRIMARY POWER TO THE EXCITER BEFORE PROCEEDING.

WARNING

- a. Disconnect the primary power to the exciter.
- b. Remove the top-cover. Refer to Figure 5-2 and connect a voltmeter between TP2 and TP6 (ground).
- c. Apply primary power and operate the exciter.

WARNING

DO NOT TOUCH ANY COMPONENT WITHIN THE EXCITER WITH POWER APPLIED.

WARNING

d. Refer to Figure 5-2 and adjust R27 until the voltmeter indicates +3.65V DC.

WARNING

DISCONNECT THE PRIMARY POWER TO THE EXCITER BEFORE PROCEEDING.

WARNING

- e. Disconnect the primary power to the exciter.
- f. Remove the test equipment and replace the top-cover.

5.9.4 TROUBLESHOOTING

The troubleshooting philosophy for the power supply/control circuit board consists of isolating a problem to a specific circuit. The problem may be further isolated by referencing the following information and Figure 5-4 which presents troubleshooting information.



DISCONNECT PRIMARY POWER FROM THE EXCITER BEFORE REMOVING OR REPLACING ANY COMPONENTS.

WARNING

CAUTION

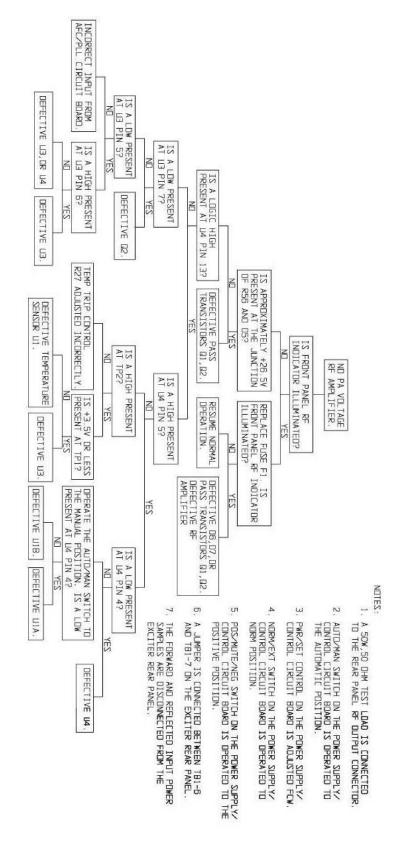
INADVERTENT CONTACT BETWEEN ADJACENT COMPONENTS AND CIRCUIT TRACES MAY DAMAGE THE POWER SUPPLY/CONTROL CIRCUIT BOARD.

CAUTION

After the problem is isolated and power is totally de-energized, refer to the schematic diagrams and the theory of operation to facilitate in problem resolution.

The defective circuitry may be repaired locally or the circuit board may be returned to Marti Electronics, Inc. for repair or replacement.





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FIGURE 5-4. NO PA VOLTAGE TO THE RF AMPLIFIER.



5.10 MODULATED OSCILLATOR ASSEMBLY

This section provides general information and specifications relative to the operation of the modulated oscillator assembly.

The modulated oscillator assembly produces the carrier frequency, frequency modulates the carrier, and amplifies the modulated RF carrier to a level sufficient to drive the RF amplifier assembly. Additional circuitry is interfaced to the AFC/PLL circuit board which operates as a phase-locked loop to maintain the RF carrier center frequency.

TABLE 5-4. ELECTRICAL CHARACTERISTICS – Modulated Oscillator Assembly

PARAMETER	SPECIFICATION
SIGNAL INPUTS	
MODULATION AND AFC VOLTAGE	35 mV p-p Nominal with 2.0V to 9.0V DC
	Dependent on the RF Center Frequency
SIGNAL OUTPUTS	
RF	1 mW at 50 Ohms
AFC SAMPLE	1 mW at 50 Ohms

5.10.1 REMOVAL AND INSTALLATION

This section provides removal and installation procedures for the modulated oscillator assembly.

REQUIRED EQUIPMENT. A number 2 Phillips screwdriver with a 4 inch (10.16 cm) blade is required to remove the modulated oscillator assembly from the exciter chassis.

Procedure to remove the modulated oscillator assembly, proceed as follows:

WARNING

DISCONNECT THE PRIMARY POWER TO THE EXCITER BEFORE PROCEEDING WARNING

- a. Disconnect the primary power to the exciter.
- b. Remove the exciter top-cover. Disconnect P8 from the AFC/PLL circuit board.
- c. Disconnect RF sample connector P6 and RF output connector P9 from the rear of the modulated oscillator assembly.
- d. Remove the four screws securing the modulated oscillator assembly to the steel mounting plate. Remove the ground straps.



To install the modulated oscillator assembly after repairs have been completed, follow the REMOVAL PROCEDURE in reverse order.

5.10.2 DETAILED THEORY OF OPERATION – Modulated Oscillator

The modulated oscillator circuit board is enclosed in a cast aluminum housing which is secured to a heavy steel plate. Mechanical vibrations are reduced by a foam rubber pad between the steel plate and the chassis. The increased mass of the assembly also lowers the mechanical resonance below the frequency of vibrations from external sources.

In addition, a foam rubber pad attached to the inside top-cover restricts movement of circuit board components to reduce mechanically introduced noise modulation and increase the frequency stability of the oscillator.

The Figure 5-5 presents a simplified schematic diagram of the modulated oscillator circuit board. Refer to Figure 5-5 as required for a description of the following circuits.

- Modulator/Oscillator
- Buffers and Output Amplifier
- Power Supply

5.10.2.1 MODULATOR/OSCILLATOR.

The oscillator section is a modified Colpits configuration consisting of transistor Q2, inductors L3 and L2, capacitors C1 and C2, and varactor diodes D1 through D8. C2 provides positive feedback to sustain oscillation. Tuning is accomplished by the 2V to 9V (dependent upon the carrier frequency) potential applied to the varactor diodes from the AFC/PLL circuit board through L1/L6.

Varactor diodes D1 through D8 also operate as a linear FM modulator. The modulation voltage applied to the diodes through L1/L6 varies the capacitance across the oscillator tank circuit to provide direct FM modulation. Capacitor C3 prevents ground loops between the AFC/PLL circuit board ground and modulated oscillator assembly ground. The oscillator output amplitude is maintained at a constant level by limit diode D9/D10/D11.



36

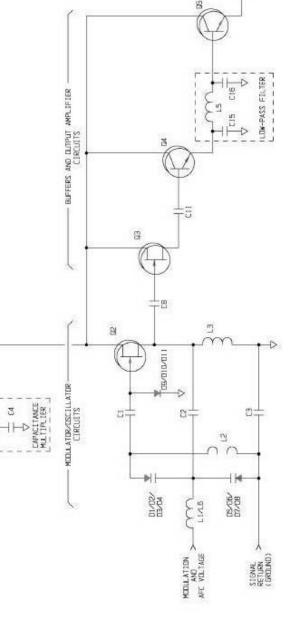


FIGURE 5-5. MODULATED OSCILLATOR SIMPLIFIED

- PUMER SUPPLY CERCUIT-

8

< VD2+

597-1050-15

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< TO RF ANN. IFIER < SAMPLE TO AFC/PLL CIRCUIT BOARD

N 22

138

R24



5.10.2.2 BUFFERS AND OUTPUT AMPLIFIER. Three RF stages provide isolation between the oscillator and output load, harmonic suppression, and a low output impedance.

The modulated RF at Q2 is coupled to the base of buffer/amplifier Q3 through capacitor C8. The output of Q3 is applied to buffer/amplifier Q4 through C11. The output of Q4 is applied to the base of output amplifier Q5 through a low-pass filter consisting of C15, C16, and L5. The output of Q5 is routed through C18 to resistors R23 and R24 which establish a 50 Ohm output impedance.

Two identical signals are output from the modulated oscillator assembly. The signal at R24 provides drive to the RF amplifier and the signal at R23 provides a frequency sample to the AFC/PLL circuit board.

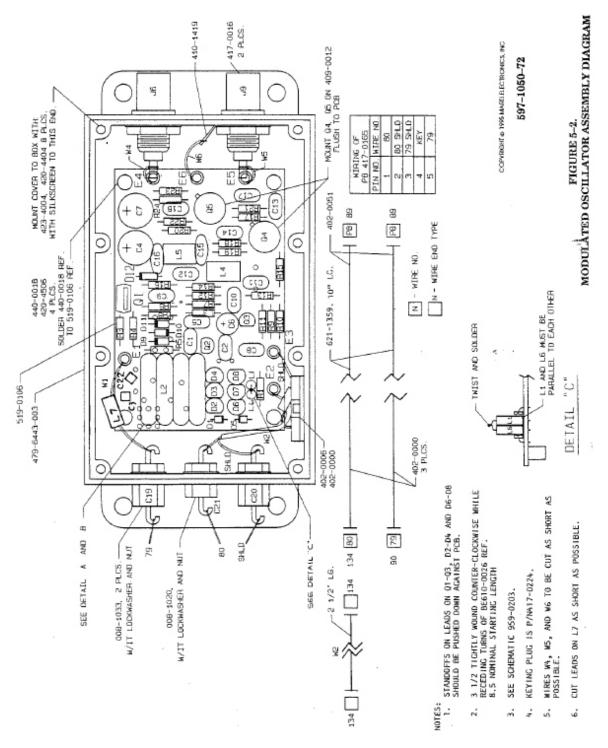
5.10.2.3 POWER SUPPLY. +20V DC is applied to the transistors on the modulated oscillator circuit board through transistor Q1. Q1 operates as a capacitance multiplier for the filter capacitor C4.

5.10.3 MAINTENANCE MODULATED OSCILLATOR

5.10.4 TROUBLESHOOTING.

Field servicing the modulated oscillator assembly is not recommended. Therefore, if difficulties are encountered and the modulated oscillator is suspected as faulty, return the assembly to Marti Electronics for repair or replacement.







5.11 AFC/PLL

The AFC/PLL circuit board: I) synthesizes and maintains the desired carrier frequency to a high degree of precision, and 2) processes the audio for modulation.



A sample of the modulated oscillator output frequency is compared to a precision reference frequency in a comparator circuit which generates a correction voltage. This correction voltage is applied to the modulated oscillator to maintain the stability of the carrier frequency. If the carrier is off frequency (as when power is applied), the AFC/PLL circuitry will mute the RF output until the carrier is locked in-phase with the reference frequency. A dual speed PLL filter ensures rapid stabilization of the carrier frequency.

In addition, the AFC/PLL circuit board accepts, sums, and pre-corrects audio input signals to provide a linear response when applied to the modulated oscillator.

Refer to the table for electrical characteristics relative to the AFC/PLL circuit board.

PARAMETER	SPECIFICATIONS
INPUTS: RF SAMPLE	1 mW at 50 Ohms
BALANCED AUDIO	+10 dBm at 600 Ohm for 100% Modulation
Composite Audio	3.5V p-p (1.24V RMS) for 100% Modulation
SCA AUDIO	3.5V p-p (1.24V RMS) for 10% Injection
OUTPUTS: MODULATION	3.5V p-p, Nominal for +/- 75 kHz Deviation
AFC	+2.0V DC to +9.0V DC, Dependent upon RF Center Frequency
AFC (Metering)	+2.0V DC to +9.0V DC, Dependent upon RF Center Frequency
AFC INTERLOCK	Open Collector Output
EXTERNAL LOCK INDICATOR	Open Collector Output
COMPOSITE AUDIO (Metering)	6.0V p-p at 1 k Ohm
COMPOSITE TEST	6.0V p-p at 1 k Ohm

TABLE 5-5. ELECTRICAL CHARACTERISTICS – AFC/PLL Circuit Board

5.11.1 REMOVAL AND INSTALLATION

REQUIRED EQUIPMENT. A #2 Phillips screwdriver with a 4 inch (10.16 cm) blade is required to remove the AFC/PLL circuit board assembly from the exciter chassis.



Procedure to remove the AFC/PLL circuit board assembly requires the unit be placed on a suitable work surface. To remove the circuit board, proceed as follows:

WARNING DISCONNECT THE PRIMARY POWER TO THE EXCITER BEFORE PROCEEDING. WARNING

- a. Disconnect the primary power to the exciter.
- b. Remove the exciter top-cover. Disconnect J1, J2, and J8 from the AFC/PLL circuit board.
- c. Disconnect RF sample BNC connector P6 from the output of the modulated oscillator assembly.

d. Remove the four screws securing the AFC/PLL cover to the circuit board. Remove the cover and the ground straps.

e. Remove the four screws securing the AFC/PLL circuit board to the exciter chassis and remove the circuit board.

To install the AFC/PLL circuit board assembly after repairs have been completed, follow the REMOVAL PROCEDURE in reverse order.

5.11.2 DETAILED THEORY OF OPERATION - AFC/PLL Circuit Board

The AFC/PLL circuit board contains nine circuits. simplified schematic of the AFC/PLL circuit board. required for a description of the following circuits.

- Reference Divider Circuit
- Reference Oscillator Activity Monitor
- RF Sample Divider Circuit
- Comparator Circuit
- Loop Filter Control Circuit
- VCO Activity Monitor
- Audio Processing Circuits
- Pre-modulation Control Circuit
- Voltage Regulator Circuits

5.11.2.1 REFERENCE DIVIDER CIRCUIT

This divider circuit provides an accurate and stable reference frequency for input to a comparator circuit. A I 0 MHz signal from crystal oscillator Y1 is input to divide-by-five counter U1B to produce 2 MHz These two frequencies are available at TP1 through programmable jumper J3.

The 2 MHz signal from U1B is input to divide-by-two counter U1A to produce 1 MHz Logic circuits U2, U3, and U4A further divide the 1 MHz signal by 250 to provide 4 kHz to one shot U5.



The 4 kHz signal at the QA output of U5 is applied to programmable frequency synthesizer and comparator U9.

5.11.2.2 REFERENCE OSCILLATOR ACTIVITY MONITOR.

This circuit provides a visual indication of the reference divider circuit output. When the 4 kHz signal is present, the QB output of U5 will go HIGH which biases LED driver transistor Q1 ON to illuminate indicator DS2.

5.11.2.3 RF SAMPLE DIVIDER CIRCUIT.

This divider circuit provides an RF sample frequency for input to the comparator circuit. An RF sample from the modulated oscillator is input to transformer T1 to reduce ground loop interference. The output of T1 is coupled to a low-pass filter consisting of capacitors C15, C16, and inductor L3 which eliminates any harmonics.

The sinusoidal output signal from the low-pass filter is applied to the input of counter U5. U5 will divide the sample frequency by 20 and output a digital signal to U9.

5.11.2.4 COMPARATOR CIRCUIT.

This circuit compares the signals from both the reference divider and RF sample divider circuits and generates an error signal when a difference exists. Logic circuit U9 is a programmable frequency synthesizer and comparator which will internally divide the 4 kHz signal at the OSC input to provide a frequency of 500 Hz.

When binary switches S1, S2, and S3 are preset for the appropriate carrier frequency, U9 will divide the RF sample signal at the F input to provide 500 Hz at the FV output which is applied to one shot U12. If an error exists, output FV will vary above or below 500 Hz. This signal and the 500 Hz from the reference division are internally compared for phase and frequency variations.

When the carrier frequency and reference frequency are equal and in phase, the PD output of U9 will be steady state at approximately +2.5 volts. If the carrier leads or is greater than the reference frequency, the output will pulse LOW. If the carrier lags or is less than the reference frequency, the output will pulse HIGH. These output pulses will vary in width directly in proportion to the degree of phase error. The pulses are applied to U11B.

Normally, the LD output of U9 will be a logic HIGH for a locked condition. If an unlocked condition exists, the output will pulse LOW. This output is applied to the D input of lock/unlock sensor U4B. With the signal from the FV output of U9, the QA output of one shot U12 will provide a clock pulse to U4B which leads or lags the signal at the D input depending on the phase error direction.

5.11.2.5 LOOP FILTER CONTROL CIRCUIT.

The loop filter control circuit increases/decreases the voltage controlled oscillator (VCO) center frequency to maintain accuracy. U10B biases integrator/amplifier U11B at 2. 5V to provide a



voltage gain of 11 for any differential voltage within the range of the bias. The output of U11B is applied to the metering circuit board for display.

ACTIVE FILTER The output of U11B is also applied to an active third-order 5 Hz low-pass filter consisting of capacitors C29 through C31, resistors R25 through R27, and loop filter buffer U11A The filter removes the reference frequency component to provide a DC automatic frequency control (AFC) voltage to the modulated oscillator through resistor R31.

LOCK DRIVER The output of lock/unlock sensor U4B normally applies a HIGH through resistor R39 to lock driver U13A for a locked-loop condition. U13A is activated by a slow charge/rapid discharge circuit consisting of resistors R39, R40, diode D2, and capacitor C42.

As long as the output of U4B is HIGH, the potential on C42 will maintain U13A output HIGH. This HIGH will 1) illuminate front-panel LOCK indicator DS5, 2) bias transistor switch Q3/Q4 ON to remove the RF inhibit from the rear-panel terminal strip, and 3) enable the AFC relay.

If an unlock condition exists, the output of U4B will go LOW which rapidly discharges C42 through D2 and R40 and applies a LOW to U13A When this occurs, the output of U13A will go LOW to extinguish the lock indicator, disable the AFC relay, inhibit the RF, and activate a dual rate loop driver.

DUAL RATE LOOP DRIVER. The LOW output from U13A is routed to a dual rate control network consisting of R42, R43, C44, and D3. This circuit is identical in operation to the slow charge/rapid discharge circuit previously described. The circuit forces the output of U13B HIGH which enables light dependent resistors LDR1, LDR2, and LDR3 in the active filter circuit to increase loop lock response.

LOOP LOCK RESPONSE. Increased loop lock response is accomplished by LDR1, LDR2, and LDR3. When enabled during an unlocked condition, LDR1 will shunt the 5 Hz low-pass filter and route the output from U11B directly to U11A LDR2 will shunt resistor R31 to rapidly charge capacitor C35 through resistor R34. Modulation coupling capacitor C37 will be rapidly charged through LDR3.

LOCK UP. When the operating frequency and phase output of the modulated oscillator are sufficiently adjusted by the AFC control voltage, the output of U4B will return HIGH which changes the output state of U13A and U13B. The duration between the unlock and lock conditions is less than 5 seconds.

5.11.2.6 VCO ACTIVITY MONITOR.

This circuit indirectly provides a visual indication of output from the RF sample divider circuit via the FV output of U9. When the 500 Hz signal is present, the QB output of U12 will go HIGH which biases LED driver transistor Q2 ON to illuminate indicator DS3. If any component within the RF sample divider circuit or modulated oscillator circuit fails, indicator DS3 will extinguish and the QB output of U12 will issue a reset pulse to U4B which inhibits the RF.

5.11.2.7 AUDIO PROCESSING CIRCUITS.



BALANCED INPUTS. A balanced composite audio input circuit and a balanced monophonic audio input circuit are provided by the FX-50 exciter. Audio for the composite circuit is input through a rear-panel BNC connector. Audio for the monophonic circuit is input through rear-panel barrier strip TB1.

Composite Circuit. When programmable jumper J4 is installed, resistor R74 is connected across the input circuit to convert the impedance from 10 k Ohms to 50 Ohms. Audio from the rearpanel is AC coupled to balanced input amplifiers U14A and U14B through capacitors C49/C50 and C52/C53. Diodes D8 through D11 limit the audio input level.

The outputs of U14A and U14B are routed to differential amplifier U15A The output of U15A is routed to summing amplifier U10A through balanced composite level control R81.

Monophonic Circuit. Audio from the rear-panel is AC coupled through capacitors in the RFI assembly to balanced input amplifiers U16A and U16B. Diodes D12 through D15 operate to limit the audio input level. Pre-emphasis is selected by programmable jumpers J5A and J5B which connect capacitor(s) C62 and/or C63 into the circuit through resistor R37.

The outputs of U16A and U16B are routed to differential amplifier U15B. The voltage gain for U15B is selected by a gain select network consisting of resistor pack R96 and a resistor connected between tie points E1 and E2. The output of U15B is routed to summing amplifier U10A through balanced monophonic level control R91.

UNBALANCED INPUTS. Subcarrier audio from rear-panel connectors SUB1, SUB2, and SUB3 and audio from front-panel composite test connector are input to U10A through summing resistors R64 through R67. Audio from the rear panel unbalanced composite connector is also input to U10A through unbalanced composite level control R69.

5.11.2.8 PREMODULATION CONTROL CIRCUIT.

Audio signals from the balanced and unbalanced input circuits are summed at the input of summing amplifier U10A The output of U10A is routed to the front panel composite test connector, the metering circuit board, and a pre-correction network through modulation correction control R63.

The audio pre-correction network consisting of resistors R53 through R62 and diodes D4 through D7 adjusts the base band signal to compensate for varactor non-linearity in the modulated oscillator. The output of this network is routed to the modulated oscillator through coupling capacitor C37 and modulation calibration control R52.

5.11.2.9 VOLTAGE REGULATOR CIRCUITS.

The AFC/PLL circuit board contains three voltage regulator circuits. +15 volts is applied to regulator circuit U6 to provide a +5 V/B operating potential at the output. +20 volts is applied to regulator circuit U17 to provide an output potential of+15V to the circuit board and indicator DS4. -20 volts is applied to regulator circuit U18 to provide an output potential of -15V to the circuit board and indicator DS5.

In addition, +5 volts is applied to a filter circuit consisting of capacitors C12, C13, and inductor L1. The output illuminates indicator DS1 and provides a +5V/A operating potential.



5.11.3 MAINTENANCE.

The figure presents the AFC/PLL circuit board controls and indicators with the cover removed. The following electrical adjustment procedures do not require the cover to be removed.

REQUIRED EQUIPMENT. The following tools and equipment are required for electrical adjustment procedures: Insulated adjustment tool, shipped with the exciter (PIN 407-0038), Digital voltmeter, Fluke 75 or equivalent, Low distortion audio generator and distortion analyzer, Sound Technology 1710A or equivalent, Calibrated oscilloscope, High linearity FM demodulator, Belar FMM-2 or equivalent, 20 dB power attenuator, Bird 8343-200 or equivalent, Calibrated frequency counter, HP-5315B or equivalent.

5.11.3.1 BAL MONO (R91) The BAL MONO level control on the AFC/PLL circuit board adjusts the output level of the balanced monophonic amplifier circuit. BAL MONO control R91 is adjusted as follows.

Procedure to adjust BAL MONO control R91; refer to the figure as required and proceed as follows:

WARNING DISCONNECT PRIMARY POWER TO THE EXCITER BEFORE PROCEEDING. WARNING

- a. Disconnect the exciter primary power.
- b. Remove the top-cover and connect an audio generator to the AUDIO INPUT terminals on rear-panel barrier strip TB1.
- c. Connect a digital voltmeter to the front-panel COMPOSITE OUT receptacle.

WARNING

DO NOT TOUCH ANY COMPONENT WITHIN THE EXCITER WITH POWER APPLIED.

- d. Apply primary power and operate the exciter.
- e. Adjust the audio generator for 400Hz at +10 dBm (2.45V RMS) output.
- f. With an insulated adjustment tool, adjust R91 until the voltmeter indicates 2.12V RMS.
- g. Disconnect the primary power, remove all test equipment, and replace the top-cover.
- 5.11.3.2 BAL COMP (R81). The BAL COMP level control on the AFC/PLL circuit board adjusts the output level of the balanced composite amplifier circuit. BAL COMP control R81 is adjusted as follows.

Procedure to adjust BAL COMP control R81; refer to the figure as required and proceed as follows:



WARNING DISCONNECT PRIMARY POWER TO THE EXCITER BEFORE PROCEEDING. WARNING

- a. Disconnect the exciter primary power.
- b. Remove the top-cover and connect an audio generator to the rear-panel BAL COMPOSITE INPUT receptacle.
- c. Connect a digital voltmeter to the front-panel COMPOSITE OUT receptacle.

WARNING DO NOT TOUCH ANY COMPONENT WITHIN THE EXCITER WITH POWER APPLIED. WARNING

- d. Apply primary power and operate the exciter.
- e. Adjust the audio generator for 400Hz at 1.24V RMS output.
- f. With an insulated adjustment tool, adjust R81 until the voltmeter indicates 2.12VRMS.
- g. Disconnect the primary power, remove all test equipment, and replace the top cover.
- 5.11.3.3 UNBAL COMP (R69). The UNBAL COMP level control on the AFC/PLL circuit board adjusts the output level of the unbalanced composite amplifier circuit. UNBAL COMP control R69 is adjusted as follows.

Procedure to adjust UNBAL COMP control R69; refer to the figure as required and proceed as follows:

WARNING

DISCONNECT PRIMARY POWER TO THE EXCITER BEFORE PROCEEDING. WARNING

- a. Disconnect the exciter primary power.
- b. Remove the top-cover and connect an audio generator to the rear-panel UNBAL COMPOSITE INPUT receptacle.
- c. Connect a digital voltmeter to the front-panel COMPOSITE OUT receptacle.

WARNING

DO NOT TOUCH ANY COMPONENT WITHIN THE EXCITER WITH POWER APPLIED. WARNING

- d. Apply primary power and operate the exciter.
- e. Adjust the audio generator for 400Hz at 1.24V RMS output.
- f. With an insulated adjustment tool, adjust R69 until the voltmeter indicates 2.12V RMS.
- g. Disconnect the primary power, remove all test equipment, and replace the top cover.



5.11.3.4 MODULATION CORRECTION (R63). The MODULATION CORRECTION control on the AFC/PLL circuit board corrects the audio signal prior to application to the modulated oscillator assembly. MODULATION CORRECTION control R63 is adjusted as follows.

Procedure to adjust MODULATION CORRECTION control R63; refer to the figure as required and proceed as follows:

WARNING

DISCONNECT PRIMARY POWER TO THE EXCITER BEFORE PROCEEDING. WARNING

- a. Disconnect the exciter primary power.
- b. Remove the top-cover and connect an audio generator to the front-panel COMPOSITE IN receptacle. Connect a digital voltmeter to the front panel COMPOSITE OUT receptacle.
- c. Connect an FM demodulator to the exciter RF OUTPUT receptacle through a 20 dB attenuator and a distortion analyzer to the output of the demodulator.

WARNING

DO NOT TOUCH ANY COMPONENT WITHIN THE EXCITER WITH POWER APPLIED. $\ensuremath{\textit{WARNING}}$

- d. Apply primary power and operate the exciter.
- e. Adjust the audio generator for 400Hz at 2.12V RMS output as indicated on the voltmeter
- f. With an insulated adjustment tool, adjust R63 for minimum THD as indicated on the distortion analyzer.
- g. Disconnect the primary power, remove all test equipment, and replace the top cover
- 5.11.3.5 MODULATION CALIBRATION (R52). The MODULATION CALIBRATION control on the AFC/PLL circuit board adjusts the exciter percentage of modulation. MODULATION CALIBRATION control R52 is adjusted as follows

Procedure to adjust MODULATION CALIBRATION control R52, refer to the figure as required and proceed as follows:

a. Perform the BAL MONO (R91), BAL COMP (R81), and the UNBAL COMP (R69) adjustment procedures.

WARNING DISCONNECT PRIMARY POWER TO THE EXCITER BEFORE PROCEEDING. WARNING

- b. Disconnect the exciter primary power.
- c. Remove the top-cover and connect an audio generator to the front-panel COMPOSITE IN receptacle. Connect a digital voltmeter to the front-panel COMPOSITE OUT receptacle.



d. Connect an FM demodulator to the exciter RF OUTPUT receptacle through a 20 dB attenuator

WARNING

DO NOT TOUCH ANY COMPONENT WITHIN THE EXCITER WITH POWER APPLIED. WARNING

- e. Apply primary power and operate the exciter.
- f. Adjust the audio generator for 400 Hz at 2.12V RMS output as indicated on the voltmeter.
- g. With an insulated adjustment tool, adjust R52 for 100% modulation as indicated on the modulation monitor.
- h. Disconnect the primary power, remove all test equipment, and replace the top cover.
- 5.11.3.6 REF OSC FREQ TRIM. The REF OSC FREQ TRIM control on the AFC/PLL circuit board adjusts the reference frequency. THE REF OSC FREQ TRIM control adjusts the following:

WARNING

DISCONNECT PRIMARY POWER TO THE EXCITER BEFORE PROCEEDING.

- a. Disconnect the exciter primary power.
- b. Remove the exciter top-cover and connect a frequency counter to TP1 on the AFC/PLL circuit board.

WARNING

DO NOT TOUCH ANY COMPONENT WITHIN THE EXCITER WITH POWER APPLIED. WARNING

- c. Apply primary power and operate the exciter.
- d. With an insulated adjustment tool, adjust the REF OSC FREQ TRIM control until the frequency counter indicates 10 MHz +5 Hz or 2 MHz +1 Hz depending on programmable jumper J3.
- e. Disconnect the primary power, remove all test equipment, and replace the top cover.
- 5.11.3.7 FREQUENCY SELECTION. The exciter carrier frequency is established by programmable frequency synthesizer switches S1, S2, and S3 on the AFC/PLL circuit board assembly (refer to Figure 5-7). The position of each switch corresponds to a weighted binary number (refer to the Table 5-6).



10

	SWITCH S3 1 2 3 4	
EURDPEAN	SWITCH S2 1 2 3 4	
	SWITCH SI 1 2 3 4	
	FREQUENCY IN MHZ	BBBBBBBBBBBBBBBBBBBBBBBBBBBBBBBBBBBBBB
	SWITCH S3 1 2 3 4	
	SNITCH SZ 1 2 3 4	
	SWITCH SI 1 2 3 4	
	FREGLENCY IN MHZ	₽₽₽₽₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩
DDMESTIC	SWITCH S3 1 2 3 4	
	SWITCH SZ 1 2 3 4	
	SWLTCH 51 1 2 3 4	
	FREDJENCY IN MHZ	88888888888888888888888888888888888888
	SWITCH S3 I 2 3 4	
	SWITCH SZ 1 2 3 4	
	SWITCH S1 1 2 3 4	
	FREDLIENCY IN MHZ	<i>客客祭客</i> 客器器器器器器器器器器器器器器器器器器器器器器器器器器器器器器器器器

TABLE 5-6. FREQUENCY SYNTHESIZER PROGRAMMING



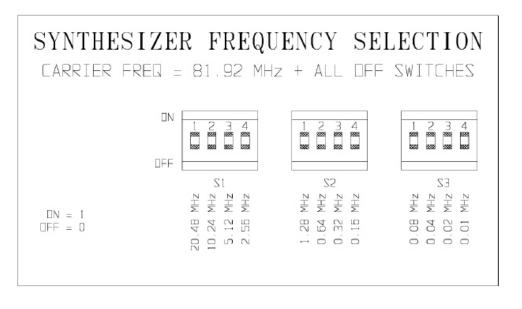
597-1050-19

Table 5-6 lists standard carrier frequencies and corresponding switch binary codes for domestic and European operation. A "1" in the code represents a switch in the ON position and a "0" represents a switch in the OFF position. S1, S2, and S3 are programmed as follows.

Procedure to change the exciter carrier frequency; proceed as follows.

WARNING DISCONNECT PRIMARY POWER TO THE EXCITER BEFORE PROCEEDING. WARNING

- a. Disconnect the exciter primary power.
- b. Remove the exciter top-cover. Refer to the Table and select the desired frequency and corresponding binary code.
- c. Refer to Figure 5-7 and program four-segment switches S1, S2, and S3 for the desired frequency.
- d. Replace the top-cover and return the exciter to service.



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Figure 5-7. Synthesizer Frequency Selection.

- 5.11.3.8 LOW-PASS FILTER. An optional low-pass filter can be installed on the exciter rear-panel for stand-alone operation. Due to critical tuning parameters, field adjustment is not recommended. If adjustment is necessary, contact Marti Electronics service for assistance.
- 5.11.3.9 PRE-EMPHASIS SELECTION. Programmable jumpers P5A and P5B on the AFC/PLL circuit board establish the exciter pre-emphasis. The exciter is normally shipped with 75



microsecond pre-emphasis. If required, an alternate pre-emphasis can be selected as follows.

Procedure to select an alternate pre-emphasis; proceed as follows:

WARNING DISCONNECT PRIMARY POWER TO THE EXCITER BEFORE PROCEEDING. WARNING

- a. Disconnect the exciter primary power.
- b. Remove the exciter top-panel.
- c. Refer to the following information and program P5A and P5B as required.

Pre-Emphasis	P5A	P5B
75µs	Install	Install
50µs	Remove	Install
25µs	Install	Remove

d. Replace the exciter top-panel.

5.11.4 TROUBLESHOOTING.

The troubleshooting philosophy for the AFC/PLL circuit board consists of isolating a problem to a specific circuit. The problem may be further isolated by referencing the following information and Figures 5-8 and 5-9 which present troubleshooting information.

WARNING

DISCONNECT PRIMARY POWER FROM THE EXCITER BEFORE REMOVING OR REPLACING ANY COMPONENTS. WARNING

CAUTION INADVERTENT CONTACT BETWEEN ADJACENT COMPONENTS AND CIRCUIT TRACES MAY DAMAGE THE AFC/PLL CIRCUIT BOARD. **CAUTION**

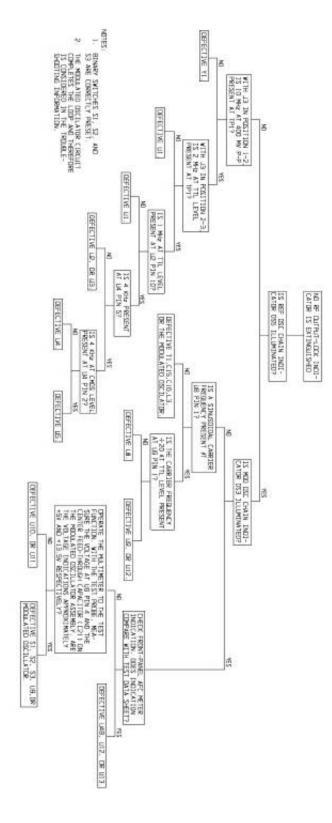
After the problem is isolated and power is totally de-energized, refer to the schematic diagrams and the theory of operation to assist in problem resolution. The defective circuitry may be repaired locally or the circuit board may be returned to Marti Electronics for repair or replacement.

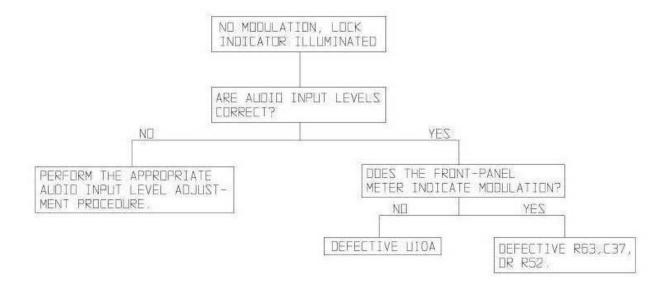




FIGURE 5-8. NO RF OUTPUT-LOCK IS EXTINGUISHED

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Figure 5-9. No Modulation, LOCK indicator is illuminated.

5.12 RF AMPLIFIER

The RF amplifier assembly consists of three stages of amplification to increase the low-level RF input signal from the modulated oscillator to an adjustable level of 3 to 50 watts as required to drive an associated transmitter. Directional coupler sensing lines on the circuit board provide both forward and reflected power outputs for monitoring and control of amplifier operation.

Refer to Table 5-6 for electrical specifications of the RF amplifier assembly.,

PARAMETER	SPECIFICATIONS
SIGNAL LEVELS:	
RF AMPLIFIER	

TABLE 5-6. ELECTRICAL CHARACTERISTICS – RF Amplifier Assembly



INPUT	0.0 dBm at 50 Ohms
OUTPUT	3 to 50 Watts RF at 50 Ohms (adjustable)
DIRECTIONAL COUPLER OUTPUT:	
FORWARD	2.2V DC at 50 Watts RF Output
REFLECTED	Less than 1V DC at 50 Watts RF Output at 50 Ohms

5.12.1 REMOVAL AND INSTALLATION – RF Amplifier

REQUIRED EQUIPMENT. A number 2 Phillips screwdriver with a 4 inch (10.16 cm) blade is required to remove the RF amplifier assembly from the exciter chassis

Procedure to remove the RF amplifier assembly requires the exciter be placed on a suitable work surface. To remove the RF amplifier assembly, proceed as follows:

WARNING DISCONNECT PRIMARY POWER TO THE EXCITER BEFORE PROCEEDING. WARNING

- a. Disconnect the primary power from the exciter
- b. Remove the exciter top-cover and disconnect J15 from PI5 of the RF amplifier power/control cable.
- c. Disconnect BNC connector P18 from J18 on the rear of the RF amplifier assembly.
- d. Disconnect BNC connector P17 from J17 on the front of the RF amplifier assembly.
- e. Remove the six screws from the underside which secure the assembly to the chassis.
- f. Remove the RF amplifier assembly from the exciter chassis.

To install the RF amplifier assembly after repairs have been completed, follow the REMOVAL PROCEDURE in reverse order.

5.12.2 DETAILED THEORY OF OPERATION - RF Amplifier

The RF amplifier assembly consists of: 1) two series-pass voltage regulator transistors, 2) a +20V regulator circuit, 3) a temperature sensing circuit, and 4) an RF amplifier circuit board. All wiring



to and from the assembly is routed through plugs and jacks to facilitate maintenance. An exhaust fan is installed on the exciter rear-panel to maintain proper operating temperature.

The RF amplifier circuit board contains a three-stage FM broadband amplifier with a maximum output power of 50 watts. Output levels from 3 to 50 watts are attained by adjusting the power transistor control voltage. Due to the broadband characteristics, tuning of the amplifier is not required.

In addition, the RF amplifier circuit board contains forward and reflected power directional couplers and an input mute circuit. The directional coupler outputs and operating potentials are routed from the circuit board through the chassis with feed-through capacitors to prevent RF interference.

A simplified schematic diagram of the RF amplifier circuit board is presented in Figure 5-10. Refer to it as required for a description of the following circuits.

- RF amplifier circuit.
- Directional coupler circuits.
- Input mute circuit.

5.12.2.1 RF AMPLIFIER CIRCUIT

The RF amplifier circuit consists of an input amplifier, a driver amplifier, a power amplifier, and associated components. Interstage impedance matching networks are designed with microstrips to provide maximum broadband frequency stabilization.



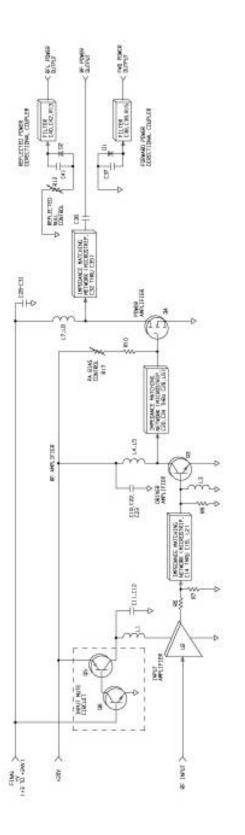


FIGURE :5-10. RF Amplifier SIMPLIFIED SCHEMATIC



correct a two should strate chowics, inc. 597-1050-23 Input Amplifier. The input amplifier consists of thick-film hybrid amplifier U2, and resistor pad R6 and R7. A 1 milliwatt RF input signal from the modulated oscillator is input to U2. This stage provides approximately 1 watt of output power across R6 and R7 to the following stage.

Input amplifier U2 operates from a DC potential of +20 volts which is routed through input mute transistor Q5. Inductor L1 and capacitors C11 and C12 provide power supply isolation.

Driver Amplifier. The driver amplifier consists of transistor Q3, an impedance matching network, resistor R8, and inductor L3. The matching network converts the 50 Ohm output of U2 to the low input impedance required by Q3. This stage provides approximately 8 watts of output power to the following stage. L3 provides a DC return path for Q3 and R8 ensures stable amplifier operation.

Driver amplifier Q3 operates from a DC potential of +20 volts. Inductors L4 and L5, and capacitors C19, C22, and C23 provide power supply isolation.

Power Amplifier. The power amplifier consists of power transistor Q4, an impedance matching network, resistor R10, and PA bias control R17. The matching network converts the output impedance of Q3 to the low input impedance required by Q4 R10 provides isolation from the bias network and R17 establishes the quiescent drain current for Q4. This stage provides 50 watts of output power to the associated transmitter

The drain of Q4 connects to an impedance matching network which operates as: 1) a broadband impedance step-up transformer to establish an output impedance of 50 Ohms, and 2) a second harmonic notch filter. Capacitor C36 functions as a DC blocking capacitor.

Power amplifier Q4 operates from an adjustable DC potential of +3 to +24 volts. The adjustable potential is preset by circuitry on the power supply/control circuit board and is automatically maintained by feedback from the forward directional coupler. Inductors L7 and L8, and capacitors C28 through C31 provide power supply isolation.

5.12.2.2 DIRECTIONAL COUPLER CIRCUITS.

The directional couplers provide two DC signals obtained by rectifying a sample of the RF output signal. Due to the polarity of the samples, one signal will represent the forward output signal and the other will represent the reflected.

Forward Directional Coupler. The forward voltage sample is obtained from a microstrip on the circuit board near the output line. This signal is rectified and filtered by diode D1, capacitors C38 and C39, and resistor R15. Capacitor C37 establishes the broadband characteristics of the circuit.

Reflected Directional Coupler. The reflected voltage sample is obtained from a microstrip on the circuit board near the output line. This signal is rectified and filtered by diode D2, capacitors C40 and C41, and resistor R13. Capacitor C41 establishes the broadband characteristics of the circuit. The directivity of the circuit is adjusted by null control R12.

5.12.2.3 INPUT MUTE CIRCUIT

The input mute circuit consists of transistors Q5 and Q6 During normal operation, +20 volts is routed to input amplifier U2 through Q5. When the exciter is muted, the final +V supply is terminated. The loss of this potential will bias Q6 OFF and disable Q5 which terminates the +20 volts to U2.



5.12.3 MAINTENANCE

Although the following controls are not located on the RF amplifier assembly, the controls effect the operation of the RF amplifier. The adjustment procedure for each control is presented in the power supply/control circuit board section of this manual.

- TEMP TRIP (R27)
- TEMP CAL (R25)
- FWD CAL (RS)
- RFL CAL (R9)

REQUIRED EQUIPMENT. The following tools and equipment are required for electrical adjustment procedures: Insulated adjustment tool, shipped with the exciter (P/N 407-0038), Non-inductive, 100 watt, 50 Ohm test load, adapter, BNC jack to type N plug for test load (P/N 417-3288), adapter, type N jack-to-jack for test load (P/N 417-3841). coaxial accessory cable, BNC connectors, shipped with exciter (P/N 947-0020).

5.12.3.1 RFL NULL (R12). The RFL NULL control on the RF amplifier circuit board adjusts the directivity of the reflected power directional coupler. Potentiometer R12 is adjusted as follows.

Procedure to adjust reflected power null control R12; proceed as follows:

WARNING DISCONNECT THE PRIMARY POWER TO THE EXCITER BEFORE PROCEDING. WARNING

- a. Disconnect the exciter primary power.
- b. Remove the exciter top-cover and the access hole plug at the top and rear of the RF amplifier assembly (refer to Figure 5-11).
- c. Connect a I00 watt non-inductive test load to the exciter rear-panel RF OUTPUT receptacle.
- d. Apply primary power and operate the exciter for 50 watts as indicated on the front panel meter.
- e. Depress the front-panel RFL meter function switch.



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MAINTENANCE WITH POWER APPLIED IS ALWAYS CONSIDERED' HAZARDOUS AND THEREFORE CAUTION SHOULD BE OBSERVED. DO NOT TOUCH ANY COMPONENTS WITHIN THE EXCITER WHEN POWER IS APPLIED.

WARNING

WARNING USE AN INSULATED TOOL FOR ADJUSTMENT. WARNING

f. Refer to Figure 5-11 and adjust Rl2 for minimum reflected power as indicated on the front-panel meter.

WARNING DISCONNECT THE PRIMARY POWER TO THE EXCITER BEFORE PROCEEDING. WARNING

- g. Disconnect the exciter primary power.
- h. Remove all test equipment and replace the access hole plug and exciter top-cover.

5.12.3.2 PA BIAS (R17).

PA BIAS control R17 on the RF amplifier circuit board adjusts the PA quiescent current. Potentiometer R17 is adjusted as follows.

WARNING DISCONNECT THE PRIMARY POWER TO THE EXCITER BEFORE PROCEEDING. WARNING

- a. Disconnect the exciter primary power.
- b. Refer to the REMOVAL PROCEDURE, REMOVAL AND INSTALLATION and remove the RF amplifier assembly from the exciter chassis.
- c. Refer to Figure 5-11 and remove the 10 screws securing the RF amplifier assembly to the mounting bracket/shield.
- d. Refer to Figure 5-11 and position the RF amplifier assembly in the chassis as shown.
- e. Refer to Figure 5-11 and connect JI5 to P15 of the RF amplifier assembly power/control cable.



- f. Refer to Figure 5-11 and connect P18 to J18 on the rear of the RF amplifier assembly.
- g. Connect a 100 watt non-inductive test load to the exciter rear-panel RF OUTPUT receptacle.
- h. Apply primary power to the exciter and record the forward power meter indication.

MAINTENANCE WITH POWER APPLIED IS ALWAYS CONSIDERED' HAZARDOUS AND THEREFORE CAUTION SHOULD BE OBSERVED. DO NOT TOUCH ANY COMPONENTS WITHIN THE EXCITER WHEN POWER IS APPLIED. WARNING

WARNING USE AN INSULATED TOOL FOR ADJUSTMENT. WARNING

- i. Remove RF drive by disconnecting P17 from the RF amplifier.
- j. Refer to Figure 5-11 and adjust PWR SET control R52 on the power supply/control circuit board fully clockwise.
- k. Depress front-panel PAI meter function switch.
- I. Refer to Figure 5-11 and adjust R17 for 300 milliamps (0.30) as indicated on the frontpanel meter.
- m. Refer to Figure 5-11 and connect P17 to the RF amplifier.
- n. Refer to Figure 5-11 and adjust PWR SET control R52 until the meter indicates the value recorded in step H.

WARNING DISCONNECT THE PRIMARY POWER TO THE EXCITER BEFORE PROCEEDING. WARNING

- o. Disconnect primary power to the exciter.
- p. Remove all test equipment and replace the RF amplifier assembly mounting bracket/shield.



q. Refer to the INSTALLATION PROCEDURE in SECTION II, REMOVAL AND INSTALLATION and install the RF amplifier assembly in the exciter chassis.

5.12.4 TROUBLESHOOTING.

The troubleshooting philosophy for the RF amplifier assembly consists of isolating a problem to a specific circuit. The problem may be further isolated by referencing the following information and Figure which presents troubleshooting information for the RF amplifier assembly.



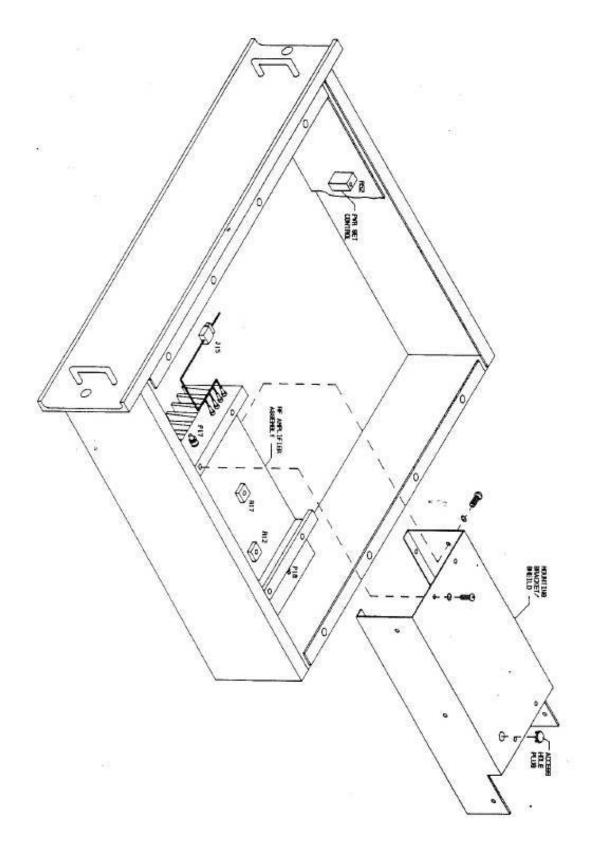


Figure 5-11 RF Amplifier Circuit Board Controls.



WARNING DISCONNECT THE POWER FROM THE EXCITER BEFORE REMOVING OR REPLACING ANY COMPONENTS. WARNING

CAUTION INADVERTENT CONTACT BETWEEN ADJACENT COMPONENTS AND CIRCUIT TRACES MAY DAMAGE THE RF AMPLIFIER ASSEMBLY. **CAUTION**

After the problem is isolated and power is totally deenergized, refer to the schematic diagrams and the theory of operation to facilitate in problem resolution. The defective circuitry may be repaired locally or the circuit board may be returned to Marti Electronics for repair or replacement



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6 BILL OF MATERIAL

This bill of material uses an indented structure to show relationships of parts into sub assemblies. Example; all BOM LEVEL 2 parts are contained in the BOM LEVEL 1 part immediately above it.

BOM	PART NO.	DESCRIPTION	QTY	REF. DES.
LEVEL 0	705-ME40	ME-40 EXCITER		
1	027-2200	CAP,LYTIC,22000UF,50V	1	
1	140-0008	VARISTOR, V250LA20A GE	2	
1	230-3502	RECT,ASSY,35A 200V	2 1	
1	334-0300		1	
1		FUSE, 3AG, 3A, 125V, SLOW BLOW	1	
1	360-6504	FUSE,LINE FILTER MOD,120/240V	1	
1	376-0050	XFMR,POWER, FX50 AM13377B FAN,4 1/2	1	
	380-4600	FILTER,FAN	1	
1	380-5502	•	1	
	380-6307	FINGER GUARD, FAN, 4.125 CENTERS	-	
1	400-0024	SHOCK MT, MODULATED OSC FX50	1	
1	402-0008	MTG DEVICE,FOR #6SCR,TIE CBL	2	
1	407-0023	SHIELD,CAP FX30	1	
1	410-0057	LUG,TERM,#10 RING CRIMP14-16GA	1	
1	410-1421	LUG,QUICK DISCONNECT #18-22	2	
1	410-155	LED, Red rectangular #604-L113HDT	2	
1	410-255	LED, Green rectangular Lumex#SSL- LX2573GD	1	
1	415-1010	FUSE CLIP,LITTLEFUSE,101002	2	
1	417-0017	RECP,BNC,BULKHEAD,UG-492A/U	1	
1	417-0053	SKT,CONN 641294-1 AMP	4	
1	417-1202	HSNG,12 PIN 2-87499-1 AMP	1	
1	420-0108	SCREW,10-32X.500,S.S. PHH	2	
1	420-0817	ASSY,FEMALE SCREWLOCK 205817- 1	1	
1	420-4105	SCREW,4-40X.312,S.S. PH	2	
1	420-4110	SCREW,4-40X.625,S.S. PH	8	
1	420-4112	SCREW,4-40X.750,S.S. PH	1	
1	420-4120	SCREW,4-40X1.250,S.S. PAN HD	1	
1	420-6104	SCREW,6-32X.250,S.S. PH	4	
1	420-6105	SCREW,6-32X.312,S.S. PH	8	
1	420-6108	SCREW,6-32X.500,S.S. PH	2	
1	420-6112	SCREW,6-32X.750,S.S. PH	2	
1	420-6605	SCREW,6-32X.312,S.S. PH FH UC	7	
1	420-8107	SCREW,8-32X.437,S.S. PHH	4	
1	420-8116	SCREW,8-32X.250,S.S. PH FLH UC	6	
1	421-1102	RIV,BLD,DOMED 3/32	2	
1	421-1113	RIV,CLOSED-END .125 X .316L	1	
1	421-4008	4-40 KEP NUT	12	
1	421-6001	6-32 S.S. HEX THIN NUT	5	
1	421-6008	6-32 KEP NUT	7	
1	421-8001	8-32 S.S. HEX NUT	6	
1	421-8028	NUT,JAM,1/2-28 UNEF-2B	5	



66				
BOM				
LEVEL	PART NO.	DESCRIPTION	QTY	REF. DES.
1	422-6106	SCREW,SEMS 6-32 X 3/8 PAN PH. ST."	12	
1	423-0001	#10 FLAT .450 X .200 X .050	5	
1	423-0003	#10 LOCK INT TOOTH	2	
1	423-3004	5/16 LOCK INT TOOTH THIN	2	
1	423-6002	#6 LOCK SPLIT	18	
1	423-6011	#6 FLAT .310 X .160 X .030	3	
1	423-8001	#8 FLAT .375 X .170 X .025	5	
1	423-8002	#8 LOCK SPLIT	9	
1	423-8004	#8 LOCK EXT TOOTH	1	
1	423-9002	WASH,INT TOOTH,1/2	5	
1	441-8402	STOFF,ALUM 1/4HEX X 7/16 #4-40	2	
1	453-6701	CAP,MTG,BRKT,MALLORY,VR12	1	
1	465-0090-101	ANGLE,UPPER FRT PNL,CE EXCITER	1	
1	465-0091-100	ANGLE,LOWER FRT PNL,FX50	1	
1	466-0093	ANGLE, FRONT PANEL MOUNT, FX50	2	
1	467-0178	BOOT, INSULATING FOR 360-6504	1	
1	469-0365	FINGER STOCK, 1S197520A	32	
1	469-0365-1	STRIP,RFI SHIELD	2	
2	469-0365	FINGER STOCK,1S197520A	2.75	
1	469-0366-1	STRIP, RFI SHIELD 1.25	4	
2	469-0366	FINGER STOCK (NOTE!!!!)	1.25	
1	469-0366-2	STRIP,RFI SHIELD 4.25	6	
2	469-0366	FINGER STOCK (NOTE!!!!!)	4.25	
1	469-0415	SLIDE, EXCITER CHASSIS	1	
1	471-0584-100	COVER,TOP,FM250C/E	1	
1	471-0962-101	PANEL,REAR,ME-40 EXCITER,SCREENED	1	
1	474-0300	PLATE, MODULATED OSC FX50	1	
1	486-0004	HANDLE 1 3/4	2	
1	486-0014	FERRULE, BLK, FOR .25 DIA HANDLE	4	
1	488-0010	LATCH,LO-PROFILE 27-10-501-50	2	
1	500-164	Flat Washer, Micro Plastics #FW250- 062 nylon	1	
1	500-180	Screw, 4-40 x 1/4 phillips pan head M/S Black Zinc"	3	
1	500-192	Screw, 6-32 x 3/8 phillips pan head black zinc M/S"	6	
1	510-066	Equipment Label, 2.5 x .937" Brady #10C8600890"	1	
1	510-212	CONTROL KNOBS, #45KNO23	1	
1	520-0034-100	CHASSIS,FX50/FX50E	1	
1	550-126	Connector, crimp terminal pin Molex 08- 50-0187	14	
1	550-135	Connector, 6 pin Molex housing 09-50- 8060	1	



BOM			0714	555 550
LEVEL	PART NO.	DESCRIPTION	QTY	REF. DES.
1	550-137	Connector, 8 pin Molex housing 09-50- 8080	1	
1	594-0095	LABEL,1EC LINE RCPT 700-0152	1	
1	594-0250	LABEL,CAUTION,TOP COVER,FM EXC	1	
1	601-1802	WIRE,AWG18,19/30 RED (*NOTE)	0.33	
1	601-2209	WIRE,AWG22,19/34 WHT	0.5	
1	611-1250	TUB,HT SHK,1/8	0.01	
1	700-0145	FILM,2 DOUBLE ADHESIVE #467	0.003	
1	700-265-1P	Front Panel, ME-40 FM Exciter	1	
2	700-265-1	Front Panel, ME-40 FM Exciter	1	
3	698-265-1	Front Panel, ME-40 FM Exciter	1	
3	699-265-1	Front Panel, ME-40 FM Exciter Contract Labor Painting	1	
1	800-290AM	ME-40 Meter Board	1	
2	030-047M	Meter, ME-40	1	
3	030-044M	Meter, HS13 VU (black)	1	
3	030-047-1	Meter Scale Only for ME-40	1	
2	101-502	POT,5K,SINGLE TURN,HORIZONTAL PCB MOUNT	1	
2	103-4755	RES,47.5K OHM,1/4W,1%,METAL	1	
2	103-502	POT,5K,SINGLE TURN,VERTICAL PCB MOUNT	3	
2	145-390	Resistor, 39 ohm 1/4 watt 5% carbon comp 30BJ250	4	
2	145-431	Resistor, 432 ohm 1/4 watt 1% metal film Mepco SFR25	1	
2	185-000	Resistor,0 Ohm 1206 Chip Mfg# DALCRCW1206000ZT-X	1	
2	410-113	LED,YELLOW RECTANGLE	2	
2	410-255	LED, Green rectangular Lumex#SSL- LX2573GD	1	
2	414-007	DIODE, RECITIFIER,1N4007	1	
2	420-4104	SCREW,4-40X.250,S.S. PH	4	
2	500-055	Lockwasher, #4 internal tooth small pattern zinc plated	4	
2	500-133	Screw, 4-40 x 5/8 binding head nickel plated"	1	
2	510-196	SUBMINIATURE LAMP, LUMEX IFL- LX2162-16T	2	
2	513-022	STANDOFF,1/4HEX x 0.375"LONG,4- 40"	3	
2	513-033	Spacer, 4-40 x 13/16 hex threaded Concord 535-8413-02	2	
2	530-059	SWITCH, ROTARY	1	
2	550-149	Connector, 6 pin Molex angle header (cut from 550-163)	1	
3	550-163	Connector, 24 pin break-away (angle)	0.25	
2	550-176	Molex 26-48-6246 Connector, 8 pin Molex angle header (cut from 550-163)	1	
3	550-163	Connector, 24 pin break-away (angle) Molex 26-48-6246	0.333	
		IVIUEA 20-40-0240		



68				
BOM		DESCRIPTION	OTV	REF. DES.
LEVEL	PART NO.	DESCRIPTION	QTY	REF. DES.
		from 550-207)		
3	550-207	Connector, Single row Header Samtec TSW-150-17-T-S-LL	0.177	
2	580-043	Wire, UL1061 22/7 OTC Red	0.367	
2	800-280A	STL-10/15 LED Array Board	1	
3	100-1051	RES,10K OHM,1/4W,1%	1	R4
3	103-1007	RES,1 MEG OHM,1/4W,1%,METAL	1	R1
3	103-2241	RES,2.21K OHM,1/4W,1%,METAL	4	R6,R7,R8,R9
3	145-302	Resistor, 3k ohm 1/4 watt 1% metal film 29MF250	1	R2
3	145-681	RESISTOR, 681 OHM 1/4 WATT 1% METAL FILM MEPCO SFR25	1	R5
3	145-823	Resistor, 82.5k ohm 1/4 watt 1% metal film 29MF250	1	R3
3	299-150	Cap.,Tantalum, 1.5 mf 35v ECS- F1VE155K Panasonic P2060-ND	1	C3
3	299-220	Capacitor, tantalum, 2.2 mf 25v ECS- F1EE225K Panasonic	1	C1
3	299-470	CAP, TANTALUM, 4.7 UF 16V	2	C2,C4
3	401-412	INTEGRATED CIRCUIT, SANYO LB1412 (NOTE)	1	IC1
3	411-225	LED BAR GRAPH DISPLAY LUMEX SSA-LXH1225-23707	1	D1-D12
3	500-120	Eyelet, #1-544047-5 copper	2	
3	550-206	Connector, bottom entry Molex 22-14- 2034 OR 22-17-2032	1	P1
3	800-280B	PC Board, LED Meter STL-10	1	PCB
2	800-290B	PC Board, Meter STL-15C	1	
1	919-0104	ASSY PCB, AFC/PLL	1	0.50
2	000-3302	CAP,CER,DISC,3.3PF,1000V	1	C59
2	001-5004	CAP,CER,DISC,5PF,500V,NPO	4	C15,C16,C56,C57
2	003-1054	CAP,CER,MNLY,.1uF,50V,20%	24	C1,C3,C5,C6,C7, C8,C10,C12,C13, C21,C24,C27,C32, C33,C39,C43,C51, C55,C58,C60,C61, C64,C66,C41
2	020-4793	CAP,LYTIC,4700UF,16V,LOW LEAK	1	C35
2	023-1076	CAP,LYTIC,10uF,50V,STDUP	5	C42,C68,C70,C72, C73
2	023-1084	CAP,LYTIC,100MFD,35V,STDUP,RAD	11	C4,C15,C22,C23, C25,C49,C50,C52, C53,C69,C71
2	024-1064	CAP,LYTIC,1UF,50V,RAD	1	C29
2	024-3364	CAP,LYTIC,3.3UF,50V,NP	1	C30
2	024-3374	CAP,LYTIC,33UF,35V,STDUP	1	C37
2	024-4764	CAP,LYTIC,4.7UF,50V,20%,STDUP	1	C28
2	030-1053	CAP,MYLAR FILM,.1uF,100V,RAD	1	C31



BOM LEVEL	PART NO.	DESCRIPTION	QTY	REF. DES.
2	030-2253	CAP,MYLAR FILM,.22UF,100V,RAD	4	C34,C38,C48,C54
2	031-1043	CAP,MYLAR FILM,.01UF,100V,RAD	3	C9,C11,C40
2	031-2243	CAP, MYLAR FILM, .022UF, 200V, RAD	1	C26
2	038-4753	CAP, PYST, 47UF, 100V	1	C44
2	040-2422	CAP, MICA, 240PF	3	C45,C46,C47
2	042-2531	CAP, MICA, 2500PF, 500V, 1%	1	C62
2	042-3312	CAP,MICA,33PF,500V,5%	2	C65,C67
2	042-3922	CAP,MICA,390PF,100V,5%	6	C2,C17,C18,C19, C20,C36
2	042-5031	CAP,MICA,5000PF,500V,1%	1	C63
2	100-1031	RES,100 OHM,1/4W,1%,METAL	1	R22
2	100-1041	RES,1K OHM,1/4W,1%	7	R10,R42,R40,R44, R23,R84,R85
2	100-1051	RES,10K OHM,1/4W,1%	15	R6,R13,R37,R15, R16,R24,R46,R47, R48,R95,R75,R76, R50,R103,R67,
2	100-1111	RES,118 OHM,1/4W,1%	1	R32
2	100-1231	RES,121 OHM,1/4W,1%	3	R21,R97,R99
2	100-1551	RES,15K OHM,1/4W,1%	4	R25,R26,R27,R51
2	100-1731	RES,174 OHM,1/4W,1%	1	R59
2	100-2723	RES,27 OHM,1/4W,5%	1	R34
2	100-3031	RES,301 OHM,1/4W,1%	1	R57
2	100-3951	RES,39.2K OHM,1/4W,1%	1	R9
2	100-4773	RES,4.7MEG OHM,1/4W,5%	1	R43
2	100-5041	RES,4.99K OHM,1/4W,1%	4	R29,R30,R88,R90
2	100-5663	RES,560K OHM,1/4W,5%	1	R19
2	103-1007	RES,1 MEG OHM,1/4W,1%,METAL	8	R71,R72,R79,R77, R86,R89,R70,R78
2	103-1021	RES,10 OHM,1/4W,1%,METAL	1	R1
2	103-1062	RES,100K OHM,1/4W,1%,METAL	5	R17,R18,R64,R65, R66
2	103-1215	RES,12.1K OHM,1/4W,1%,METAL	1	R11
2	103-1331	RES,1.33K OHM,1/4W,1%,METAL	2	R98,R100
2	103-1375	RES,13.7K OHM,1/4W,1%,METAL	1	R101
2	103-1504	RES,1.5K OHM,1/4W,1%,METAL	1	R28,
2	103-1745	RES,17.4K OHM,1/4W,1%,METAL	1	R82
2	103-1825	RES,18.2K OHM,1/4W,1%,METAL	1	R92
2	103-2213	RES,221 OHM,1/4W,1%,METAL	1	R33
2	103-2673	RES,267 OHM,1/4W,1%,METAL	5	R7,R14,R38,R93, R94
2	103-3014	RES,3.01K OHM,1/4W,1%,METAL	1	R83
2	103-3323	RES,332 OHM,1/4W,1%,METAL	2	R2,R8
2	103-3324	RES,3.32K OHM,1/4W,1%,METAL	2	R4,R5



DOM				
BOM				
LEVEL	PART NO.	DESCRIPTION	QTY	REF. DES.
2 1	03-3631	RES,365 OHM,1/4W,1%,METAL	1	R20
	03-3836	RES,383K OHM,,1/4W,1%,METAL	1	R39
	03-4361	RES,432K OHM,1/4W,1%,METAL	1	R53
	03-4753	RES,475 OHM,1/4W,1%,METAL	2	R45,R61
	03-4755	RES,47.5K OHM,1/4W,1%,METAL	1	R31
	03-4951	RES,49.9K OHM,1/4W,1%,METAL	2	R36,R12
	03-5112	RES,51.1 OHM,1/4W,1%,METAL	2	R3,R74
	03-5113	RES,511 OHM,1/4W,1%,METAL	1	R49
	03-5624	RES,5.62K OHM,1/4W,1%,METAL	1	R41
	03-6193	RES,619 OHM,1/4W,1%,METAL	1	R87
	03-6194	RES,6.19K OHM,1/4W,1%,METAL	2	R54,R62
	03-6346	RES,634K OHM,1/4W,1%,METAL	1	R60
	03-7326	RES,732K OHM,1/4W,1%,METAL	1	R58
	03-7503	RES,750 OHM,1/4W,1%,METAL	1	R55
	03-7541	RES,7.50K OHM,1/4W,1%,METAL	2	R68,R80
	03-8255	RES,82.5K OHM,1/4W,1%,METAL	2 1	R35
	03-8256	RES,825K OHM,1/4W,1%,METAL	1	R56
	75-1034	RES,TRMR,1K,VERT ADJ	1	R63
	77-5044	RES,TRMR,5K,VERT ADJ	3	R69,R81,R91
	77-5054	RES,TRMR,50K,VERT ADJ	1	R52
	200-0009	DIODE,ZENER,1N 4739A	2	D17,D19
	203-4005	DIODE,1N4005	2	D16,D18
	203-4148	DIODE,1N4103	2 7	D1,D2,D3,D4,D5,
2 2	103-4140	DIODE, 1114 146	1	D1,D2,D3,D4,D3, D6,D7,
2 2	211-3904	TSTR,2N3904	4	Q1,Q2,Q3,Q4
	220-0317	VR,LM317LZ TO92	1	U6
	20-4040	IC,MC14040B 12-BIT BINARY	1	U2
	20-5151	IC,MC145151 SYNTHESIZER	1	U9
	20-8658	IC,SP8658 PRESCALER,DIVIDE/20	1	U8
	20-0038	AMP,OP,BIFET TLO72CP	1	U11
	21-0358	AMP, DUAL OP, LM358	1	U13
			4	
2 2	21-5532-001	IC,NE-5532AN	4	U10,U14,U15,U16
2 2	226-0392	RES NETWORK, 10K	2	R73,R96
	227-0317	VR,LM317T,LM317KC	2 1	U17
	27-0317	VOLTAGE REGULATOR,3 TERM,	1	U18
2 2	-21-0331	NEG	I	010
2 2	228-0290	IC, 74LS90N (N)	1	U1
	228-4013	IC,MC14013B	1	U4
	228-4073	IC,MC14073B	1	U3
	228-4538	IC,MC14538B NATL	2	U5,U12
		SEMICONDUCTOR	_	,
2 3	323-7345	LDR,LED TYPE,VACTEC VTL 5C2	3	LDR1,LDR2,LDR3
2 3	323-9224	IND,LED,GRN,521-9270	5	DS1,DS2,DS3, DS4,DS5
2 3	340-0002	SW,4 POS,SPST,8-PIN DIP	3	S1,S2,S3
2 3	340-0004	SW, JUMPER PROGRAMMABLE	5	P3,P4,P5A,P5B,
				P10



BOM LEVEL	PART NO.	DESCRIPTION	QTY	REF. DES.
2	360-2200	CHOKE, RF 2.2UH 550MA 9230-28	2	L1,L2
2	364-0047	COIL, MOLDED .47UH	1	L3
2	370-0002	XMFR,RF,MCL,T4-1 (NOTE)	1	T1
2	390-0001	OSC,XTAL PC MT TCXO 10MHZ	1	Y1
2	402-0000	TY-RAP	2	
2	407-0074	SPR,LED .25 ODX.147 1D X.22L	5	
2	413-1597	TERM,TURRET,2 SHLDR,.219,GOLD FLASH	5	
2	417-0003	CONN, HEADER 3 PIN	3	J3.J4,J10
2	417-0004	JACK,TEST,RIGHT ANGLE PC MT	1	TP1
2	417-0200	CONN, HEADER 20 PIN	2	J5,J8,J2,J1,
2	417-0804	SOCKET,8-PIN DIP,BURNDY	6	XU10,XU11,XU13, XU14,XU15,XU16
2	417-1404	SOCKET,14-PIN DIP	3	XU1,XU3,XU4
2	417-1604	SKT,16-PIN,DIP	5	XU2,XU5,XU12, XR73,XR96
2	417-2804	SOCKET,IC 28-PIN,DIP,HI RELIABILITY	1	XU9
2	420-6104	SCREW,6-32X.250,S.S. PH	2	
2	423-6002	#6 LOCK SPLIT	2	
2	426-6000	PEM NUT,#6-32 KFS2-632	6	
2	519-0104	PCB,BLANK,AFC/PLL (scan)	1	
2	700-0148	TAPE, JOINING 3/4	0.001	
2	949-1050-001	ASSY, CABLE, AFC-PLL (SBCM)	1	
3	402-0051	TY-RAP, W/FLAG	1	
3	418-0034	PLUG, BNC DUAL CRIMP 1-227079-6	1	
3	621-1359	CBL,COAX,RG316/U,50 OHM	1.25	
3	690-0023	TUB,PVC105/7 BLK,ALPHA	1.25	
1	919-0107-002	ASSY PCB,P.S./CNTL,ME-40 EXCITER	1	
2	100-1013	RES,1 OHM,1/4W,5%	1	R65,
2	100-1051	RES,10K OHM,1/4W,1%	-1	R65,
2	919-0107	ASSY PCB,P.S./CNTL	1	,
3	001-1014	CAP,CER,DISC,10pF,1KV,10%,NPO	2	C3,C4
3	003-1054	CAP,CER,MNLY,.1uF,50V,20%	9	C5,C6,C7,C16, C25,C28,C30,C33, C37
3	014-1084	CAP,LYTIC,100UF,50V,INS	1	C15
3	014-1094	CAP,LYTIC,1000UF,50V,INS	2	C24,C29
3	023-1076	CAP,LYTIC,10uF,50V,STDUP	1	C17
3	023-1084	CAP,LYTIC,100MFD,35V,STDUP,RAD	6	C26,C27,C31,C32, C35,C36
3	024-1064	CAP,LYTIC,1UF,50V,RAD	2	C11,C23
3	024-2274	CAP,LYTIC,22UF,100V,STDUP	1	C34
3	030-1033	CAP,CER MOLDED,.001UF,200V,10%	2	C12,C20
3	031-1043	CAP,MYLAR FILM,.01UF,100V,RAD	2	C8,C10
3	040-5013	CAP,MICA,50PF,500V,5%	1	C13
3	042-3922	CAP,MICA,390PF,100V,5%	5	C1,C2,C14,C18, C19



72				
BOM				
LEVEL	PART NO.	DESCRIPTION	QTY	REF. DES.
3	100-1013	RES,1 OHM,1/4W,5%	1	R64
3	100-1031	RES,100 OHM,1/4W,1%,METAL	1	R72
3	100-1041	RES,1K OHM,1/4W,1%	7	R6,R73,R61,R37,
				R12,R50,R59
3	100-1051	RES,10K OHM,1/4W,1%	10	R4,R8,R30,R28, R32,R33,R42,R43, R55,R65
3	100 1001	RES,121 OHM,1/4W,1%	2	
3	100-1231	RES,15K OHM,1/4W,1%	2 3	R76,R78 R15,R24,R22
3	100-1551 100-1841	RES,18K OHM,1/4W,1% RES,1.82K OHM,1/4W,1%	3 6	R77,R79,R1,R2,
3	100-1641	RES, 1.62K UNIVI, 1/4VV, 1%	0	R77,R79,R1,R2, R36,R11
3	103-1007	RES,1 MEG OHM,1/4W,1%,METAL	5	R21,R34,R44,R45, R87
3	103-1021	RES,10 OHM,1/4W,1%,METAL	2	R60,R51
3	103-1062	RES,100K OHM,1/4W,1%,METAL	5	R3,R7,R23,R47, R41
3	103-1215	RES,12.1K OHM,1/4W,1%,METAL	1	R14
3	103-1261	RES,121K OHM,1/4W,1%,METAL	2	R82,R86
3	103-1504	RES,1.5K OHM,1/4W,1%,METAL	1	R10
3	103-1561	RES,150K OHM,1/4W,1%,METAL	1	R31
3	103-2212	RES,22.1 OHM,1/4W,1%,METAL	1	R54
3	103-2241	RES,2.21K OHM,1/4W,1%,METAL	1	R39
3	103-3324	RES,3.32K OHM,1/4W,1%,METAL	1	R29
3	103-3325	RES,33.2K OHM,1/4W,1%,METAL	3	R35,R40,R48
3	103-3631	RES,365 OHM,1/4W,1%,METAL	1	R75
3	103-3924	RES,3.92K OHM,1/4W,1%,METAL	2	R16,R18
3	103-4755	RES,47.5K OHM,1/4W,1%,METAL	8	R38,R85,R80,R81, R83,R84,R26,R57
3	103-5141	RES,5.11K OHM,1/4W,1%,METAL	2	R13,R49
3	103-6194	RES,6.19K OHM,1/4W,1%,METAL	2	R17,R19
3	103-6346	RES,634K OHM,1/4W,1%,METAL	1	R46
3	103-6813	RES,681 OHM,1/4W,1%,METAL	1	R53
3	103-6814	RES,6.81K OHM,1/4W,1%,METAL	1	R20
3	110-2233	RES,220 OHM,1/2W,5%	1	R56
3	132-0114	RES,1.5 OHM,10W,5%,WW	1	R74
3	132-2003	RES,.2 OHM,5W,5%,WW	4	R70,R71,R62,R63
3	140-0018	VARISTOR, V477A1 47V GE	1	MOV1
3	178-1054	RES,TRMR,10K,HORZ ADJ	1	R25
3	178-2044	RES,TRMR,2K,HORZ ADJ	2	R5,R27
3	178-5044	RES,TRMR,5K,HORZ ADJ	1	R9
3	178-5046	RES,TRMR,5K,1/2W,MT	1	R52
3	200-0015	DIODE,ZENER,15V,1W,1N4744A	1	D27
3	200-0027	DIODE,ZENER,1N4750A,27V	1	D5
3	200-4751	DIODE,ZENER,IN4751A 30V 1W	1	D6
3	201-4728	DIODE,ZENER,1N4728	2	D29,D30
3	202-0502	RECT,3A,200V,IN5402	1	D18



BOM		RECORDETION	AT	
LEVEL	PART NO.	DESCRIPTION	QTY	REF. DES.
3	203-4005	DIODE,1N4005	14	D13,D14,D16,D17 D19,D20,D12,D15 D21,D22,D23,D24 D25,D26
3	203-4148	DIODE,1N4148	8	D1,D2,D3,D4,D8, D11,D28,D31
3	210-3906	2N3906 PNP 40V 2A .35W 250MHZ	2	Q3,Q5
3	211-3904	TSTR,2N3904	2	Q4,Q2
3	221-0358	AMP, DUAL OP, LM358	3	U1,U2,U3
3	227-0317	VR,LM317T,LM317KC	1	U5
3	227-0337	VOLTAGE REGULATOR,3 TERM, NEG	1	U6
3	227-0723	IC,VR,UA723	1	U4
3	237-0007	SCR,25A,100V,2N6505	1	D7
3	330-0802	FUSE,FAST ACTING,8A,GBB-8,BUSS	1	F1
3	340-0004	SW,JUMPER PROGRAMMABLE	1	P22
3	345-0863	SW,SLD,DPDT,SWCFT C56206L2	3	S1,S2,S3
3	360-0003	FERRITE BEAD, 291 DIA	2	
3	407-0141	COVER, FUSE, STD 840836 RICHCO	1	
3	413-0025	TERM,TURRET,2 SHLDR,.360,GOLD FLASH	8	E1,E2,E3,E4,E5, E6,E7,E8,
3	413-0106	TERM, TEST POINT, OVAL, RED	8	TP1,TP2,TP3,TP4 TP5,TP6,TP7,TP8
3	415-2068	CLIP,FUSE,15AMP,LITTLEFUSE,1020 71	2	XF1,XF2
3	417-0003	CONN,HEADER 3 PIN	1	J22
3	417-0169	CONN 15 PIN 640503-1 AMP	1	J11
3	417-0200	CONN,HEADER 20 PIN	2	J12,J13,J23,
3	417-0804	SOCKET,8-PIN DIP,BURNDY	3	XU1,XU2,XU3
3	417-1404	SOCKET,14-PIN DIP	1	XU4
3	418-0900	CONN,9 PIN 640501-5 AMP	1	J10
3	420-6105	SCREW,6-32X.312,S.S. PH	3	
3	423-6002	#6 LOCK SPLIT	3	
3	426-6000	PEM NUT,#6-32 KFS2-632	3	
3	455-7805	HEATSINK,TO-220PKG,LOW PROFILE	2	
3	519-0107-001	PCB,MACH,P.S./CNTL,FM-100C (scan)	1	
1	919-0190	ASSY, PCB, FM EXITER INTERFACE	1	
2	103-5141	RES,5.11K OHM,1/4W,1%,METAL	1	R1
2	340-0004	SW,JUMPER PROGRAMMABLE	1	P3Replaced 417- 0309 on 06/21/200 12:49:19
2	412-1600	BARR STP,16 POS,BEAU	1	J2
2	417-0003	CONN, HEADER 3 PIN	1	J3
2	417-2503	RCPT,25 PIN D, MALE	1	J1
2	519-0190	PCB,MACH,FM EXCITER INTERFACE	1	
1	919-0210	ASSY,PCB,DISPLAY I/F,ME-40	1	



BOM LEVEL PART NO. DESCRIPTION QTY REF. DES. 2 023-1076 CAP.LYTIC.10J.F.50V.STDUP 2 C1.C2, 2 100-1231 RES.121 OHM,1/4W,1% 1 R5, 2 100-3051 RES.30.1K OHM,1/4W,1% 1 R6, 2 103-31214 RES.14 OHM,1/4W,1%, METAL 3 R1,R2,R5, 2 103-4993 RES.499 OHM,1/4W,1%, METAL 3 R1,R1,R12,R13, 2 103-4993 RES.499 OHM,1/4W,1%, METAL 2 R7,R9, 2 103-4914 RES.TIK OHM,14W,1%, METAL 3 R11,R12,R13, 2 103-6141 RES.TEM,R5,KHORZ ADJ 2 R8,R10, 2 407-036 INSULATOR,MICA,TO-220,56-77-11 1 2 417-0200 CONN,HEADER 20 PIN 0.6 J1 2 417-0200 CONN,HEADER 20 PIN 0.6 J1 2 601-2209 WIRE,AWQ22,19/34 WHT 6.833 3 2 601-2209 WIRE,AWQ24,100V,10%	74				
2 100-1231 RES,121 OHM,1/4W,1% 1 R3, 2 100-1731 RES,374 OHM,1/4W,1% 1 R6, 2 100-3051 RES,301 K OHM,1/4W,1%,METAL 1 R4, 2 103-1214 RES,311 K OHM,1/4W,1%,METAL 1 R4, 2 103-5141 RES,511K OHM,1/4W,1%,METAL 2 R7,R9, 2 103-5141 RES,511K OHM,1/4W,1%,METAL 2 R7,R9, 2 178-5044 RES,TRMR,5K,HORZ ADJ 2 R8,R10, 2 407-0036 INSULATOR,MICA,TO-220,56-77-11 1 1 2 407-0036 INSULATOR,MICA,TO-220,FG,.85 TALL 1 1 2 407-0036 6-32 KEP NUT 1 1 2 2 421-6008 6-32 KEP NUT 6.833 1 1 2 601-2209 WIRE,AWG22,19/34 WHT 6.833 1 1 2 003-1054 CAP,CER,DISC,.0101F,1000V 3 C301,C302,C303,C309,C310,C311,C301,C311 .	LEVEL	PART NO.	DESCRIPTION	QTY	REF. DES.
2 100-1231 RES,121 OHM,1/4W,1% 1 R3, 2 100-1731 RES,374 OHM,1/4W,1% 1 R6, 2 100-3051 RES,301 K OHM,1/4W,1%,METAL 1 R4, 2 103-1214 RES,311 K OHM,1/4W,1%,METAL 1 R4, 2 103-5141 RES,511K OHM,1/4W,1%,METAL 2 R7,R9, 2 103-5141 RES,511K OHM,1/4W,1%,METAL 2 R7,R9, 2 178-5044 RES,TRMR,5K,HORZ ADJ 2 R8,R10, 2 407-0036 INSULATOR,MICA,TO-220,56-77-11 1 1 2 407-0036 INSULATOR,MICA,TO-220,FG,.85 TALL 1 1 2 407-0036 6-32 KEP NUT 1 1 2 2 421-6008 6-32 KEP NUT 6.833 1 1 2 601-2209 WIRE,AWG22,19/34 WHT 6.833 1 1 2 003-1054 CAP,CER,DISC,.0101F,1000V 3 C301,C302,C303,C309,C310,C311,C301,C311 .					
2 100-1731 RES,174 OHM,1/4W,1% 1 R6, 2 100-3051 RES,30.1K OHM,1/4W,1%,METAL 1 R4, 2 103-1214 RES,121K OHM,1/4W,1%,METAL 3 R1,R2,R5, 2 103-5141 RES,499 OHM,1/4W,1%,METAL 2 R7,R9, 2 178-5044 RES,TRMR,5K,HORZ ADJ 2 R8,R10, 2 247-0036 INSULATOR,MICA,TO-220,56-77-11 1 1 2 407-0036 INSULATOR,MICA,TO-220,56-77-11 1 1 2 420-6105 SCREW,6-32X,312,S.S.PH 1 1 2 421-6008 6-32 KEP NUT 6.833 1 2 001-209 WIRE,AWG22,19/44 WHT 6.833 1 2 003-1054 CAP,CER,MILY,1uF,50V,2					
2 100-3051 RES,30.1K OHM,1/4W,1%,METAL 1 RA, 2 103-1214 RES,1.21K OHM,1/4W,1%,METAL 1 RA, 2 103-499 RES,390 OHM,1/4W,1%,METAL 2 RT,R9, 2 103-6141 RES,511K OHM,1/4W,1%,METAL 2 R7,R9, 2 178-5044 RES,TRMR,5K,HORZ ADJ 2 R8,R10, 2 407-0036 INSULATOR,MICA,TO-220,56-77-11 1 1 2 417-0200 CONN,HEADER 20 PIN 0.6 J1 2 420-6105 SCREW,6-32X 312,S.S.P.H 1 1 2 421-6008 6-32 KEP NUT 1 1 2 601-2209 WIRE,AWG22,19/34 WHT 6.833 1 2 002-1034 CAP,CER,MNLY,1uF,50V,20% 8 C304,C305,C306,C307,C308,C309,C310,C311 2 003-1054 CAP,CER,MNLY,1uF,50V,20% 8 C304,C305,C306,C307,C308,C309,C310,C311 2 003-1054 CAP,PCLY,47MFD,50V,10% OR 2 C312,C313,C322,C322,C322,C322,C322,C322,					
2 103-1214 RES,121K OHM,1/4W,1%,METAL 1 R4, 2 103-6141 RES,499 OHM,1/4W,1%,METAL 2 R7,R9, 2 103-5141 RES,11K OHM,1/4W,1%,METAL 2 R7,R9, 2 178-5044 RES,TRMR,5K,HORZ ADJ 2 R8,R10, 2 227-0317 VR,LM317T,LM317KC 1 U1, 2 407-0036 INSULATOR,MICA,TO-220,56-77-11 1 2 420-6105 SCREW,6-32X.312,S,S,PH 1 2 421-6008 6-32 KEP NUT 1 2 455-0075 HEATSINK,TO-220 PKG,85 TALL 1 2 610-2209 WIRE,AWG22,19/34 WHT 6.833 1 919-0445 ASSY,PCB,RFI FILTER (SBCM) 1 2 002-1034 CAP,CER,MNLY,1uF,50V,20% 8 C301,C302,C303 2 003-1054 CAP,POLY,47MFD,50V,10% OR 2 C324,C325 BETTER 2 040-1022 CAP,FIL,EMI SUPPR,1000PF,3-PIN 3 FL312,FL313,FL319 .				-	,
2 103-6993 RES,499 OHM,1/4W,1%,METAL 3 R11,R12,R13, 2 103-5141 RES,5.11K OHM,1/4W,1%,METAL 2 R7,R9, 2 178-5044 RES,TMR,5K,HORZ ADJ 2 R8,R10, 2 227-0317 VR,LM317T,LM317KC 1 U1, 2 407-0036 INSULATOR,MICA,TO-220,56-77-11 1 2 417-0200 CONN,HEADER 20 PIN 0.6 J1 2 420-6105 SCREW,6-32X.312,S.S.PH 1 1 2 455-0075 HEATSINK,TO-220 PKG,85 TALL 1 1 2 519-0210 PCB,MACH,DISPLAY I/F,ME-40 1 1 2 601-2209 WIRE,AWG22,19/34 WHT 6.833 2 2 002-1034 CAP,CER,MNLY,.1uF,50V,20% 8 C304,C305,C306,C307,C308,C309,C310,C310,C310,C310,C310,C310,C310,C310					
2 103-5141 RES,5.11K OHM,1/4W,1%,METAL 2 R7,R9, 2 178-5044 RES,TRMR,5K,HORZ ADJ 2 R8,R10, 2 227-0317 VR_LM317T,LM317KC 1 U1, 2 407-0036 INSULATOR,MICA,TO-220,56-77-11 1 2 417-0200 CONN,HEADER 20 PIN 0.6 J1 2 420-6105 SCREW, 6-32X,312,S.S. PH 1 2 519-0210 PCB,MACH,DISPLAY UF,ME-40 1 2 601-2209 WIRE,AWG22,19/34 WHT 6.833 1 919-0445 ASSY,PCB,RFI FILTER (SBCM) 1 2 002-1034 CAP,CER,DISC,.001UF,1000V 3 C301,C302,C303,C309,C311(C311 2 031-2033 CAP,MYLAR FILM,.0022uF,100V,10% 2 C312,C313,C308,C309,C337,C328,C329,C337,C328,C329,C337,C328,C329,C337,C328,C329,C337,C328,C329,C337,C328,C329,C337,C328,C329,C337,C328,C329,C337,C328,C329,C337,C328,C329,C337,C328,C329,C337,C328,C329,C337,C328,C329,C337,C328,C329,C337,C328,C329,C337,C328,C329,C337,C328,C329,C338,C329,C332,C328,C329,C339,C330,C324,C325,C328,C337,C328,C329,C339,C339,C324,C325,C328,C337,C328,C329,C339,C339,C329,C330,C330,C329,C330,C330,C330,C330,C330,C330,C330,C33					
2 178-5044 RES,TRMR,5K,HORZ ADJ 2 R8,R10, 2 227-0317 VR,LM317T,LM317KC 1 U1, 2 407-036 INSULATOR,MICA,TO-220,56-77-11 1 2 417-0200 CONN,HEADER 20 PIN 0.6 J1 2 420-6105 SCREW,6-32X.312,S.S.PH 1					
2 227-0317 VR,LM317T,LM317KC 1 U1, 2 407-0036 INSULATOR,MICA,TO-220,56-77-11 1 2 417-0200 CONN,HEADER 20 PIN 0.6 J1 2 417-0200 CONN,HEADER 20 PIN 0.6 J1 2 420-6105 SCREW,6-32X.312,S.S. PH 1 1 2 455-0075 HEATSINK,TO-220 PKG,85 TALL 1 1 2 519-0210 PCB,MACH,DISPLAY IF,ME-40 1 1 2 601-2209 WIRE,AWG22,19/34 WHT 6.833 1 2 002-1034 CAP,CER,DISC,.001UF,1000V 3 C301,C302,C303 2 003-1054 CAP,MCR,RIFILM,.0022uF,100V,10% 2 C312,C313, 2 031-2033 CAP,MYLAR FILM,.0022uF,100V,10% 2 C314,C316,C318, 2 031-2033 CAP,MICA,100PF,500V,RAD 10 C314,C316,C318, 2 047-1035 CAP,FIL,EMI SUPPR,1000pF,3-PIN 3 FL312,FL313, 2 100-1041 <td></td> <td></td> <td></td> <td></td> <td></td>					
2 407-0036 INSULATOR,MICA,TO-220,56-77-11 1 2 417-0200 CONN,HEADER 20 PIN 0.6 J1 2 420-6105 SCREW,6-32X,S12,S.S. PH 1 2 421-6008 6-32 KEP NUT 1 2 455-0075 HEATSINK,TO-220 PKG,85 TALL 1 2 519-0210 PCB,MACH,DISPLAY IF,ME-40 1 2 601-2209 WIRE,AWG22,19/34 WHT 6.833 1 919-0445 ASSY,PCB,RFI FILTER (SBCM) 1 2 002-1034 CAP,CER,MNLY,.1uF,50V,20% 8 C304,C305,C306,C307,C308,C309,C310,C311 2 003-1054 CAP,MYLAR FILM,.0022uF,100V,10% 2 C312,C313,C322,C326,C327,C328,C329,C330 2 031-203 CAP,MYLAR FILM,0022uF,100V,10% OR 2 C324,C325 BETTER 2 040-1022 CAP,FIL,EMI SUPPR,1000pF,3-PIN 3 FL319 2 100-1041 RES,10K OHM,1/4W,1% 1 R303, R302,R306,R307, 2 100-6031 RES,604 OHM,1/4W,1% <td></td> <td></td> <td></td> <td></td> <td></td>					
2 417-0200 CONN,HEADER 20 PIN 0.6 J1 2 420-6105 SCREW,6-32X.312,S. P.H 1 2 421-6008 6-32 KEP NUT 1 2 455-0075 HEATSINK,TO-220 PKG,85 TALL 1 2 519-0210 PCB,MACH,DISPLAY //F,ME-40 1 2 601-2209 WIRE,AWG22,19/34 WHT 6.833 2 002-1034 CAP,CER,DISC,001UF,1000V 3 C301,C302,C303 2 003-1054 CAP,CER,MNLY,.1uF,50V,20% 8 C304,C305,C306,C309,C310,C311 2 003-1054 CAP,CER,MNLY,.1uF,50V,20% 8 C304,C305,C306,C309,C310,C311 2 031-2033 CAP,MULAR FILM,0022uF,100V,10% 2 C324,C325 BETTER 2 040-1022 CAP,MICA,100PF,50V,10% OR 2 C324,C325,C329,C329,C322,C326,C327,C328,C329,C330 2 047-1035 CAP,FIL,EMI SUPPR,1000pF,3-PIN 3 FL312,FL313,FL319 2 100-1051 RES,1K OHM,1/4W,1% 1 R303, 2 100-1					U1,
2 420-6105 SCREW,6-32X.312,S.S. PH 1 2 421-6008 6-32 KEP NUT 1 2 455-0075 HEATSINK,TO-220 PKG.85 TALL 1 2 519-0210 PCB,MACH,DISPLAY I/F,ME-40 1 2 601-2209 WIRE,AWG22,19/34 WHT 6.833 1 919-0445 ASSY,PCB,RFI FILTER (SBCM) 1 2 002-1034 CAP,CER,DISC.,001UF,1000V 3 C301,C302,C303 2 003-1054 CAP,CER,MNLY,.1uF,50V,20% 8 C304,C305,C306,C307,C308,C309,C3101,C311 2 031-2033 CAP,MYLAR FILM,.0022uF,100V,10% 2 C312,C313,C311,C311,C311,C311,C311,C311,				-	
2 421-6008 6-32 KEP NUT 1 2 455-0075 HEATSINK,TO-220 PKG,85 TALL 1 2 519-0210 PCB,MACH,DISPLAY I/F,ME-40 1 2 601-2209 WIRE,AWG22,19/34 WH 6.833 1 919-0445 ASSY,PCB,RFI FILTER (SBCM) 1 2 002-1034 CAP,CER,DISC,.001UF,1000V 3 C301,C302,C303 2 003-1054 CAP,CER,MNLY,.1uF,50V,20% 8 C304,C305,C306,C309,C310,C311 2 031-2033 CAP,MYLAR FILM,.0022uF,100V,10% 2 C312,C313, 2 038-4750 CAP,POLY,.47MFD,50V,10% OR 2 C324,C325 BETTER 2 040-1022 CAP,MICA,100PF,500V,RAD 10 C314,C316,C318,C329,C328,C329,C328,C329,C336,C327,C328,C329,C336,C327,C328,C329,C336,C327,C328,C329,C336,C327,C328,C329,C336,C307, 2 100-1041 RES,1K OHM,1/4W,1% 3 R302,R306,R307, 2 100-1051 RES,10K OHM,1/4W,1% 1 R303, 2 100-1051 RES,104 OHM,1/4W,1% 1 R308,					J1
2 455-0075 HEATSINK,TO-220 PKG,85 TALL 1 2 519-0210 PCB,MACH,DISPLAY I/F,ME-40 1 2 601-2209 WIRE,AWG22,19/34 WHT 6.833 2 002-1034 CAP,CER,DISC,.001UF,1000V 3 C301,C302,C303 2 003-1054 CAP,CER,MNLY,.1uF,50V,20% 8 C304,C305,C306,C309,C310,C311 2 003-1054 CAP,CER,MNLY,.1uF,50V,20% 8 C304,C305,C306,C309,C310,C311 2 031-2033 CAP,MYLAR FILM,.0022uF,100V,10% 2 C312,C313,C302,C326,C329,C310,C311 2 038-4750 CAP,POLY,.47MFD,50V,10% OR 2 C324,C325 BETTER 2 040-1022 CAP,MICA,100PF,500V,RAD 10 C314,C316,C318,C329,C320,C322,C326,C327,C328,C329,C330 2 100-1041 RES,1K OHM,1/4W,1% 3 R302,R306,R307,FL319 2 100-1051 RES,1K OHM,1/4W,1% 1 R303, 2 100-1051 RES,1K OHM,1/4W,1% 1 R303, 2 100-1051 RES,504 OHM,1/4W,1% 1 <td></td> <td></td> <td></td> <td>•</td> <td></td>				•	
2 519-0210 PCB,MACH,DISPLAY //F,ME-40 1 2 601-2209 WIRE,AWG22,19/34 WHT 6.833 1 919-0445 ASSY,PCB,RFI FILTER (SBCM) 1 2 002-1034 CAP,CER,DISC,.001UF,1000V 3 C301,C302,C303 2 003-1054 CAP,CER,MNLY,.1uF,50V,20% 8 C304,C305,C306, C307,C308,C309, C310,C311 2 031-2033 CAP,MYLAR FILM,.0022uF,100V,10% 2 C312,C313, 2 038-4750 CAP,POLY,.47MFD,50V,10% OR 2 C324,C325 BETTER 2 040-1022 CAP,MICA,100PF,500V,RAD 10 C314,C316,C318, C320,C322,C326, C330 2 047-1035 CAP,FIL,EMI SUPPR,1000pF,3-PIN 3 FL312,FL313, FL319 2 100-1051 RES,1K OHM,1/4W,1% 1 R303, 2 100-1051 RES,1K OHM,1/4W,1% 1 R303, 2 100-1051 RES,25K OHM,1/4W,1%, METAL 2 R304,R305, 2 103-5112 RES,25K OHM,1/4W,1%, METAL 2 R301,R309,				-	
2 601-2209 WIRE,AWG22,19/34 WHT 6.833 .1 919-0445 ASSY,PCB,RFI FILTER (SBCM) 1 2 002-1034 CAP,CER,DISC,.001UF,1000V 3 C301,C302,C303 2 003-1054 CAP,CER,MNLY,.1uF,50V,20% 8 C304,C305,C306,C309,C310,C311 2 031-2033 CAP,MYLAR FILM,0022uF,100V,10% 2 C312,C313, 2 038-4750 CAP,POLY,.47MFD,50V,10% OR 2 C324,C325 BETTER 2 040-1022 CAP,MICA,100PF,500V,RAD 10 C314,C316,C318,C329,C320,C322,C326,C327,C328,C329,C330 2 047-1035 CAP,FIL,EMI SUPPR,1000pF,3-PIN 3 FL312,FL313,FL313,FL319 2 100-1051 RES,1K OHM,1/4W,1% 1 R303, 2 100-1051 RES,504 OHM,1/4W,1% 1 R303, 2 100-1051 RES,82K OHM,1/4W,1% 1 R303, 2 103-5112 RES,82K OHM,1/4W,1%,METAL 2 R304,R305, 2 103-2423 RES,240 OHM,2W,5% 2 R301				-	
1 919-0445 ASSY,PCB,RFI FILTER (SBCM) 1 2 002-1034 CAP,CER,DISC,.001UF,1000V 3 C301,C302,C303 2 003-1054 CAP,CER,MNLY,.1uF,50V,20% 8 C304,C305,C306,C307,C308,C309,C310,C311 2 031-2033 CAP,MYLAR FILM,.0022uF,100V,10% 2 C312,C313,C311 2 038-4750 CAP,POLY,.47MFD,50V,10% OR 2 C324,C325 BETTER 2 040-1022 CAP,MICA,100PF,500V,RAD 10 C314,C316,C318,C320,C322,C326,C327,C328,C329,C330 2 047-1035 CAP,FIL,EMI SUPPR,1000pF,3-PIN 3 FL312,FL313,FL319 2 100-1041 RES,1K OHM,1/4W,1% 1 R303,C330,C330 2 100-1051 RES,10K OHM,1/4W,1% 1 R303, 2 103-24243 RES,826K OHM,1/4W,1%,METAL					
2 002-1034 CAP,CER,DISC,.001UF,1000V 3 C301,C302,C303 2 003-1054 CAP,CER,MNLY,.1uF,50V,20% 8 C304,C305,C306,C309,C310,C311 2 031-2033 CAP,MYLAR FILM,.0022uF,100V,10% 2 C312,C313,C311 2 038-4750 CAP,POLY,.47MFD,50V,10% OR 2 C324,C325 BETTER 2 040-1022 CAP,MICA,100PF,500V,RAD 10 C314,C316,C318,C320,C322,C326,C327,C328,C329,C320 2 040-1022 CAP,FIL,EMI SUPPR,1000pF,3-PIN 3 FL312,FL313,FL319 2 100-1041 RES,1K OHM,1/4W,1% 3 R302,R306,R307,C330 2 100-1051 RES,10K OHM,1/4W,1% 1 R303,C330,C330 2 100-1051 RES,10K OHM,1/4W,1% 1 R303,C330,C330,C330,C330,C330,C330,C330,					
2 003-1054 CAP,CER,MNLY,.1uF,50V,20% 8 C304,C305,C306, C307,C308,C309, C310,C311 2 031-2033 CAP,MYLAR FILM,.0022uF,100V,10% 2 C312,C313, 2 038-4750 CAP,POLY,.47MFD,50V,10% OR 2 C324,C325 BETTER 2 040-1022 CAP,MICA,100PF,500V,RAD 10 C314,C316,C318, C320,C322,C326, C327,C328,C329, C330 2 047-1035 CAP,FIL,EMI SUPPR,1000pF,3-PIN 3 FL312,FL313, FL319 2 100-1041 RES,1K OHM,1/4W,1% 1 R303, R302,R306,R307, 2 100-1051 RES,1K OHM,1/4W,1% 1 R308, 2 100-1051 RES,1K OHM,1/4W,1% 1 R303, 2 100-1051 RES,1K OHM,1/4W,1% 1 R308, 2 100-1051 RES,1K OHM,1/4W,1% 1 R308, 2 100-1051 RES,1K OHM,1/4W,1%,METAL 2 R310,R311 2 103-5112 RES,25K OHM,1/4W,1%,METAL 2 R304,R305, 2 130-2423 RES,240 O					0004 0000 0000
C307,C308,C309, C310,C311 2 031-2033 CAP,MYLAR FILM,.0022uF,100V,10% 2 C312,C313, 2 038-4750 CAP,POLY,.47MFD,50V,10% OR 2 C324,C325 BETTER 2 040-1022 CAP,MICA,100PF,500V,RAD 10 C314,C316,C318, C320,C322,C3226, C320,C322,C3226, C320,C322,C328,C329, C330 2 047-1035 CAP,FIL,EMI SUPPR,1000pF,3-PIN 3 FL312,FL313, FL319 2 100-1041 RES,1K OHM,1/4W,1% 3 R302,R306,R307, 2 100-6031 RES,604 OHM,1/4W,1% 1 R303, 2 100-6031 RES,604 OHM,1/4W,1% 1 R308, 2 103-5112 RES,51.1 OHM,1/4W,1%,METAL 2 R310,R311 2 103-8254 RES,8.25K OHM,1/4W,1%,METAL 2 R304,R305, 2 130-2423 RES,240 OHM,2W,5% 2 R301,R309, 2 130-2423 RES,240 OHM,2W,5% 2 R301,R309, 2 201-0012 ZENER VOLTAGE SUPPRESSOR,+/- 12 D310,D311,D312, 2 100-0027 ZENER VOLTAGE SUPPRESSOR,+/- 4 D302,D303,D304, 27V2 201-0040 ZENER VOLTAGE SUPPRESSOR,+/- 4 D306,D307,D308, 18V D309 2 203-4005 DIODE,1N4005 1 D301,	2	002-1034	CAP,CER,DISC,.0010F,1000V	3	C301,C302,C303
2 031-2033 CAP,MYLAR FILM,.0022uF,100V,10% 2 C312,C313, 2 038-4750 CAP,POLY,.47MFD,50V,10% OR 2 C324,C325 BETTER 2 040-1022 CAP,MICA,100PF,500V,RAD 10 C314,C316,C318, C320,C322,C326, C320,C322,C326, C327,C328,C329, C330 2 047-1035 CAP,FIL,EMI SUPPR,1000pF,3-PIN 3 FL312,FL313, FL319 2 100-1041 RES,1K OHM,1/4W,1% 3 R302,R306,R307, 2 100-1051 RES,1K OHM,1/4W,1% 1 R303, 2 100-1051 RES,11 OHM,1/4W,1% 1 R308, 2 100-6031 RES,604 OHM,1/4W,1% 1 R308, 2 103-5112 RES,51.1 OHM,1/4W,1%,METAL 2 R304,R305, 2 103-8254 RES,8.25K OHM,1/4W,1%,METAL 2 R301,R309, 2 103-8254 RES,240 OHM,2W,5% 2 R301,R309, 2 201-0012 ZENER VOLTAGE SUPPRESSOR,+/- 12 D302,D303,D304, D305 2 201-0027	2	003-1054	CAP,CER,MNLY,.1uF,50V,20%	8	C307,C308,C309,
2 038-4750 CAP,POLY, 47MFD,50V,10% OR 2 C324,C325 2 040-1022 CAP,MICA,100PF,500V,RAD 10 C314,C316,C318,C322,C326,C322,C326,C327,C328,C329,C330 2 047-1035 CAP,FIL,EMI SUPPR,1000pF,3-PIN 3 FL312,FL313,FL319 2 100-1041 RES,1K OHM,1/4W,1% 3 R302,R306,R307, 2 100-1051 RES,10K OHM,1/4W,1% 1 R308, 2 100-1051 RES,10K OHM,1/4W,1% 1 R308, 2 100-1051 RES,504 OHM,1/4W,1% 1 R308, 2 103-5112 RES,51.1 OHM,1/4W,1%,METAL 2 R304,R305, 2 103-8254 RES,8.25K OHM,1/4W,1%,METAL 2 R301,R309, 2 103-8254 RES,240 OHM,2W,5% 2 R301,R309, 2 201-0012 ZENER VOLTAGE SUPPRESSOR,+/- 12 D310,D311,D312, 2 201-0027 ZENER VOLTAGE SUPPRESSOR,+/- 4 D302,D303,D304, 2 201-0040 ZENER VOLTAGE SUPPRESSOR,+/-	2	031-2033	CAP MYLAR FILM 0022uF 100V 10%	2	C312 C313
2 040-1022 CAP,MICA,100PF,500V,RAD 10 C314,C316,C318, C320,C322,C326, C327,C328,C329, C330 2 047-1035 CAP,FIL,EMI SUPPR,1000pF,3-PIN 3 FL312,FL313, FL319 2 100-1041 RES,1K OHM,1/4W,1% 3 R302,R306,R307, 2 100-1051 RES,10K OHM,1/4W,1% 1 R303, 2 100-6031 RES,604 OHM,1/4W,1% 1 R308, 2 103-5112 RES,51.1 OHM,1/4W,1%,METAL 2 R310,R311 2 103-8254 RES,8.25K OHM,1/4W,1%,METAL 2 R304,R305, 2 130-2423 RES,240 OHM,2W,5% 2 R301,R309, 2 201-0012 ZENER VOLTAGE SUPPRESSOR,+/- 12 D310,D311,D312, 2 201-0027 ZENER VOLTAGE SUPPRESSOR,+/- 4 D302,D303,D304, 2 201-0040 ZENER VOLTAGE SUPPRESSOR,+/- 4 D302,D303,D304, 2 201-0040 ZENER VOLTAGE SUPPRESSOR,+/- 4 D306,D307,D308, D309 2 201-0040 ZENER VOLTAGE SUPPRESSOR,+/- 4 D306,D307,D308, D309 2 <td></td> <td></td> <td>CAP,POLY,.47MFD,50V,10% OR</td> <td></td> <td></td>			CAP,POLY,.47MFD,50V,10% OR		
Image: Figure 1 Figure 1 Figure 1 Figure 1 Image: 1 Image: 1 Image: 1 Figure 1 Figure 1 Image: 1 Image: 1 Image: 1 Figure 1 Figure 1 Figure 1 Image: 1 Image: 1 Image: 1 Figure 1 Figure 1 Figure 1 Figure 1 Image: 1 Image: 1 Figure 1 Figure 1 Figure 1 Figure 1 Figure 1 Figure 1 Image: 1 Image: 1 Figure 1	2	040-1022		10	C320,C322,C326, C327,C328,C329,
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	2	047-1035	CAP,FIL,EMI SUPPR,1000pF,3-PIN	3	
2 100-6031 RES,604 OHM,1/4W,1% 1 R308, 2 103-5112 RES,51.1 OHM,1/4W,1%,METAL 2 R310,R311 2 103-8254 RES,8.25K OHM,1/4W,1%,METAL 2 R304,R305, 2 130-2423 RES,240 OHM,2W,5% 2 R301,R309, 2 201-0012 ZENER VOLTAGE SUPPRESSOR,+/- 12 D310,D311,D312, 2 201-0027 ZENER VOLTAGE SUPPRESSOR,+/- 12 D302,D303,D304, 2 201-0027 ZENER VOLTAGE SUPPRESSOR,+/- 4 D302,D303,D304, 2 201-0040 ZENER VOLTAGE SUPPRESSOR,+/- 4 D306,D307,D308, 2 203-4005 DIODE,1N4005 1 D301,	2	100-1041	RES,1K OHM,1/4W,1%	3	
2 100-6031 RES,604 OHM,1/4W,1% 1 R308, 2 103-5112 RES,51.1 OHM,1/4W,1%,METAL 2 R310,R311 2 103-8254 RES,8.25K OHM,1/4W,1%,METAL 2 R304,R305, 2 130-2423 RES,240 OHM,2W,5% 2 R301,R309, 2 201-0012 ZENER VOLTAGE SUPPRESSOR,+/- 12 D310,D311,D312, 2 201-0027 ZENER VOLTAGE SUPPRESSOR,+/- 12 D302,D303,D304, 2 201-0027 ZENER VOLTAGE SUPPRESSOR,+/- 4 D302,D303,D304, 2 201-0040 ZENER VOLTAGE SUPPRESSOR,+/- 4 D306,D307,D308, 2 203-4005 DIODE,1N4005 1 D301,	2	100-1051	RES,10K OHM.1/4W.1%	1	R303.
2 103-5112 RES,51.1 OHM,1/4W,1%,METAL 2 R310,R311 2 103-8254 RES,8.25K OHM,1/4W,1%,METAL 2 R304,R305, 2 130-2423 RES,240 OHM,2W,5% 2 R301,R309, 2 201-0012 ZENER VOLTAGE SUPPRESSOR,+/- 12 D310,D311,D312, 2 201-0012 ZENER VOLTAGE SUPPRESSOR,+/- 12 D310,D314,D315, 2 201-0027 ZENER VOLTAGE SUPPRESSOR,+/- 4 D302,D303,D304, 2 201-0027 ZENER VOLTAGE SUPPRESSOR,+/- 4 D302,D303,D304, 2 201-0040 ZENER VOLTAGE SUPPRESSOR,+/- 4 D306,D307,D308, 2 201-0040 ZENER VOLTAGE SUPPRESSOR,+/- 4 D306,D307,D308, 2 203-4005 DIODE,1N4005 1 D301, <td></td> <td></td> <td></td> <td></td> <td></td>					
2 103-8254 RES,8.25K OHM,1/4W,1%,METAL 2 R304,R305, 2 130-2423 RES,240 OHM,2W,5% 2 R301,R309, 2 201-0012 ZENER VOLTAGE SUPPRESSOR,+/- 12 D310,D311,D312, 2 201-0027 ZENER VOLTAGE SUPPRESSOR,+/- 12 D313,D314,D315, 2 201-0027 ZENER VOLTAGE SUPPRESSOR,+/- 4 D302,D303,D304, 2 201-0040 ZENER VOLTAGE SUPPRESSOR,+/- 4 D302,D303,D304, 2 201-0040 ZENER VOLTAGE SUPPRESSOR,+/- 4 D306,D307,D308, 2 201-0040 ZENER VOLTAGE SUPPRESSOR,+/- 4 D306,D307,D308, 2 203-4005 DIODE,1N4005 1 D301,					-
2 130-2423 RES,240 OHM,2W,5% 2 R301,R309, 2 201-0012 ZENER VOLTAGE SUPPRESSOR,+/- 12 D310,D311,D312, 12V 12V D313,D314,D315, D316,D317,D318, 2 201-0027 ZENER VOLTAGE SUPPRESSOR,+/- 4 D302,D303,D304, 2 201-0027 ZENER VOLTAGE SUPPRESSOR,+/- 4 D302,D303,D304, 2 201-0040 ZENER VOLTAGE SUPPRESSOR,+/- 4 D306,D307,D308, 2 203-4005 DIODE,1N4005 1 D301,					
2 201-0012 ZENER VOLTAGE SUPPRESSOR,+/- 12 D310,D311,D312, 12V 12V D313,D314,D315, D316,D317,D318, 2 201-0027 ZENER VOLTAGE SUPPRESSOR,+/- 4 D302,D303,D304, 2 201-0040 ZENER VOLTAGE SUPPRESSOR,+/- 4 D306,D307,D308, 2 201-0040 ZENER VOLTAGE SUPPRESSOR,+/- 4 D306,D307,D308, 2 203-4005 DIODE,1N4005 1 D301,					
27V D305 2 201-0040 ZENER VOLTAGE SUPPRESSOR,+/- 4 D306,D307,D308, D309 2 203-4005 DIODE,1N4005 1 D301,			ZENER VOLTAGE SUPPRESSOR,+/-		D310,D311,D312, D313,D314,D315, D316,D317,D318,
2 201-0040 ZENER VOLTAGE SUPPRESSOR,+/- 4 D306,D307,D308, 18V D309 2 203-4005 DIODE,1N4005 1 D301,	2	201-0027		4	
	2	201-0040	ZENER VOLTAGE SUPPRESSOR,+/-	4	D306,D307,D308,
	2	203-4005		1	
	2	270-0065	REL,SPDT,12VDC,DIP		K301,



BOM LEVEL	PART NO.	DESCRIPTION	QTY	REF. DES.
2	340-0004	SW, JUMPER PROGRAMMABLE	2	P308,P309
2	364-4662	INDU,1.0MH	2	L303,L305,
2	411-0001	FILTER,EMI 10,000PF 3PIN	21	FL301,FL302, FL303,FL304, FL305,FL306, FL307,FL308, FL309,FL310, FL311,FB312, FB313,FL314, FL315,FL316,
			_	FL319,FL320, FL321,FL322, FL323
2	417-0003	CONN,HEADER 3 PIN	2	J308,J309
2	417-0039-VLX	CONN,BNC,PCB,VERT MOUNT,VALOX BODY	5	J305,J301,J302, J303,J304
2	417-0200	CONN,HEADER 20 PIN	1	J307,
2	417-1276	CONN,PCB,12 PIN	1	J306
2	417-2502-FER	RCPT,25 PIN D,FEMALE,FERITE FILTER	1	J1
2	420-6105	SCREW,6-32X.312,S.S. PH	10	
2	423-6002	#6 LOCK SPLIT	20	
2	426-6000	PEM NUT,#6-32 KFS2-632	10	
2	441-0184	STOFF,6-32,MALE-FEMALE,3/8	10	
2	519-0445-001	PCB,MACH,RFI FILTER	1	
3	519-0445	PCB,MACH,RFI FILTER BREAKAWAY	0.5	
2	519-0445-002	PCB,MACH,RFI FILTER SHIELD	1	
3	519-0445	PCB,MACH,RFI FILTER BREAKAWAY	0.5	
1	949-0192	WIRE HARNESS, ME-40 (SBCM)	1	
2	402-0000	TY-RAP	40	
2	402-0051	TY-RAP, W/FLAG	15	
2	410-0065	LUG,TERM #6 RING CRIMP #22 AWG	4	
2	410-1421	LUG,QUICK DISCONNECT #18-22	2	
2	410-1552	LUG,TERM #8 RING CRIMP 16-22	2	
2	410-1553	LUG,TERM #10 RING CRIMP 16-22	5	
2	417-0053	SKT,CONN 641294-1 AMP	49	
2	417-0059	CONN,9 PIN 1-640521-0 AMP	1	P10
2	417-0122	HSNG,20 POS MOD IV 3-87499-7	1	P307,
2	417-0123	HSNG,16 POS MOD IV 2-87499-9	1	P1
2	417-0148	HSNG,10 POS MOD 1V 1-87499-7	1	P2
2	417-0176	CONN,20 PIN FEM,AMP 1-350245-9	1	P15
2	417-0224	KEYING PLUG MOD IV 87077 AMP	3	
2	417-1202	HSNG,12 PIN 2-87499-1 AMP	1	
2	417-1401	HOUSING, SKT, 14PIN, AMP MOD IV	2	P12,P13,
2	417-2379	CONN,155OC HOUSING,AMP,MR	1	P11
2	417-8766	CONTACT, CRIMP, MOD-IV 87809-1	72	
2	418-0034	PLUG, BNC DUAL CRIMP 1-227079-6	4	Doo
2	418-0701	CONN,HOUSING,2 PIN	1	P20
2	418-1271	CONN,HOUSING,12PIN	1	P306



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BOM		RECORDETION	0T) (
LEVEL	PART NO.	DESCRIPTION	QTY	REF. DES.
2	601-1800	WIRE,AWG18 19/30 BLK	29.27	
2	601-2209	WIRE,AWG22,19/34 WHT	68.46	
2	621-1359	CBL,COAX,RG316/U,50 OHM	2.292	
2	622-8451	WIRE,BELD 8451,SHIELD,1PR	12.75	
1	959-0203	ASSY MODL, MODLTD. OSC. (SBCM)	1	0.01
2	008-1020	CAP,FEEDTHRU,100PF 20% 250V	1	C21
2	008-1033	CAP,FEEDTHRU,1000PF,20%,500V	2	C19,C20
2	040-6223	CAP,MICA,620PF,300V,5%	1	C23
2	360-0003	FERRITE BEAD, 291 DIA	3	
2	364-0002	CHOKE,VK200-20/4B FERROXCUBE	1	L7
2	402-0000	TY-RAP	5	
2	402-0006	MT, ADH BACKED, FOR CBL TIES	1	
2	402-0008	MTG DEVICE,FOR #6SCR,TIE CBL	1	
2	410-1419	LUG,SOLDER 7/8	1	
2	417-0016	CONN,BNC,RF,UG1094A/U,AMPHEN OL	2	J6,J9
2	420-4404	SCREW,4-40X.250,S.S. SHCS	7	
2	420-4504	SCREW,4-40X.250,S.S. PH	1	
2	420-4506	SCREW,4-40X.375,BR FLH SC	4	
2	423-4004	#4 LOCK EXT TOOTH	7	
2	470-0328	BRKT,BNC,MOD OSC	1	
2	479-6443-003	BOX,MOD.,MODULATED OSC FX50	1	
2	601-0022	WIRE,AWG22,BUSS	0.166	
2	611-2500	TUB,HT SHK,1/4	0.083	
2	693-0220	TUB, TEFLON, TW, AWG22 NTL	0.249	
2	919-0106	ASSY PCB, MODLTD. OSC FX-50	1	
3	000-3302	CAP,CER,DISC,3.3PF,1000V	1	C16
3	001-5004	CAP,CER,DISC,5PF,500V,NPO	1	C15
3	009-4723	CAP,CER CHIP,470PF,200V,5%	2	C3,C22
3	023-1076	CAP,LYTIC,10uF,50V,STDUP	1	C6
3	023-1084	CAP,LYTIC,100MFD,35V,STDUP,RAD	2	C4,C7
3	040-1213	CAP,MICA,12PF,500V,5%	1	C2
3	042-3312	CAP,MICA,33PF,500V,5%	2	C1,C8
3	042-3922	CAP,MICA,390PF,100V,5%	9	C5,C9,C10,C11,
				C12,C13,C14,C17, C18
3	100-1031	RES,100 OHM,1/4W,1%,METAL	2	R12,R6
3	100-1041	RES,1K OHM,1/4W,1%	3	R7,R13,R14
3	100-1111	RES,118 OHM,1/4W,1%	1	R22
3	100-4561	RES,453K OHM,1/4W,1%	1	R10
3	103-1007	RES,1 MEG OHM,1/4W,1%,METAL	1	R9
3	103-1021	RES,10 OHM,1/4W,1%,METAL	4	R1,R11,R15,R20
3	103-1062	RES,100K OHM,1/4W,1%,METAL	1	R5
3	103-2213	RES,221 OHM,1/4W,1%,METAL	5	R4,R17,R18,R19,
				R21
3	103-2673	RES,267 OHM,1/4W,1%,METAL	1	R8
3	103-2744	RES,2.74K OHM,1/4W,1%,METAL	1	R16



BOM LEVEL	PART NO.	DESCRIPTION	QTY	REF. DES.
3	103-3324	RES,3.32K OHM,1/4W,1%,METAL	1	R3
3	103-5112	RES,51.1 OHM,1/4W,1%,METAL	2	R23,R24
3	201-2800	DIODE,HOT CARRIER	3	D9,D10,D11
3	203-4005	DIODE,1N4005	1	D12
3	205-0109	DIODE, VARI-CAP TUNING	6	D2,D3,D4,D6,D7, D8
3	205-3201	DIODE, VARACTOR, KV3201 2-11PF	2	D1,D5
3	211-0006	MPS-A06 NPN 80V .5A .3W 100MHZ	1	Q1
3	211-5109	TSTR,RF 2N5109 NPN	2	Q4,Q5
3	212-0310	TSTR,FET N CHAN RF J3100	2	Q2,Q3
3	360-3300	CHOKE,RF,3.3UH,380MA,9230-32	3	L1,L3,L6
3	364-0047	COIL, MOLDED .47UH	2	L4,L5
3	370-0106	COIL, MOD OSC., L2	1	L2
4	555-0106	LABOR, 370-0106	1	
4	610-0026	SMALL TRANS LINE	0.708	
3	409-0012	PAD,TSTR 520-021 BIVAR TO-5	2	
3	413-1597	TERM,TURRET,2 SHLDR,.219,GOLD FLASH	6	E1,E2,E3,E4,E5, E6
3	440-0018	STOFF,ANTI ROT 7/32 RND X 1/4	4	
3	519-0106	PCB,BLANK,MODLTD.OSC. (scan)	1	
2	949-1050	ASSY, CABLE, MOD OSC. (SBCM)	1	
3	402-0051	TY-RAP, W/FLAG	1	
3	417-0165	HSNG,5POS MOD IV S.ROW 87499-9	1	
3	417-0224	KEYING PLUG MOD IV 87077 AMP	1	
3	417-8766	CONTACT,CRIMP,MOD-IV 87809-1	4	
3	611-1250	TUB,HT SHK,1/8	2	
3	621-1359	CBL,COAX,RG316/U,50 OHM	2	
1	959-0204-001	ASSY MODULE,RF AMP ME-40 FM EXCITER	1	
2	008-1033	CAP,FEEDTHRU,1000PF,20%,500V	4	C1,C2,C3,C4
2	040-3312	CAP,MICA,33PF,350V,10%	1	C33
2	046-0005	CAP,MICA,150PF,350V,10%	1	C32,
2	130-3333	RES,330 OHM,2W,5%	1	R19
2	210-2860	TSTR,RF,DU2860U 60W DMOS	1	Q4
2	213-6198	TSTR,RF PWR,2N6198	1	Q3
2	219-3000	TSTR, DARLINGTON, SI, NPN	2	Q1,Q2
2	227-0339	VR,LM338K,5AMP ADJUSTABLE	1	U1
2	229-2830	AMP,RF,HYBRID,MHW5342A	1	U2
2	360-0003	FERRITE BEAD, 291 DIA	15	
2	402-0000	TY-RAP	1	
2	402-0835	CLAMP,CBL,3/8	1	
2	407-3000	COVER,TSTR	3	
2	417-0017	RECP, BNC, BULKHEAD, UG-492A/U	2	J17,J18
2	418-0010	INSULATOR, MICA, TSTR, TO-3PKG	3	,
2	420-0305	SCREW,4-40X.375,BR PH SC	2	
2	420-0509	SCREW,10-32X.500,BR SL PAN HD	1	
2	420-6105	SCREW,6-32X.312,S.S. PH	13	
2	420-6106	SCREW,6-32X.375,S.S. PH	2	
2	420-6110	SCREW,6-32X.625,S.S. PH	6	
2	420-6112	SCREW,6-32X.750,S.S. PH	2	
		20.1211,0 02/11 00,0.0.1 TT	-	



BOM LEVEL PART NO. DESCRIPTION QTY REF. DES. 2 420-8100 SCREW.8-32X.250.BR SL PAN HD 6 2 421-0801 #10-32 BR HEX NUT 1 2 421-8002 #32 HEX NUT, BRASS 1 2 423-0005 #10 LOCK SPLIT (BRONZE) 1 2 423-0002 #6 LOCK SPLIT (BRONZE) 2 2 423-8005 #8 LOCK SPLIT (BRONZE) 2 2 423-8001 #6 LOCK SPLIT 6 2 423-8001 #6 LOCK SPLIT 6 2 423-8001 #6 LOCK SPLIT 6 2 423-8001 HEAT SINK, RF AMP, FX50 1 2 471-0585-001 COVER, RF AMP PCB COVER 1 3 002-1034 CAP, CER, DISC, 001UF, 1000V 1 C26 3 002-1034 CAP, CER, DISC, 001UF, 1000V 1 C37, C41, 3 002-1034 CAP, CER, DISC, 001UF, 100V 2 C23, C31, 3 004-6813	78				
2 421-8001 #10-32 BR HEX NUT 1 2 423-0005 #10 LOCK SPLIT (BRONZE) 1 2 423-0002 #6 LOCK SPLIT (BRONZE) 2 2 423-6002 #6 LOCK SPLIT (BRONZE) 2 2 423-6001 #6 LOCK SPLIT 24 2 423-6005 #8 LOCK SPLIT 6 2 441-0184 STOFF,6-32,MALE-FEMALE,3/8 1 2 450-0651 PLUG,HOLE,5/16 1 2 450-0651 PLUG,HOLE,5/16 1 2 471-0585-001 COVER, RF AMP, ME-40 1 3 471-0585-009 COVER,RF AMP PCB COVER 1 2 474-0301 PLATE,FRT,RF AMP PCB COVER 1 3 002-1034 CAP,CER,DISC,001UF,1000V 1 C26 3 002-1034 CAP,CER,DISC,001UF,100V 1 C26 3 002-1034 CAP,CER,CHIP,68PF,500V,5% 1 C35, 3 040-6313 CAP,MICA,33PF,550V,10% 1 C13, 3 040-6313 CAP,MICA,68PF,500V,5%<	LEVEL	PART NO.	DESCRIPTION	QTY	REF. DES.
2 421-8001 #10-32 BR HEX NUT 1 2 423-0005 #10 LOCK SPLIT (BRONZE) 1 2 423-0002 #6 LOCK SPLIT (BRONZE) 2 2 423-6002 #6 LOCK SPLIT (BRONZE) 2 2 423-6001 #6 LOCK SPLIT 24 2 423-6005 #8 LOCK SPLIT 6 2 441-0184 STOFF,6-32,MALE-FEMALE,3/8 1 2 450-0651 PLUG,HOLE,5/16 1 2 450-0651 PLUG,HOLE,5/16 1 2 471-0585-001 COVER, RF AMP, ME-40 1 3 471-0585-009 COVER,RF AMP PCB COVER 1 2 474-0301 PLATE,FRT,RF AMP PCB COVER 1 3 002-1034 CAP,CER,DISC,001UF,1000V 1 C26 3 002-1034 CAP,CER,DISC,001UF,100V 1 C26 3 002-1034 CAP,CER,CHIP,68PF,500V,5% 1 C35, 3 040-6313 CAP,MICA,33PF,550V,10% 1 C13, 3 040-6313 CAP,MICA,68PF,500V,5%<					
2 421-8002 8-32 HEX NUT, BRASS 1 2 423-0005 #10 LOCK SPLIT (BRONZE) 1 2 423-6001 #4 LOCK SPLIT (BRONZE) 2 2 423-6001 #6 LOCK SPLIT 24 2 423-6001 #6 LOCK SPLIT 6 2 423-8005 #8 LOCK SPLIT 6 2 441-0184 STOFF.6-32,MALE-FEMALE,3/8 1 2 455-0049-001 HEATSINK,RF AMP,FX50 1 2 471-0585-001 COVER,RF AMP,ME-40 1 2 474-0301 PLATE,FRT,RF AMP PCB COVER 1 2 919-0105-001 ASSY PCB,RF AMP PCB COVER 1 3 002-1034 CAP,CER CHIP,68PF.500V.5% 1 C43 3 002-1034 CAP,CER CHIP,68PF.500V.5% 1 C43 3 002-1034 CAP,CER CHIP,68PF.500V.5% 1 C35, 3 002-1034 CAP,MICA,68PF.500V.5% 1 C13, 3 040-6813 CAP,MICA,68PF.500V.5% 1 C13, 3 042-2000	2	420-8100	SCREW,8-32X.250,BR SL PAN HD	6	
2 423-0005 #10 LOCK SPLIT (BRONZE) 1 2 423-6002 #6 LOCK SPLIT 24 2 423-6001 #6 FLAT.310 X.160 X.030 1 2 423-6005 #8 LOCK SPLIT 6 2 423-6005 #8 LOCK SPLIT 6 2 441-0184 STOFF.6-32,MALE-FEMALE.3/8 1 2 450-0651 PLUG,HOLE.5/16 1 2 471-0585-001 COVER, RF AMP, ME-40 1 2 471-0585-009 COVER,RF AMP,PCB COVER 1 2 474-0301 PLATE,FRT,RF AMP PCB COVER 1 2 919-0105-001 ASSY PCB,RF AMP PCB COVER 1 3 002-1034 CAP,CER,DISC,001UF,1000V 1 C26 3 002-1034 CAP,CER,DISC,001UF,100V 1 C26 3 002-1034 CAP,CER,DISC,001UF,100V 1 C26 3 004-5013 CAP,PYST,47UF,100V 2 C22,C30, 3 040-5013 CAP,MICA,39PF,50V,5% 1 C13, 3 042-2000	2	421-0801	#10-32 BR HEX NUT	1	
2 423-6002 #6 LOCK SPLIT 24 2 423-6011 #6 LAT.310 X.160 X.030 1 2 423-8015 #8 LOCK SPLIT 24 2 423-8011 #6 LAT.310 X.160 X.030 1 2 423-8005 #8 LOCK SPLIT 6 2 441-0184 STOFF.6-32,MALE-FEMALE,3/8 1 2 455-0049-001 HEATSINK,RF AMP,FX50 1 2 471-0585-009 COVER, RF AMP, ME-40 1 3 471-0585-009 COVER, RF AMP, DCB COVER 1 2 474-0302 PLATE,FRT,RF AMP PCB COVER 1 3 002-1034 CAP,CER,DISC,001UF,1000V 1 C26 3 002-1034 CAP,CER,DISC,001UF,1000V 1 C26 3 002-1034 CAP,CER,DISC,001UF,1000V 1 C35, 3 002-1034 CAP,CER,OISC,001UF,1000V 2 C22,C30, 3 040-3312 CAP,MICA,33PF,350V,10% 2 C37,C41, 3 040-6813 CAP,MICA,68PF,500V,5% 1 C13, .	2	421-8002	8-32 HEX NUT, BRASS	1	
2 423-6002 #6 LOCK SPLIT 24 2 423-8005 #8 LOCK SPLIT 6 2 441-0184 STOFF,6-32,MALE-FEMALE,3/8 1 2 450-0651 PLUG,HOLE,5/16 1 2 455-0049-001 HEATSINK,RF AMP,FX50 1 2 471-0585-001 COVER, RF AMP,ME-40 1 3 471-0585-009 COVER,RF AMP,PCB COVER 1 2 474-0301 PLATE,FRT,RF AMP PCB COVER 1 2 474-0302 PLATE,BACK,RF AMP PCB COVER 1 3 002-1034 CAP,CER,DISC,001UF,1000V 1 C26 3 002-1034 CAP,CER,CINC,S01UF,100V 1 C26 3 002-1034 CAP,CER,CINC,S01UF,100V 1 C23,C31, 3 002-1034 CAP,CER,CINC,S00V,5% 1 C43 3 002-1034 CAP,MICA,39F,500V,5% 1 C13, 3 040-5013 CAP,MICA,290F,500V,5% 2 C37,C41, 3 040-6813 CAP,MICA,290F,550V,10% 2 C14,C15,C25,C36, <	2	423-0005	#10 LOCK SPLIT (BRONZE)	1	
2 423-6011 #6 FLAT .310 X .160 X .030 1 2 423-8005 #8 LOCK SPLIT 6 2 441-0184 STOFF, 6-32,MALE-FEMALE,3/8 1 2 450-0651 PLUG,HOLE,5/16 1 2 455-0049-001 HEATSINK,RF AMP,FX50 1 2 471-0585-009 COVER, RF AMP,UNSCREENED FX50 1 2 474-0301 PLATE,FRT,RF AMP PCB COVER 1 2 474-0302 PLATE,FRT,RF AMP PCB COVER 1 2 919-0105-001 ASSY PCB,RF AMP PCB COVER 1 3 002-1034 CAP,CER,CHIP,68PF,500V,5% 1 C43 3 002-1034 CAP,CER,CHIP,68PF,500V,5% 1 C43 3 040-312 CAP,MICA,39PF,350V,10% 1 C35, 3 040-5013 CAP,MICA,200PF,350V,10% 1 C13, 3 042-2000 CAP,MICA,RF,80PF,350V,10% 2 C17,C18, 3 042-2000 CAP,MICA,RF,80PF,350V,10% 2 C14,C15,C25,C36, 3 042-3922 CAP,MICA,A390PF,100V,5%	2	423-1011	#4 LOCK SPLIT (BRONZE)	2	
2 423-8005 #8 LOCK SPLIT 6 2 441-0184 STOFF, 6-32, MALE-FEMALE, 3/8 1 2 450-0651 PLUG, HOLE, 5/16 1 2 455-0049-001 HEATSINK, RF AMP, FX50 1 2 471-0585-001 COVER, RF AMP, ME-40 1 2 471-0585-009 COVER, RF AMP PCB COVER 1 2 474-0301 PLATE, FRT, RF AMP PCB COVER 1 2 474-0302 PLATE, BACK, RF AMP PCB COVER 1 2 919-0105-001 ASSY PCB, RF AMP PCB COVER 1 3 002-6813 CAP, CER, DISC, .001UF, 1000V 1 C26 3 002-6813 CAP, CER, DISC, .001UF, 1000V 1 C22, C30, 3 040-3312 CAP, INTCA, 33PF, 350V, 10% 1 C43 3 040-5013 CAP, MICA, 63PF, 500V, 5% 1 C13, 3 042-2000 CAP, MICA, 63PF, 550V, 10% 2 C37, C41, 3 042-2000 CAP, MICA, 64PF, 350V, 10% 2 C14, C15, C25, C36, C38, C39, C40, C42, 3 046-0003	2	423-6002	#6 LOCK SPLIT	24	
2 441-0184 STOFF,6-32,MALE-FEMALE,3/8 1 2 450-0651 PLUG,HOLE,5/16 1 2 455-0049-001 HEATSINK,RF AMP,FX50 1 2 471-0585-001 COVER, RF AMP, ME-40 1 3 471-0585-009 COVER, RF AMP, DUNSCREENED FX50 1 2 474-0301 PLATE,FRT,RF AMP PCB COVER 1 2 474-0302 PLATE,BACK,RF AMP PCB COVER 1 2 919-0105-001 ASSY PCB,RF AMP FX-50 1 3 002-1034 CAP,CER,DISC,.001UF,1000V 1 C26 3 009-6813 CAP,CER,CHIP,68PF,500V,5% 1 C43 3 024-3374 CAP,PST,47UF,100V 2 C22,C30, 3 040-6813 CAP,MICA,50PF,500V,5% 1 C13, 3 040-6813 CAP,MICA,60PF,350V,10% 12 C36,C25,C36,C38,C39,C40,C42,C14,C15,C25,C36,C38,C39,C40,C42,C39,C38,C39,C40,C42,C39,C38,C39,C40,C42,C39,C38,C39,C40,C42,C39,C38,C39,C40,C42,C39,C38,C39,C40,C42,C39,C38,C39,C40,C42,C39,C38,C39,C40,C42,C39,C38,C39,C40,C42,C39,C38,C39,C40,C42,C39,C38,C39,C40,C42,C39,C38,C39,C40,C42,C39,C38,C39,C40,C42,C39,C38,C39,C40,C42,C39,C38,C39,C40,C42,C39,C38,C39,C40,C42,C39,C38,C39,C40,C42,C39,C38,C39,	2	423-6011	#6 FLAT .310 X .160 X .030		
2 450-0651 PLUG,HOLE,5/16 1 2 455-0049-001 HEATSINK,RF AMP,FX50 1 2 471-0585-001 COVER, RF AMP, ME-40 1 3 471-0585-009 COVER,RF AMP,PCB COVER 1 2 474-0301 PLATE,FRT,RF AMP PCB COVER 1 2 474-0302 PLATE,BACK,RF AMP PCB COVER 1 2 919-0105-001 ASSY PCB,RF AMP FC50 1 3 002-1034 CAP,CER,DISC,.001UF,1000V 1 C26 3 009-6813 CAP,CER,CHIP,68PF,500V,5% 1 C43 3 024-3374 CAP,IYTIC,33UF,35V,STDUP 2 C23,C31, 3 038-4753 CAP,PYST,47UF,100V 2 C22,C30, 3 040-5013 CAP,MICA,50PF,500V,5% 1 C13, 3 040-5013 CAP,MICA,50PF,500V,5% 1 C13, 3 042-3922 CAP,MICA,390PF,100V,5% 12 C8,C9,C11,C12,C19,C22,C28,C39,C38,C39,C40,C42,C39,C38,C39,C40,C42,C39,C38,C39,C40,C42,C39,C38,C39,C40,C42,C39,C38,C39,C40,C42,C39,C38,C39,C40,C42,C39,C38,C39,C40,C42,C39,C38,C39,C40,C42,C39,C38,C39,C40,C42,C39,C38,C39,C40,C42,C39,C		423-8005		6	
2 455-0049-001 HEATSINK,RF AMP,FX50 1 2 471-0585-001 COVER, RF AMP, ME-40 1 3 471-0585-009 COVER, RF AMP, UNSCREENED FX50 1 2 474-0301 PLATE,FRT,RF AMP PCB COVER 1 2 474-0302 PLATE,BACK,RF AMP PCB COVER 1 2 919-0105-001 ASSY PCB,RF AMP FX-50 1 3 002-1034 CAP,CER,CHIP,68PF,500V,5% 1 C43 3 0024-3374 CAP,CER,CHIP,68PF,500V,5% 1 C43 3 024-3374 CAP,CER,CHIP,68PF,500V,5% 1 C43 3 024-3374 CAP,PYST,47UF,100V 2 C22,C30, 3 040-3312 CAP,MICA,68PF,500V,5% 1 C13, 3 040-5013 CAP,MICA,200PF,350V,10% 1 C13, 3 042-2000 CAP,MICA,39PF,350V,10% 2 C34,C20, 3 042-3922 CAP,MICA,150PF,350V,10% 2 C14,C15,C25,C36, 3 046-0003 CAP,MICA,150PF,350V,10% 2 C16,C24,		441-0184		1	
2 471-0585-001 COVER, RF AMP, ME-40 1 3 471-0585-009 COVER, RF AMP, UNSCREENED FX50 1 2 474-0301 PLATE, FRT, RF AMP PCB COVER 1 2 474-0302 PLATE, BACK, RF AMP PCB COVER 1 3 002-1034 CAP, CER, DISC, 001UF, 1000V 1 C26 3 009-6813 CAP, CER, CHIP, 68PF, 500V, 5% 1 C43 3 024-3374 CAP, LYTIC, 33UF, 35V, STDUP 2 C23, C31, 3 043-3312 CAP, MICA, 39F, 550V, 10% 1 C35, 3 040-5013 CAP, MICA, 69F, 500V, 5% 2 C37, C41, 3 040-6813 CAP, MICA, 69F, 500V, 5% 1 C13, 3 042-2000 CAP, MICA, 390PF, 100V, 5% 12 C8, C9, C11, C12, C19, C21, C28, C29, C38, C39, C40, C42, 3 046-0003 CAP, MICA, 150PF, 350V, 10% 2 C16, C24, C20, C38, C39, C40, C42, C16, C24, C13, C20, C38, C39, C40, C42, C16, C24, C14, C14, C15, C25, C36, C38, C39, C40, C42, C14, C14, C15, C25, C36, C38, C39, C40, C42, C14, C14, C15, C25, C36, C38, C39, C40, C42, C14, C14, C15, C25, C26, C38, C39, C40, C42, C14, C14, C15, C25, C26, C38, C39, C40, C42, C14, C14, C15, C25, C36, C38, C		450-0651		1	
3 471-0585-009 COVER,RF AMP,UNSCREENED FX50 1 2 474-0301 PLATE,FRT,RF AMP PCB COVER 1 2 474-0302 PLATE,BACK,RF AMP PCB COVER 1 2 919-0105-001 ASSY PCB,RF AMP FX-50 1 3 002-1034 CAP,CER,DISC,.001UF,1000V 1 C26 3 009-6813 CAP,CER,CHIP,68PF,500V,5% 1 C43 3 024-3374 CAP,CER,CHIP,68PF,500V,5% 1 C43 3 024-3374 CAP,PYST,47UF,100V 2 C22,C30, 3 040-312 CAP,MICA,39PF,350V,10% 1 C35, 3 040-6813 CAP,MICA,68PF,500V,5% 2 C37,C41, 3 040-6813 CAP,MICA,200PF,350V,10% 4 C14,C15,C25,C36, 3 042-2000 CAP,MICA,390PF,100V,5% 12 C8,C9,C11,C12, C19,C21,C28,C29, C38,C39,C40,C42, 3 046-0004 CAP,MICA,47PF,350V,10% 2 C17,C18, 3 046-0005 CAP,MICA,150PF,350V,10% 2 C16,C24, 3 100-1051 <t< td=""><td>2</td><td>455-0049-001</td><td>HEATSINK, RF AMP, FX50</td><td>1</td><td></td></t<>	2	455-0049-001	HEATSINK, RF AMP, FX50	1	
3 471-0585-009 COVER,RF AMP,UNSCREENED FX50 1 2 474-0301 PLATE,FRT,RF AMP PCB COVER 1 2 474-0302 PLATE,BACK,RF AMP PCB COVER 1 2 919-0105-001 ASSY PCB,RF AMP FX-50 1 3 002-1034 CAP,CER,DISC,.001UF,1000V 1 C26 3 009-6813 CAP,CER,CHIP,68PF,500V,5% 1 C43 3 024-3374 CAP,CER,CHIP,68PF,500V,5% 1 C43 3 024-3374 CAP,PYST,47UF,100V 2 C22,C30, 3 040-312 CAP,MICA,39PF,350V,10% 1 C35, 3 040-6813 CAP,MICA,68PF,500V,5% 2 C37,C41, 3 040-6813 CAP,MICA,200PF,350V,10% 4 C14,C15,C25,C36, 3 042-2000 CAP,MICA,390PF,100V,5% 12 C8,C9,C11,C12, C19,C21,C28,C29, C38,C39,C40,C42, 3 046-0004 CAP,MICA,47PF,350V,10% 2 C17,C18, 3 046-0005 CAP,MICA,150PF,350V,10% 2 C16,C24, 3 100-1051 <t< td=""><td></td><td></td><td></td><td></td><td></td></t<>					
2 474-0301 PLATE,FRT,RF AMP PCB COVER 1 2 474-0302 PLATE,BACK,RF AMP PCB COVER 1 2 919-0105-001 ASSY PCB,RF AMP FX-50 1 3 002-1034 CAP,CER,DISC,.001UF,1000V 1 C26 3 002-1034 CAP,CER,CHIP,68PF,500V,5% 1 C43 3 002-3374 CAP,CER CHIP,68PF,500V,5% 1 C43 3 024-3374 CAP,VTIC,33UF,350V,10% 1 C35, 3 040-3312 CAP,MICA,39PF,530V,10% 1 C35, 3 040-5013 CAP,MICA,68PF,500V,5% 1 C13, 3 040-6613 CAP,MICA,200PF,350V,10% 2 C37,C41, 3 042-2000 CAP,MICA,200PF,350V,10% 2 C14,C15,C25,C36, 3 042-3922 CAP,MICA,89PF,350V,10% 2 C17,C18, 3 046-0003 CAP,MICA,7PF,350V,10% 2 C16,C24, 3 046-0004 CAP,MICA,150PF,350V,10% 2 C16,C24, 3 100-1051 RES,10K OHM,1/4W,1%,METAL 2	2	471-0585-001	COVER, RF AMP, ME-40	1	
2 474-0301 PLATE,FRT,RF AMP PCB COVER 1 2 474-0302 PLATE,BACK,RF AMP PCB COVER 1 2 919-0105-001 ASSY PCB,RF AMP FX-50 1 3 002-1034 CAP,CER,DISC,.001UF,1000V 1 C26 3 002-1034 CAP,CER,CHIP,68PF,500V,5% 1 C43 3 002-3374 CAP,CER CHIP,68PF,500V,5% 1 C43 3 024-3374 CAP,VTIC,33UF,350V,10% 1 C35, 3 040-3312 CAP,MICA,39PF,530V,10% 1 C35, 3 040-5013 CAP,MICA,68PF,500V,5% 1 C13, 3 040-6613 CAP,MICA,200PF,350V,10% 2 C37,C41, 3 042-2000 CAP,MICA,200PF,350V,10% 2 C14,C15,C25,C36, 3 042-3922 CAP,MICA,89PF,350V,10% 2 C17,C18, 3 046-0003 CAP,MICA,7PF,350V,10% 2 C16,C24, 3 046-0004 CAP,MICA,150PF,350V,10% 2 C16,C24, 3 100-1051 RES,10K OHM,1/4W,1%,METAL 2	3	471-0585-009	COVER.RF AMP.UNSCREENED FX50	1	
2 474-0302 PLATE,BACK,RF AMP PCB COVER 1 2 919-0105-001 ASSY PCB,RF AMP FX-50 1 3 002-1034 CAP,CER,DISC,.001UF,1000V 1 C26 3 009-6813 CAP,CER,CHIP,68PF,500V,5% 1 C43 3 024-3374 CAP,LYTIC,33UF,35V,STDUP 2 C23,C31, 3 040-3312 CAP,MICA,33PF,350V,10% 1 C35, 3 040-5013 CAP,MICA,68PF,500V,5% 2 C37,C41, 3 040-6813 CAP,MICA,68PF,500V,5% 1 C13, 3 042-2000 CAP,MICA,390PF,100V,5% 12 C8,C9,C11,C12,C19,C24,C28,C29,C38,C39,C40,C42,C42,C33,C40,C42,C42,C33,C40,C42,C42,C33,C39,C40,C42,C42,C33,C39,C40,C42,C42,C33,C39,C40,C42,C42,C33,C39,C40,C42,C42,C33,C39,C40,C42,C42,C33,C39,C40,C42,C42,C33,C30,C40,C42,C42,C33,C30,C40,C42,C42,C33,C30,C40,C42,C42,C33,C30,C40,C42,C42,C3,C33,C39,C40,C42,C42,C33,C30,C40,C42,C42,C33,C30,C40,C42,C42,C33,C30,C40,C42,C42,C33,C30,C40,C42,C42,C33,C30,C40,C42,C42,C33,C30,C40,C42,C42,C33,C30,C40,C42,C42,C33,C30,C40,C42,C42,C33,C30,C40,C42,C42,C42,C42,C42,C42,C42,C42,C42,C42				-	
2 919-0105-001 ASSY PCB,RF AMP FX-50 1 3 002-1034 CAP,CER,DISC,001UF,1000V 1 C26 3 009-6813 CAP,CER CHIP,68PF,500V,5% 1 C43 3 024-3374 CAP,CER CHIP,68PF,500V,5% 1 C43 3 024-3374 CAP,PYST,47UF,100V 2 C22,C30, 3 040-3312 CAP,MICA,33PF,350V,10% 1 C35, 3 040-5013 CAP,MICA,50PF,500V,5% 2 C37,C41, 3 040-6813 CAP,MICA,68PF,500V,5% 1 C13, 3 042-2000 CAP,MICA,390PF,100V,5% 12 C8,C9,C11,C12,C19,C21,C28,C29,C38,C39,C40,C42, 3 042-3922 CAP,MICA,RF,80PF,350V,10% 2 C17,C18,C29,C38,C39,C40,C42, 3 046-0003 CAP,MICA,47PF,350V,10% 2 C16,C24, 3 046-0005 CAP,MICA,47PF,350V,10% 2 C16,C24, 3 100-1031 RES,10K OHM,1/4W,1%,METAL 2 R14,R20, 3	2	474-0301	PLATE, FRT, RF AMP PCB COVER	1	
3 002-1034 CAP,CER,DISC,001UF,1000V 1 C26 3 009-6813 CAP,CER CHIP,68PF,500V,5% 1 C43 3 024-3374 CAP,LYTIC,33UF,35V,STDUP 2 C23,C31, 3 038-4753 CAP,PYST,.47UF,100V 2 C22,C30, 3 040-3312 CAP,MICA,33PF,350V,10% 1 C35, 3 040-5013 CAP,MICA,68PF,500V,5% 2 C37,C41, 3 040-6813 CAP,MICA,68PF,500V,5% 1 C13, 3 042-2000 CAP,MICA,68PF,500V,5% 1 C13, 3 042-3922 CAP,MICA,390PF,100V,5% 12 C8,C9,C11,C12,C19,C21,C28,C29,C38,C39,C40,C42, 3 046-0003 CAP,MICA,RF,80PF,350V,10% 2 C17,C18, 3 046-0004 CAP,MICA,47PF,350V,10% 2 C16,C24, 3 100-1031 RES,100 OHM,1/4W,1%,METAL 2 R14,R20, 3 100-1051 RES,2K OHM,1/4W,1%,METAL 2 R8,R21, 3 103-2212 RES,2Z OHM,1/4W,1%,METAL 2 R8,R21,	2	474-0302	PLATE, BACK, RF AMP PCB COVER	1	
3 009-6813 CAP,CER CHIP,68PF,500V,5% 1 C43 3 024-3374 CAP,LYTIC,33UF,35V,STDUP 2 C23,C31, 3 038-4753 CAP,PYST,47UF,100V 2 C22,C30, 3 040-3312 CAP,MICA,33PF,350V,10% 1 C35, 3 040-5013 CAP,MICA,50PF,500V,5% 2 C37,C41, 3 040-6813 CAP,MICA,68PF,500V,5% 1 C13, 3 042-2000 CAP,MICA,200PF,350V,10% 4 C14,C15,C25,C36, 3 042-3922 CAP,MICA,390PF,100V,5% 12 C8,C9,C11,C12, 3 046-0003 CAP,MICA,RF,80PF,350V,10% 2 C17,C18, 3 046-0004 CAP,MICA,150PF,350V,10% 2 C16,C24, 3 046-0005 CAP,MICA,150PF,350V,10% 2 C16,C24, 3 100-1031 RES,100 OHM,1/4W,1%,METAL 2 R14,R20, 3 100-2041 RES,2K OHM,1/4W,1%,METAL 2 R8,R21, 3 100-2041 RES,2K OHM,1/4W,1%,METAL 1 R5, .	2	919-0105-001	ASSY PCB,RF AMP FX-50	1	
3 009-6813 CAP,CER CHIP,68PF,500V,5% 1 C43 3 024-3374 CAP,LYTIC,33UF,35V,STDUP 2 C23,C31, 3 038-4753 CAP,PYST,47UF,100V 2 C22,C30, 3 040-3312 CAP,MICA,33PF,350V,10% 1 C35, 3 040-5013 CAP,MICA,50PF,500V,5% 2 C37,C41, 3 040-6813 CAP,MICA,68PF,500V,5% 1 C13, 3 042-2000 CAP,MICA,200PF,350V,10% 4 C14,C15,C25,C36, 3 042-3922 CAP,MICA,390PF,100V,5% 12 C8,C9,C11,C12, 3 046-0003 CAP,MICA,RF,80PF,350V,10% 2 C17,C18, 3 046-0004 CAP,MICA,150PF,350V,10% 2 C16,C24, 3 046-0005 CAP,MICA,150PF,350V,10% 2 C16,C24, 3 100-1031 RES,100 OHM,1/4W,1%,METAL 2 R14,R20, 3 100-2041 RES,2K OHM,1/4W,1%,METAL 2 R8,R21, 3 100-2041 RES,2K OHM,1/4W,1%,METAL 1 R5, .					
3 024-3374 CAP,LYTIC,33UF,35V,STDUP 2 C23,C31, 3 038-4753 CAP,PYST,47UF,100V 2 C22,C30, 3 040-3312 CAP,MICA,33PF,350V,10% 1 C35, 3 040-5013 CAP,MICA,50PF,500V,5% 2 C37,C41, 3 040-6813 CAP,MICA,68PF,500V,5% 1 C13, 3 042-2000 CAP,MICA,200PF,350V,10% 4 C14,C15,C25,C36, 3 042-2000 CAP,MICA,390PF,100V,5% 12 C8,C9,C11,C12, C19,C21,C28,C29, C38,C39,C40,C42, 3 046-0003 CAP,MICA,RF,80PF,350V,10% 2 C14,C15,C25,C36, 3 046-0004 CAP,MICA,A7PF,350V,10% 2 C34,C20, C38,C39,C40,C42, 3 046-0005 CAP,MICA,47PF,350V,10% 2 C16,C24, 3 100-1031 RES,100 OHM,1/4W,1%,METAL 2 R14,R20, 3 100-1051 RES,210 OHM,1/4W,1%,METAL 2 R8,R21, 3 100-2041 RES,22.CHM,1/4W,1%,METAL 1 R2, 3 103-4324 RES,432K OHM,1/4W,1%,META					
3 038-4753 CAP,PYST,47UF,100V 2 C22,C30, 3 040-3312 CAP,MICA,33PF,350V,10% 1 C35, 3 040-5013 CAP,MICA,50PF,500V,5% 2 C37,C41, 3 040-6813 CAP,MICA,68PF,500V,5% 1 C13, 3 042-2000 CAP,MICA,68PF,500V,5% 1 C13, 3 042-2000 CAP,MICA,200PF,350V,10% 4 C14,C15,C25,C36, 3 042-3922 CAP,MICA,RF,80PF,350V,10% 2 C17,C18, 3 046-0003 CAP,MICA,RF,80PF,350V,10% 2 C14,C20,C29,C38,C39,C40,C42, 3 046-0004 CAP,MICA,A7PF,350V,10% 2 C16,C24, 3 046-0005 CAP,MICA,150PF,350V,10% 2 C16,C24, 3 100-1031 RES,10K OHM,1/4W,1%,METAL 2 R14,R20, 3 100-1051 RES,10K OHM,1/4W,1% 3 R4,R13,R15, 3 100-2041 RES,22 OHM,1/4W,1%,METAL 2 R8,R21, 3 103-4324 RES,432K OHM,1/4W,1%,METAL 1 R16,					
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C38,C39,C40,C42,3046-0003CAP,MICA,RF,80PF,350V,10%2C17,C18,3046-0004CAP,MICA,47PF,350V,10%2C34,C20,3046-0005CAP,MICA,150PF,350V,10%2C16,C24,3100-1031RES,100 OHM,1/4W,1%,METAL2R14,R20,3100-1051RES,10K OHM,1/4W,1%3R4,R13,R15,3100-2041RES,2K OHM,1/4W,1%1R5,3103-2212RES,22.1 OHM,1/4W,1%,METAL2R8,R21,3103-4324RES,4.32K OHM,1/4W,1%,METAL1R2,3103-4755RES,47.5K OHM,1/4W,1%,METAL1R18,3103-4755RES,499 OHM,1/4W,1%,METAL1R18,3103-5112RES,51.1 OHM,1/4W,1%,METAL1R16,3103-7541RES,7.50K OHM,1/4W,1%,METAL1R16,3110-3623RES,36 OHM,1/2W,5%1R6,3130-2223RES,22 OHM,2W,5%2R9,R11,3130-4723RES,47 OHM,2W,5%1R10	3	042-3922	CAP,MICA,390PF,100V,5%	12	
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3 130-4723 RES,47 OHM,2W,5% 1 R10					
, , ,	3	177-2034	RES,TRMR,200 OHM,VERT ADJ	1	



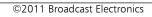
BOM LEVEL	PART NO.	DESCRIPTION	QTY	REF. DES.
3	177-2045	RES,TRMR,2K,10T,TOP ADJ 3299W	1	R17
3	201-2800	DIODE,HOT CARRIER	2	D1,D2
3	211-3904	TSTR,2N3904	1	Q6
3	218-0032	TSTR,TIP32A,2N6125	1	Q5
3	330-0200	FUSE,3AG,2 AMP	1	F1
3	360-0010	FERRITE TOROID 5961001101	1	L7
3	364-0002	CHOKE, VK200-20/4B FERROXCUBE	2	L1,L4
3	364-0010	CHOKE, MOLDED RF 10UHY 10%	1	L3
3	364-0032	COIL, MOLDED .032UH	1	L6
3	364-0051	COIL, MOLDED .051UH	1	L2
3	415-2068	CLIP,FUSE,15AMP,LITTLEFUSE,1020 71	2	
3	417-0677	CONN, PCB MT, 6PIN MALE	1	J16
3	417-5022	SKT,LEAD .020 D,SAMTEC SEP-266	1	
3	519-0105	PCB,BLANK RF AMP FX50	1	
3	601-0022	WIRE,AWG22,BUSS	0.083	W1
3	640-1800	WIRE AWG 18 EN MAGNET	0.031	L5,L8
3	693-0220	TUB,TEFLON,TW,AWG22 NTL	0.083	,
2	919-0410-004	ASSY,PCB,REGULATOR,FM-100C (SBCM)	1	
3	030-1053	CAP,MYLAR FILM,.1uF,100V,RAD	4	C404,C405,C406, C407,
3	042-3922	CAP,MICA,390PF,100V,5%	3	C401,C402,C403,
3	100-1231	RES,121 OHM,1/4W,1%	1	R401
3	229-0335	IC,LM335,TEMPERATURE SENSOR	1	U401
3	360-0001	FERRITE BEADS,F-R 2643000301	13	FB401,FB402, FB403,FB404, FB405,FB406, FB407,FB408, FB409,FB410, FB411,FB412, FB413,
3	417-0169	CONN 15 PIN 640503-1 AMP	1	J401
3	417-0299	SOCKET, TO-3, PCB MT	3	XU402,XQ401, XQ402
3	519-0410-004	PCB,MACH,REGULATOR,FM-100C	1	
3	601-0022	WIRE,AWG22,BUSS	0.8	
2	949-0144	ASSY, WIRE HRNS,FX50 RF AMP (SBCM)	1	
3	402-0000	TY-RAP	11	
3	410-0060	LUG,TERM,#10 RING CRIMP 10-12G	1	
3	410-1553	LUG,TERM #10 RING CRIMP 16-22	1	
3	417-0036	PIN CONN,AMP,350967-1	19	
3	417-0053	SKT,CONN 641294-1 AMP	19	
3	417-0055	CONN, HOUSING, 20 PIN	1	J15
3	417-2379	CONN, 1550C HOUSING, AMP, MR	1	515
3				
	418-0034	PLUG, BNC DUAL CRIMP 1-227079-6	2	D16
3	418-0670		1	P16
3	601-1800	WIRE,AWG18 19/30 BLK	20	



80				
BOM				
LEVEL	PART NO.	DESCRIPTION	QTY	REF. DES.
3	601-2209	WIRE,AWG22,19/34 WHT	20	
3	621-1359	CBL,COAX,RG316/U,50 OHM	1	
3	693-0002	SLVG,1/4 EXPANDO FR BLACK"	1	
1	961-0003-100	KIT, HARDWARE RACK, FX50	1	
2	402-0001	TY-RAP,T+B TY24M,1-1/4 DIA	4	
2	420-0108	SCREW,10-32X.500,S.S. PHH	4	
2	420-0508	SCREW,10-32X.500,S.S. FLH	8	
2	420-8006	SCREW,8-32X.375,S.S. PH FLH UC	4	FOR CUSTOMER TO MOUNT OUTER SLIDE RAILS.
2	420-8110	SCREW,8-32X.625,S.S. PHH	4	
	421-0102	10-32 KEP NUT	8	
2	423-0001	#10 FLAT .450 X .200 X .050	8	
2	459-0138-001	RETAINER,SLIDE BRKT	2	
2	469-0415	SLIDE, EXCITER CHASSIS	1	
2	470-0102	BRKT, MTG, EXCITER SLIDES	4	
2	701-0005	ANTISTATIC ZIPLOC BAG 4X6 4MIL	1	



7 SCHEMATICS





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Broadcast Electronics



Marti Electronics FM Exciter MODELS: ME-40

566-017 rev D April 4, 2011

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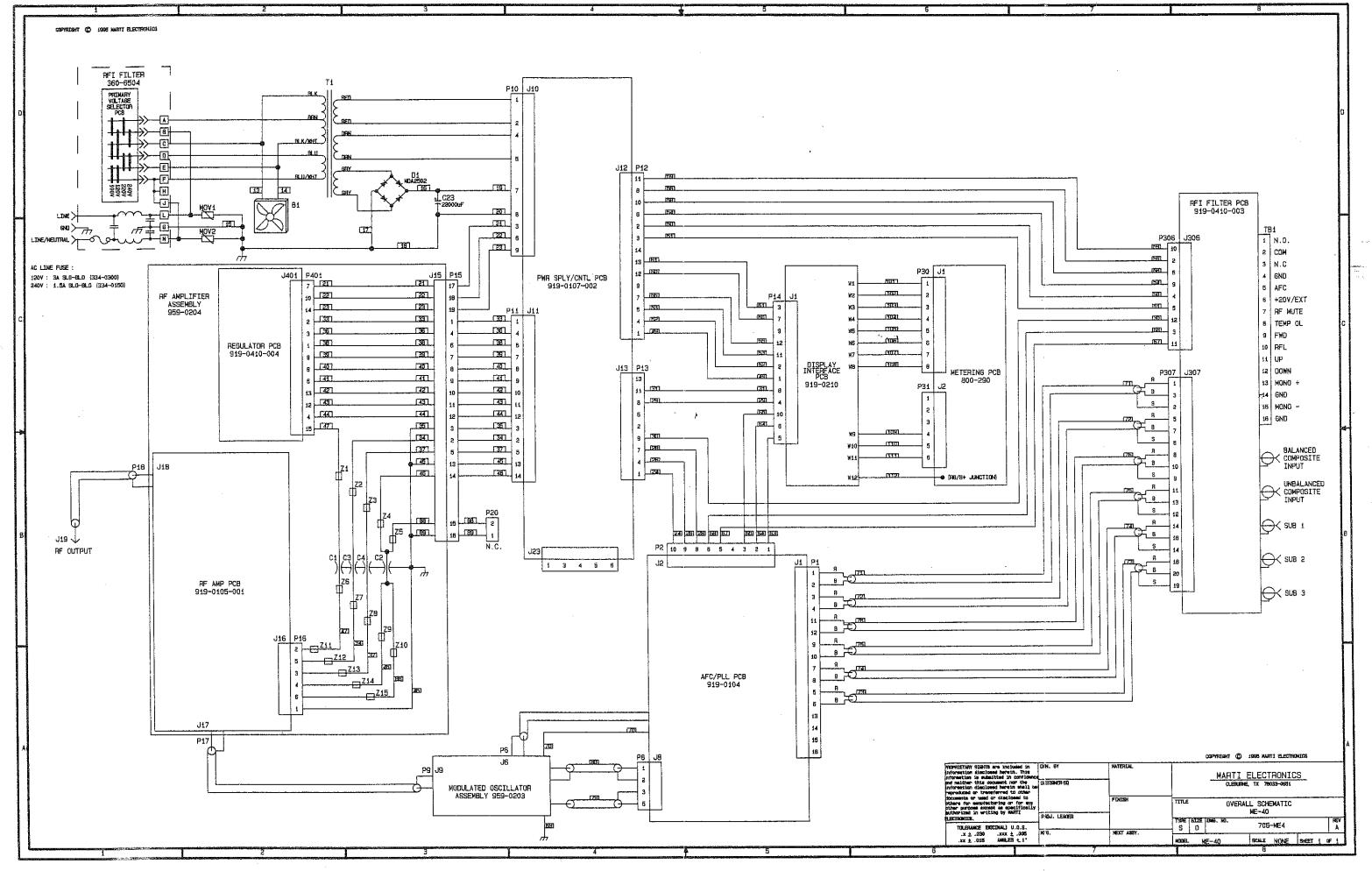
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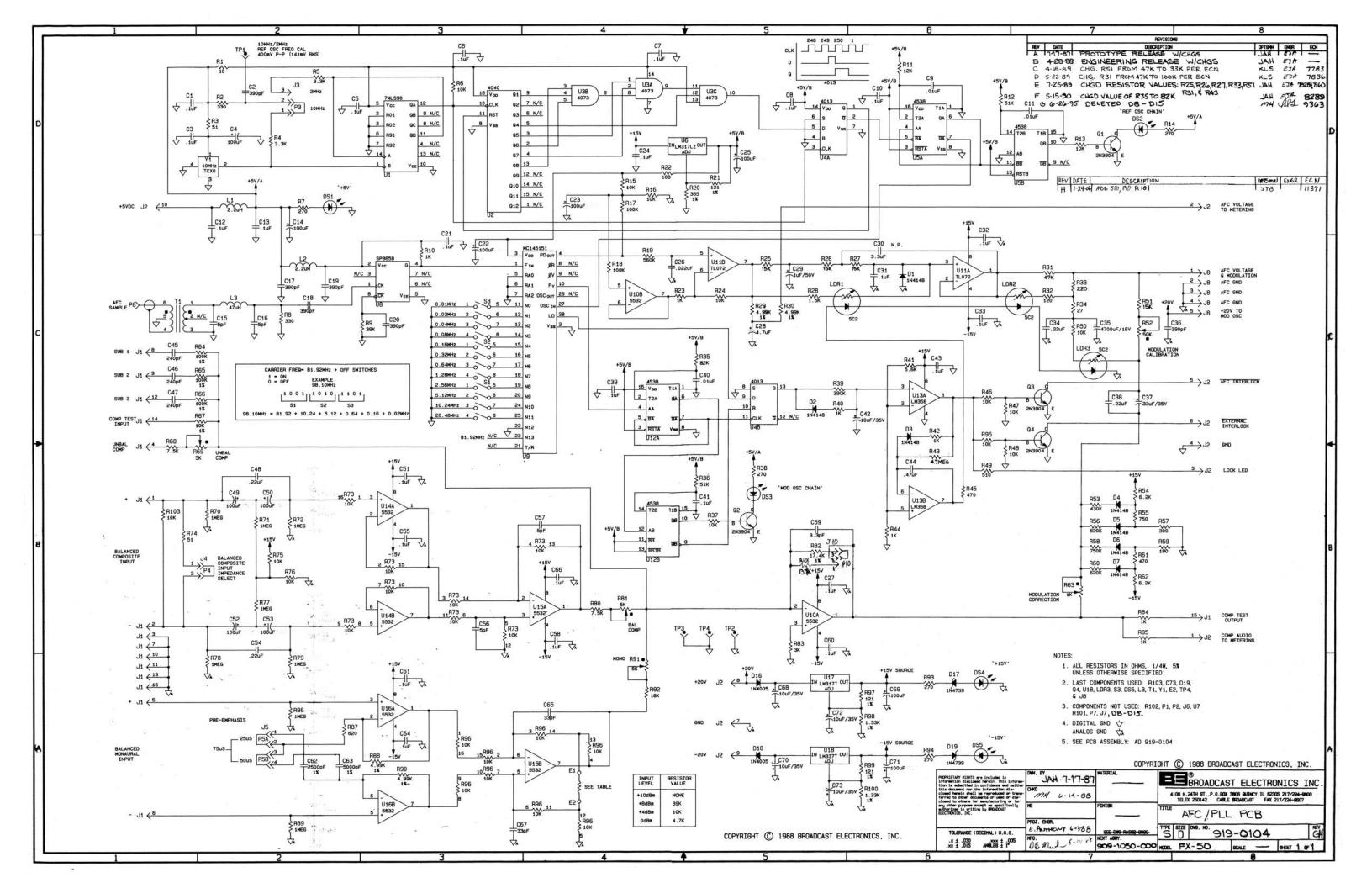
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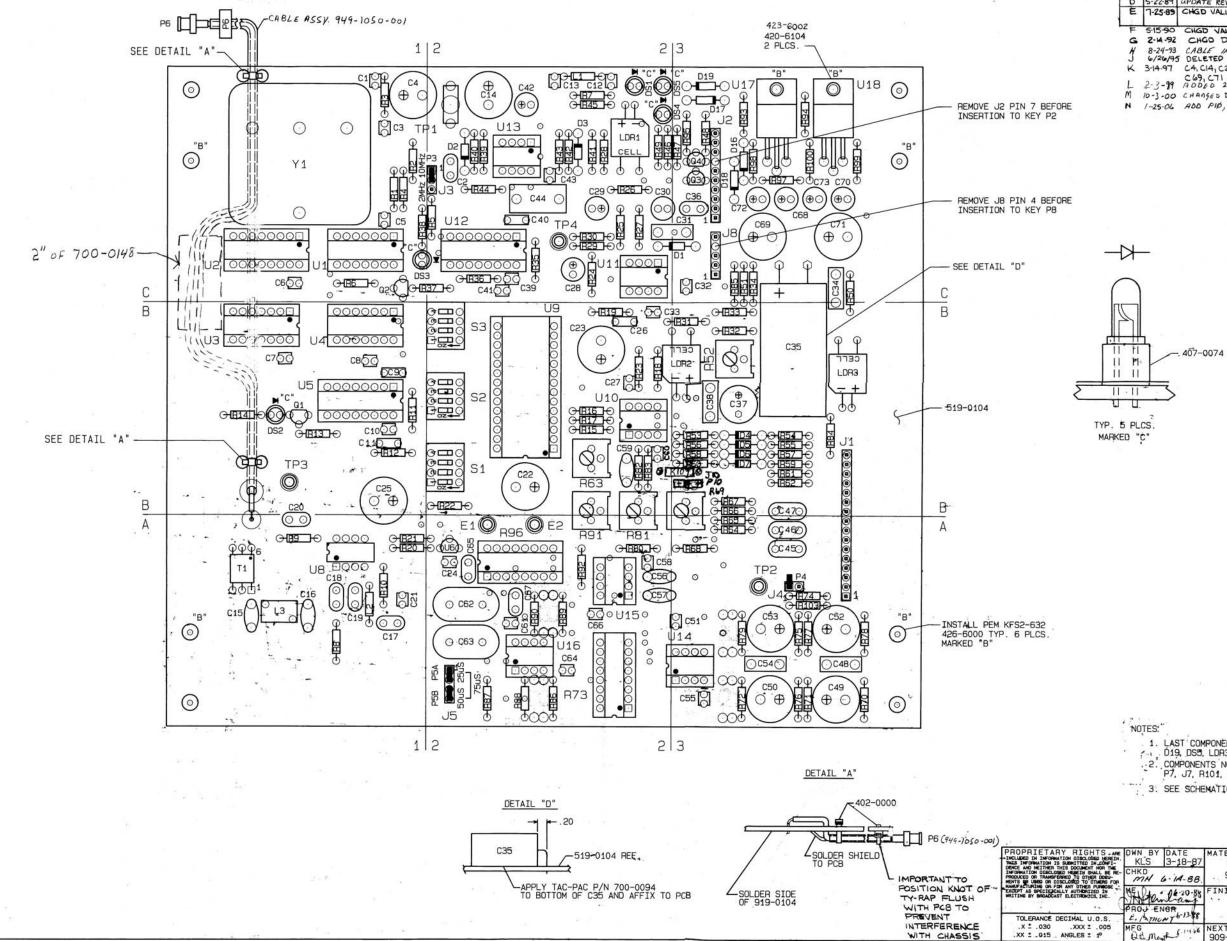
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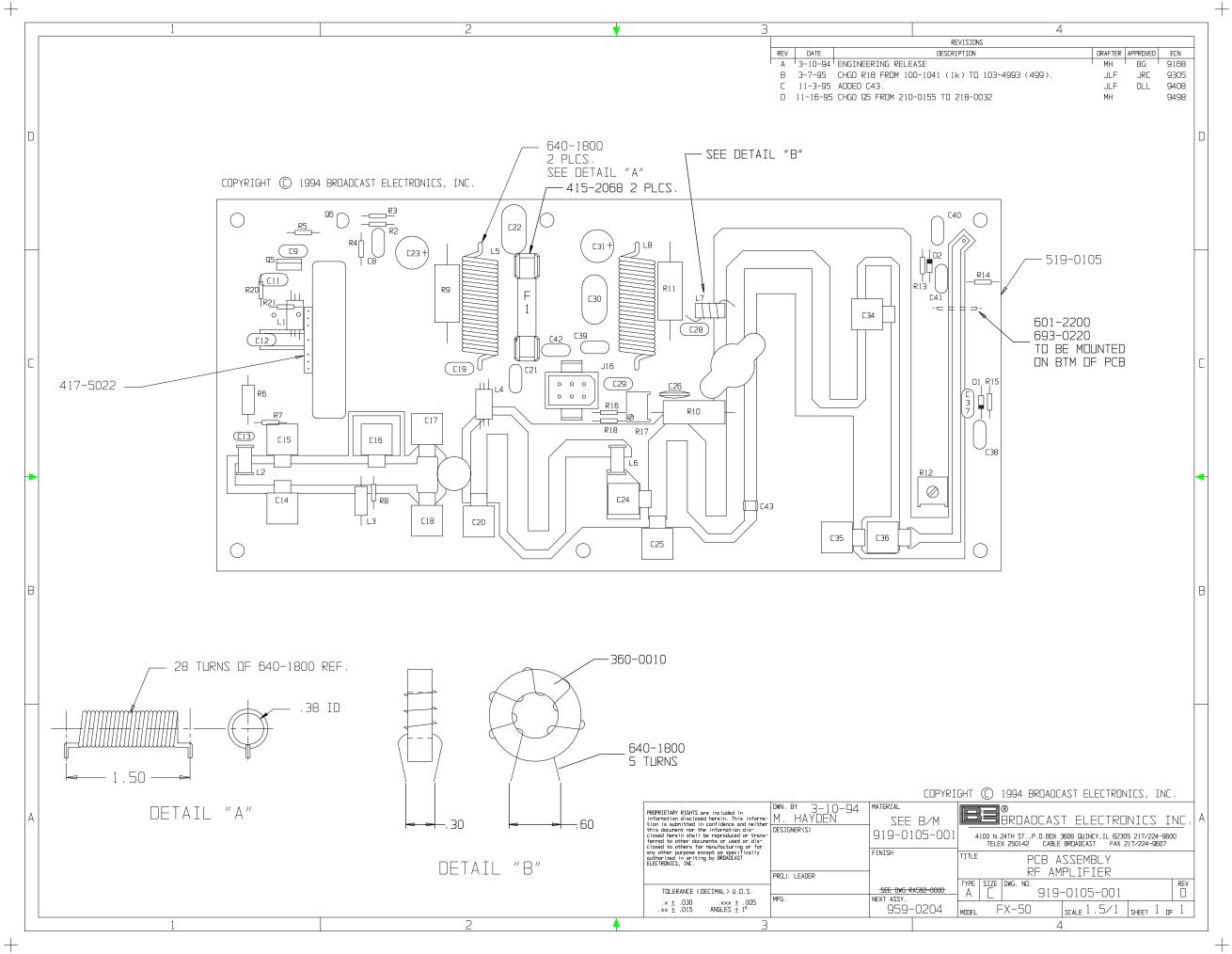


Т		1.00	'REVISIONS .			
	REV	DATE	DESCRIPTION	DFTM	ENGR	ECN
	A	6-16-87	PROTOTYPE RELEASE N/CHGS.	KLS	EUA	
E	B	6-13-88	ENGINEERING RELEASE W/CHGS.	KLS	ESA	
E	c	4-18-89	UPDATE REV. PER REI VALUE CHG.	KLS	EJA	7783
	D	5-22-89	UPDATE REV. PER ASI VALUE CHG.	KLS	OA	7836
ſ	E	7-25-89	CHGD VALUE OF RESISTORS: R25, R26, R27, R33, R51 R31, & R43	HAL	E21 7	92827960
1	F	5-15-90	CHOD VALUE OF R35 TO 82K	HAL	15A-	8289
	G	2.14-92	CHGD DETAIL A	HAL	CZA	8696
	Ï	8-24-93	CABLE IN DETAIL A WAS 9" LG. DELETED DB-DID	ALF MH	ADI	9029
	K	3-14-97	C4, C14, C22, C23, C25, C49, C50, C52, C53 C69, C71	MSE	AR1	9783;
	M	2-3-99 10-3-00		ч Ес'з. КJ Кт	- HI	1008.4
	N	1-25-06	ADD PID, JIW, RIØI	JTB		11371

1	NOTES:
	1. LAST COMPONENT USED: R103, C73, 04, L3, S3,, D19, DS5, LDR3, U18, J8, TP4, T1, Y1, E2.
	2. COMPONENTS NOT USED: U7, P1, P2, J6, P7, J7, R101, R102.
• •	3. SEE SCHEMATIC SD919-0104

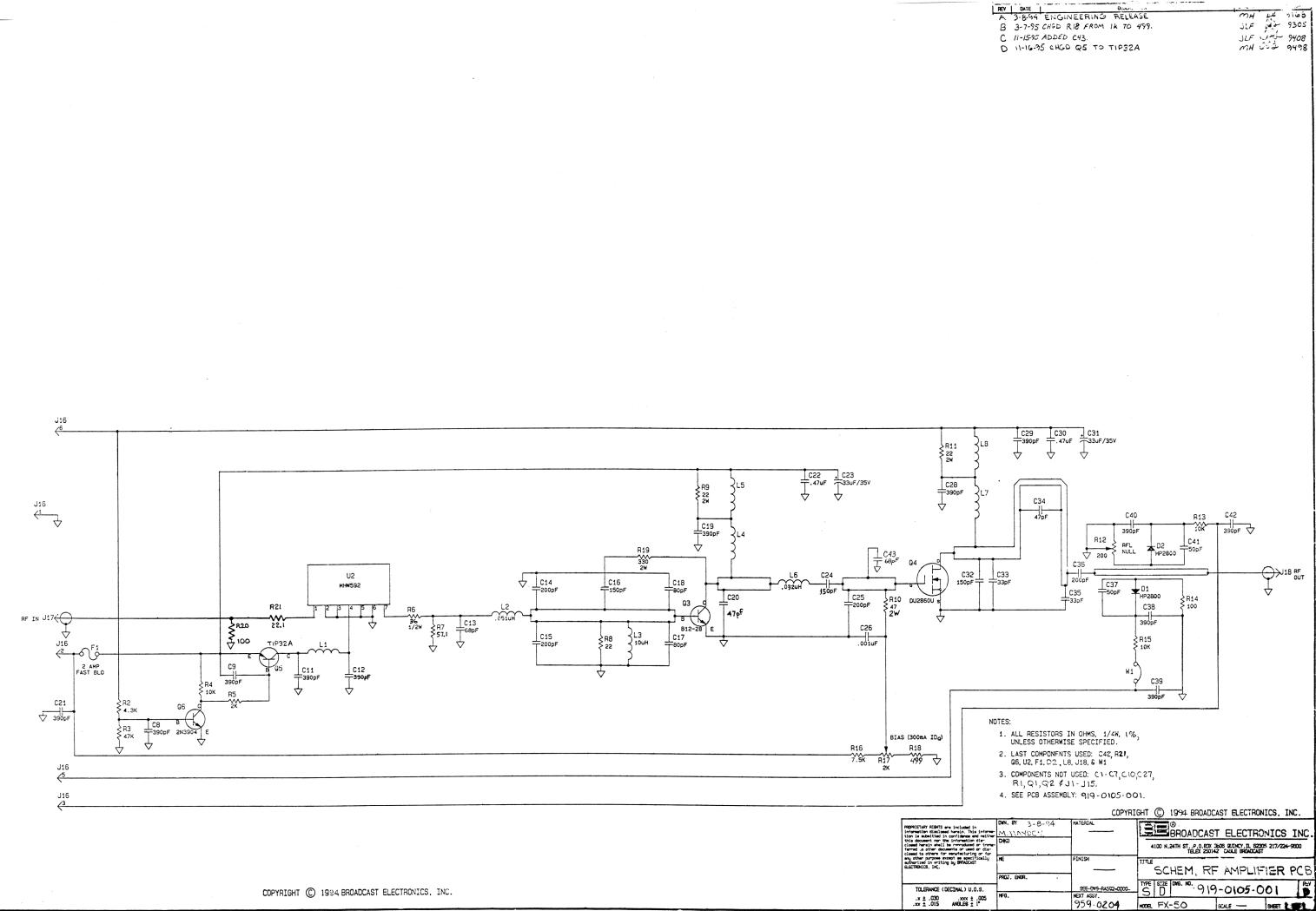
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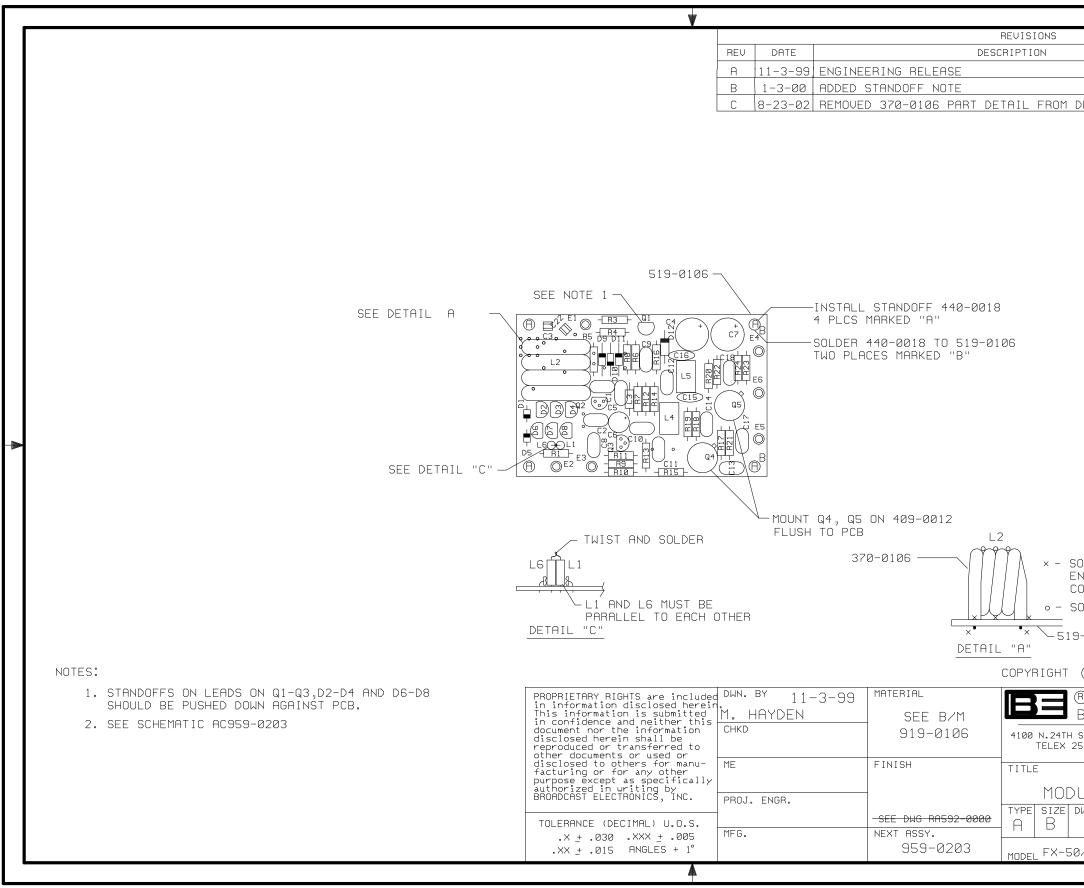
SHTS ARE LOSED HEREIN. DIN_CONFI- ENT NOR THE SHALL BE RE- THER DOGU- D OTHERS FOR	DWN BY DATE KLS 3-18-87 CHKD MH 6-14-88.	MATERIAL SEE B/M 919-0104	BROADCAST ELECTRONICS INC.
TZED IN	PROJ ENGR	FINIGH	AFC/PLL
U.O.S	E. MTHONY 6-13.88		A D DWG.NO. 919-0104
± 1º	DB May F 1926	909-1050-000	MODEL FX-50 SCALE 2/1 SHEET 1 OF 1



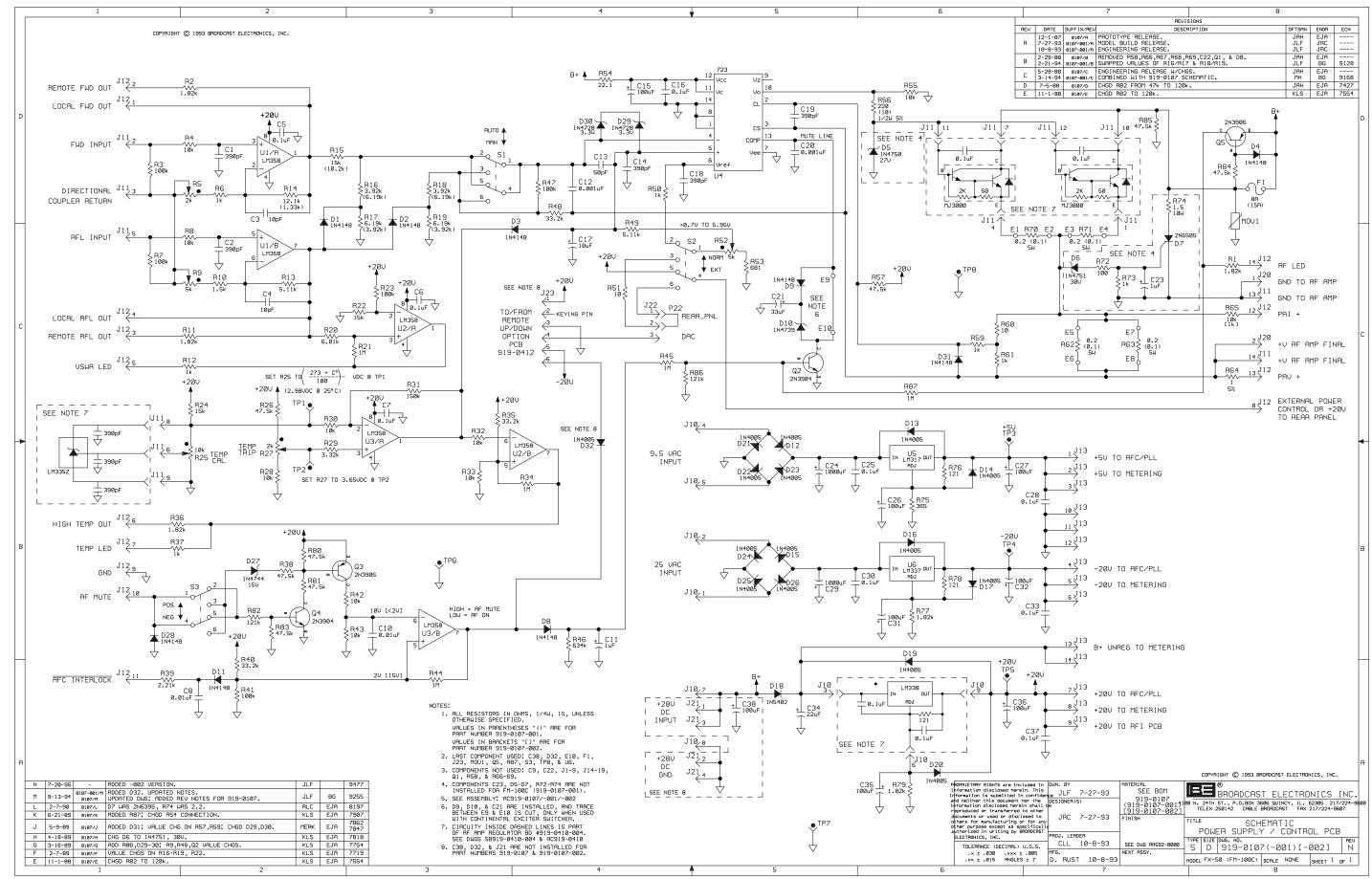
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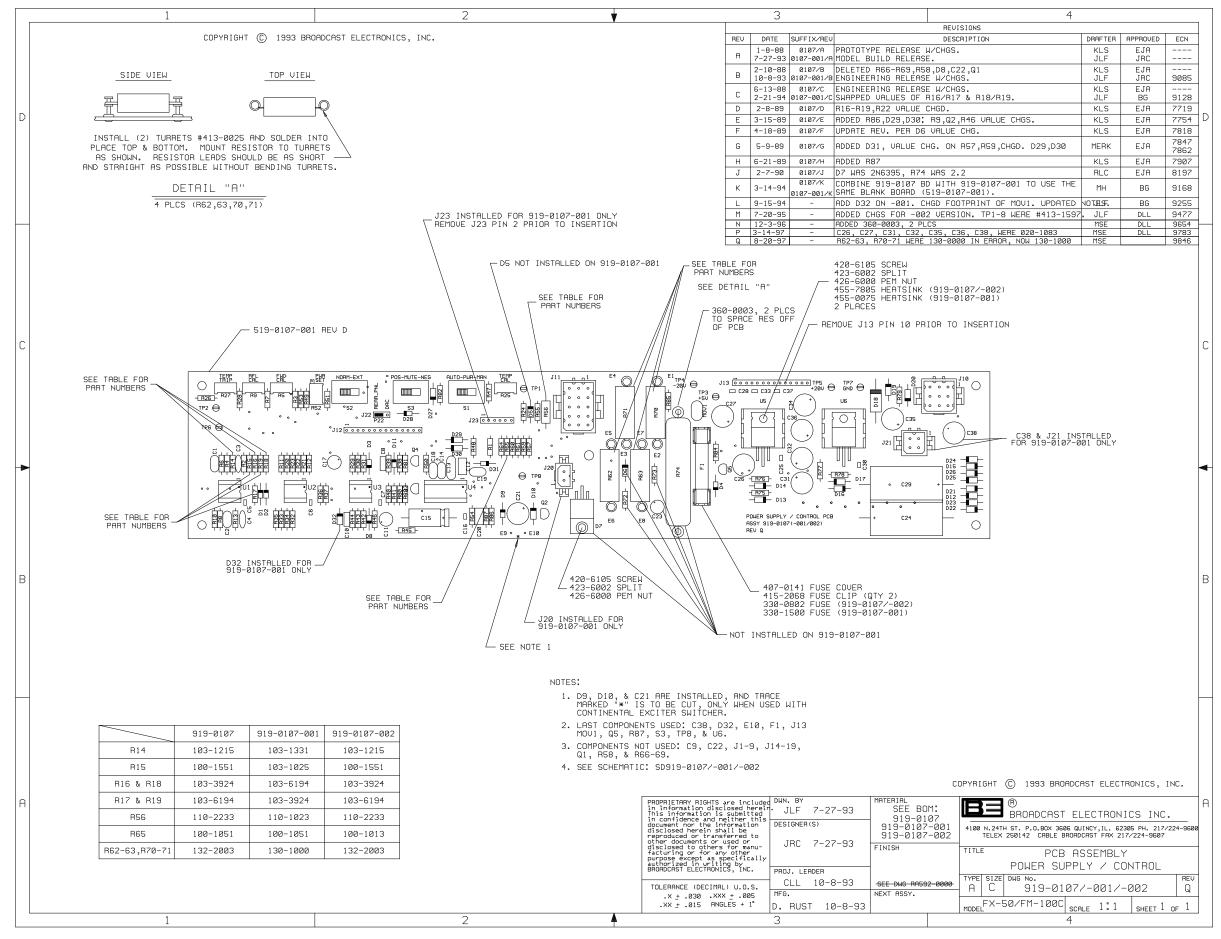


	DFTSMN	ENGR	ECN	
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	КТ	DDL	10246	
DRAWING	КТ	DDL	10767	
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DWG No. 010 01	00		REV	
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3/FM-100C SCALE	1 - 1	SHEET 1	OF ¹	

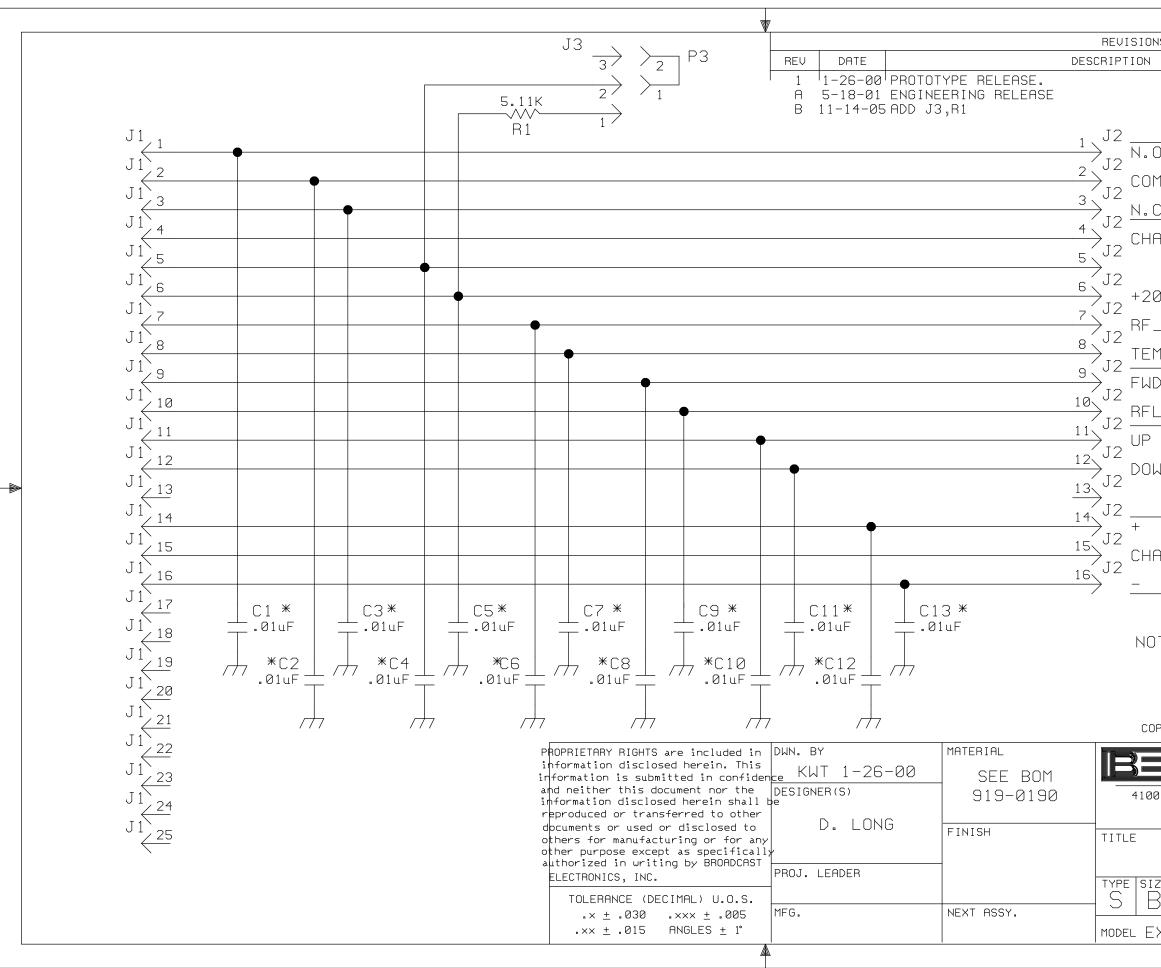


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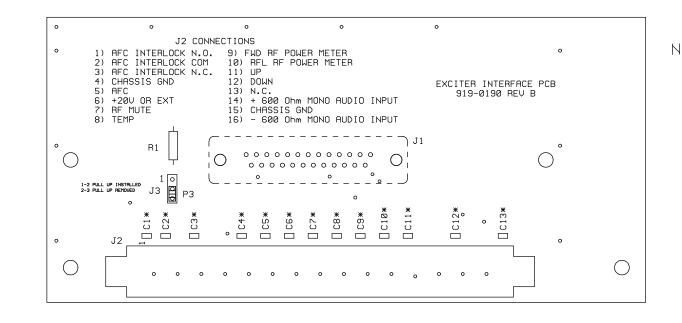
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FM EXCITER I	NTEF	FACE	REV
3 919-	0190		B
EXCITERS SCALE	NONE	SHEET 1	of 1
L			

			REVISIONS
	REV	DATE	DESCRIPTION
Г	1	3-17-00	PROTOTYPE RELEASE.
	2	9-6-00	MOVED C12 & C13
			CHANGED BOARD OUTLINE
			ENGINEERING RELEASE
	В	11-11-05	ADD J3,R1

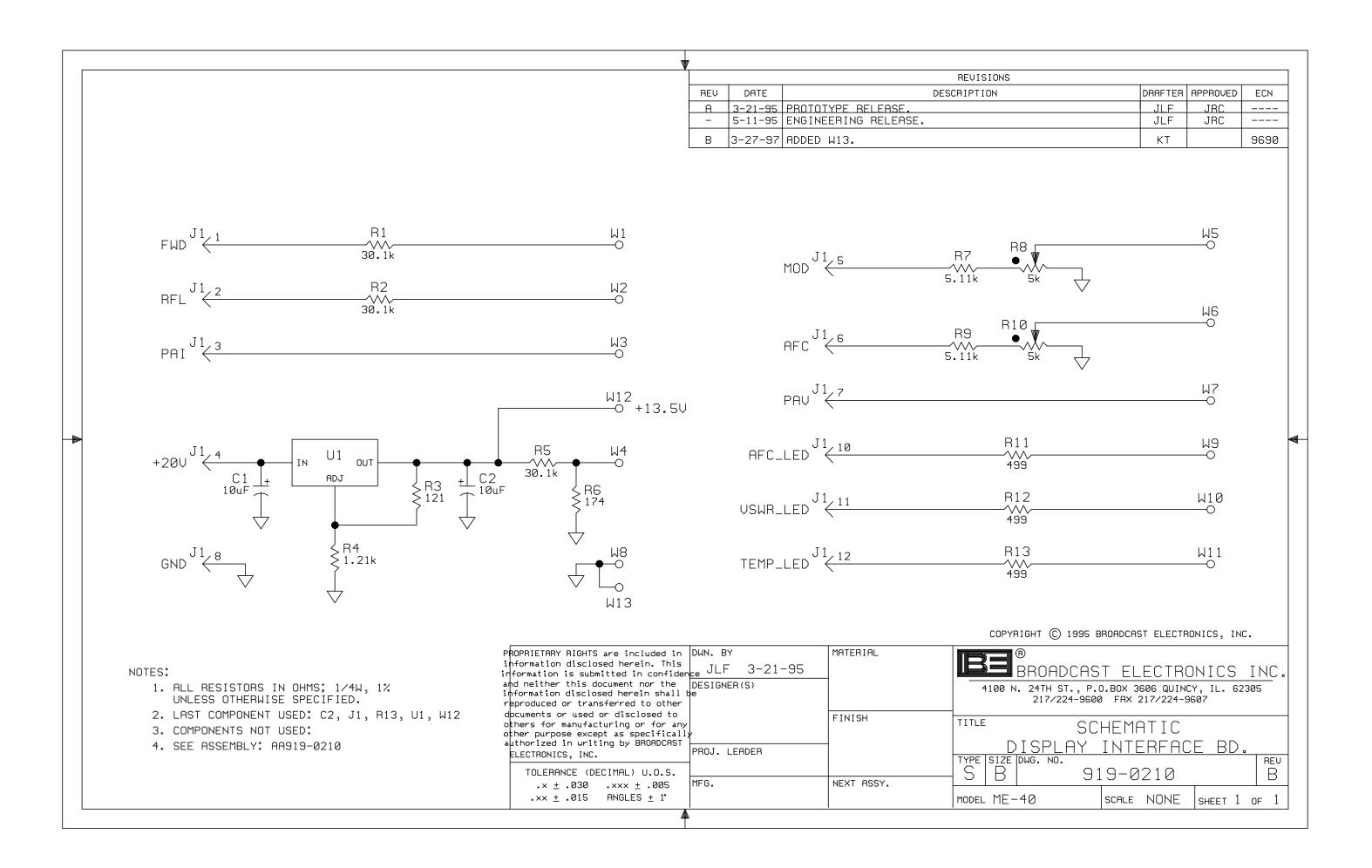
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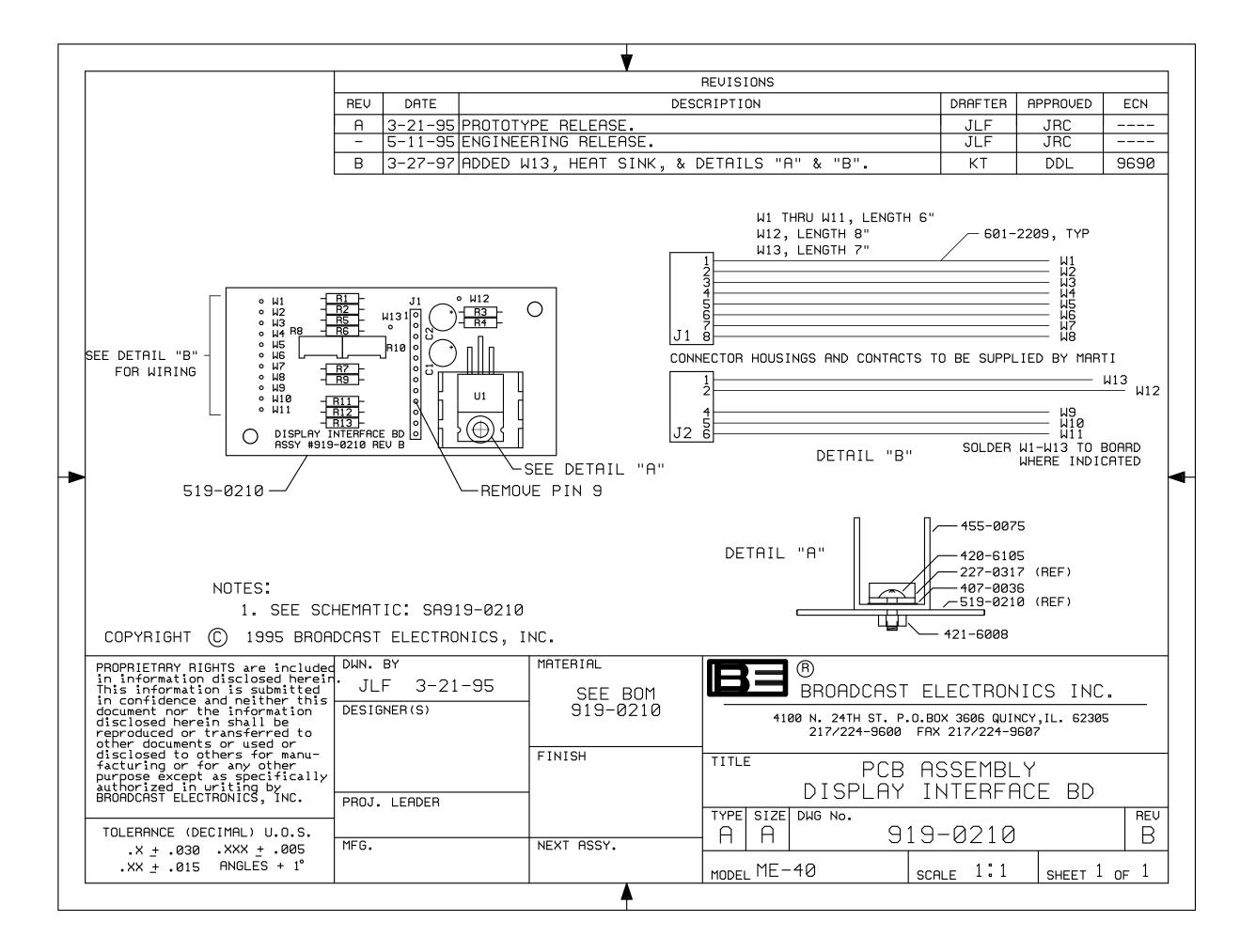


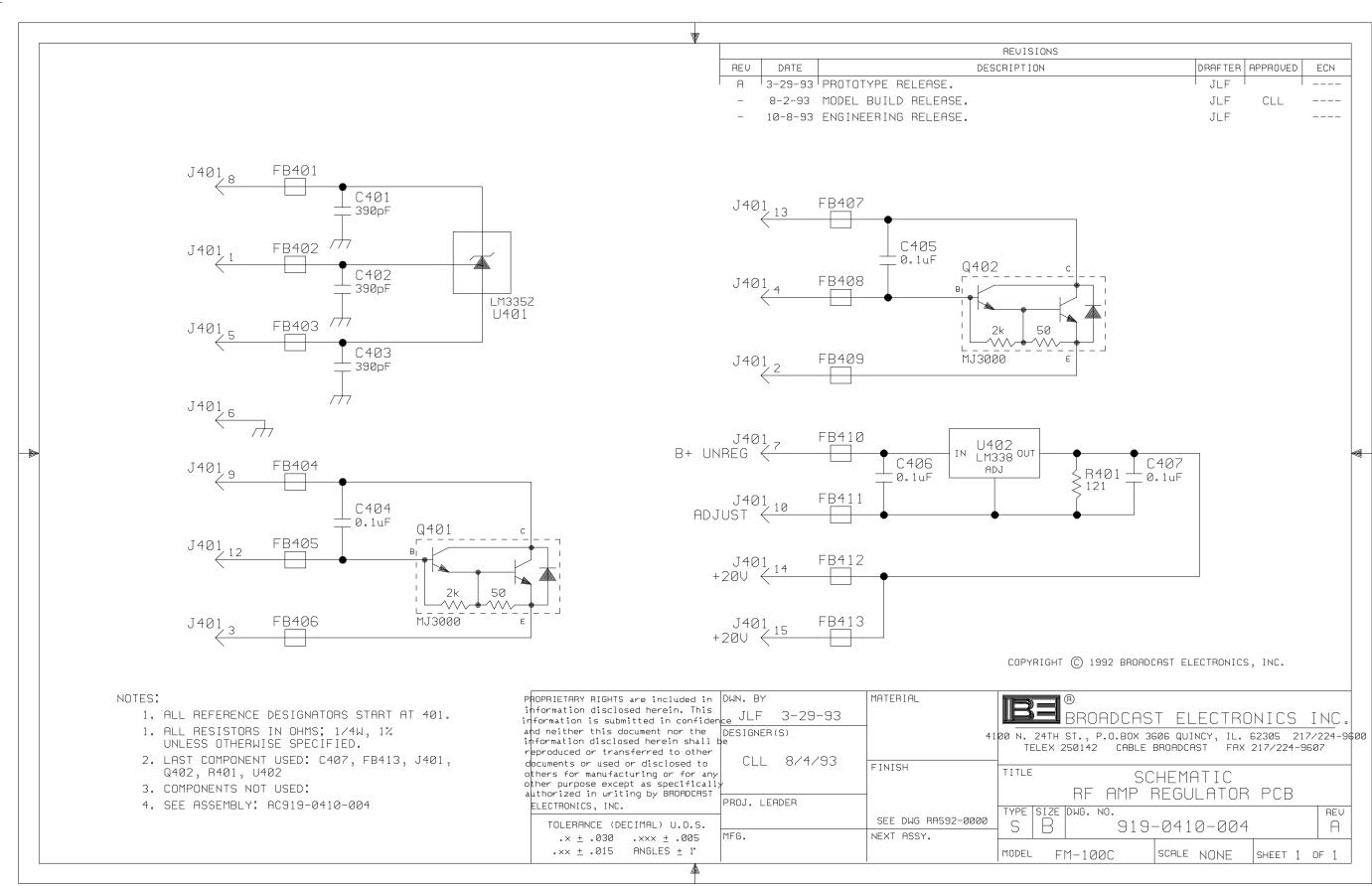
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in information disclosed here This information is submitted in confidence and neither this	KWI 3-17-00	SEE BOM		
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other documents or used or disclosed to others for manu- facturing or for any other purpose except as specificall; authorized in writing by BROADCAST ELECTRONICS, INC.	D. LONG	FINISH	TITLE	Ē
BROADCAST ELECTRONICS, TINC.	PROJ. LEADER		TYPE	SI
TOLERANCE (DECIMAL) U.O.S. .X <u>+</u> .030 .XXX <u>+</u> .005	MFG.	NEXT ASSY.	- A	E
.XX <u>+</u> .015 ANGLES + 1°			MODEL	
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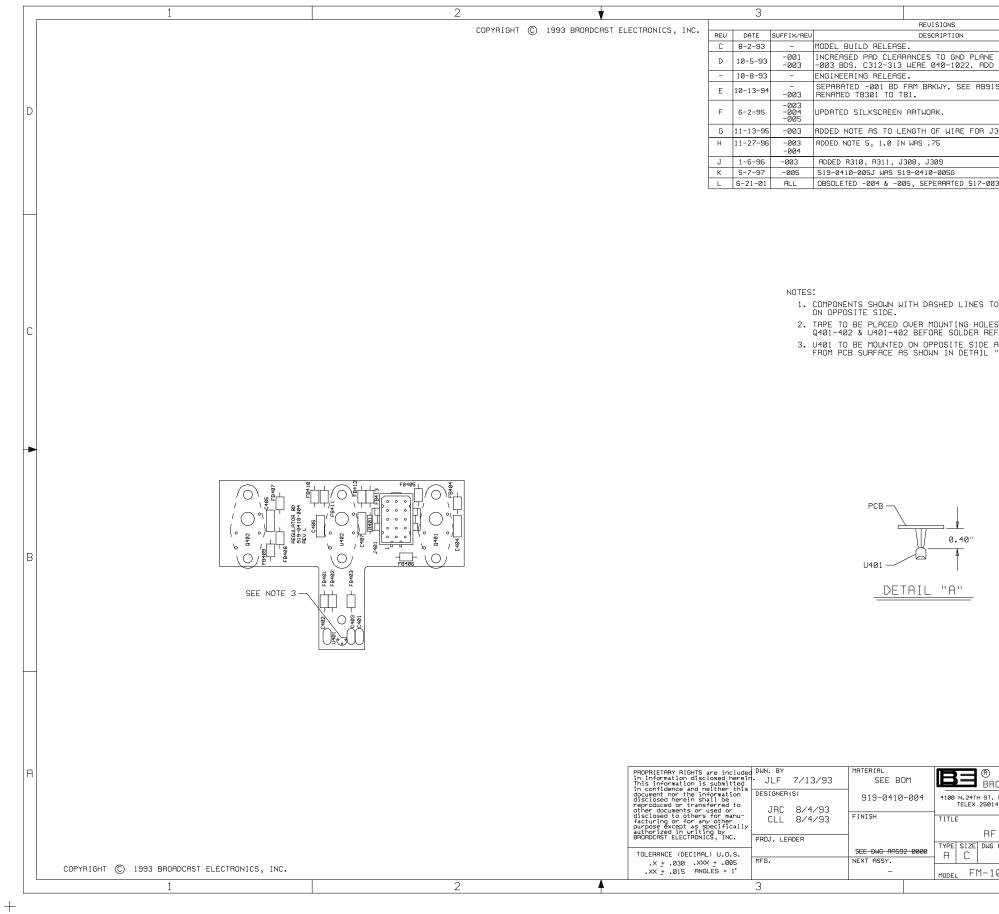
15]
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	КТ	DL	
	JTB	DL	11340
OTES:			
1) * DO NO (01-012		HLL	
(C1-C13			
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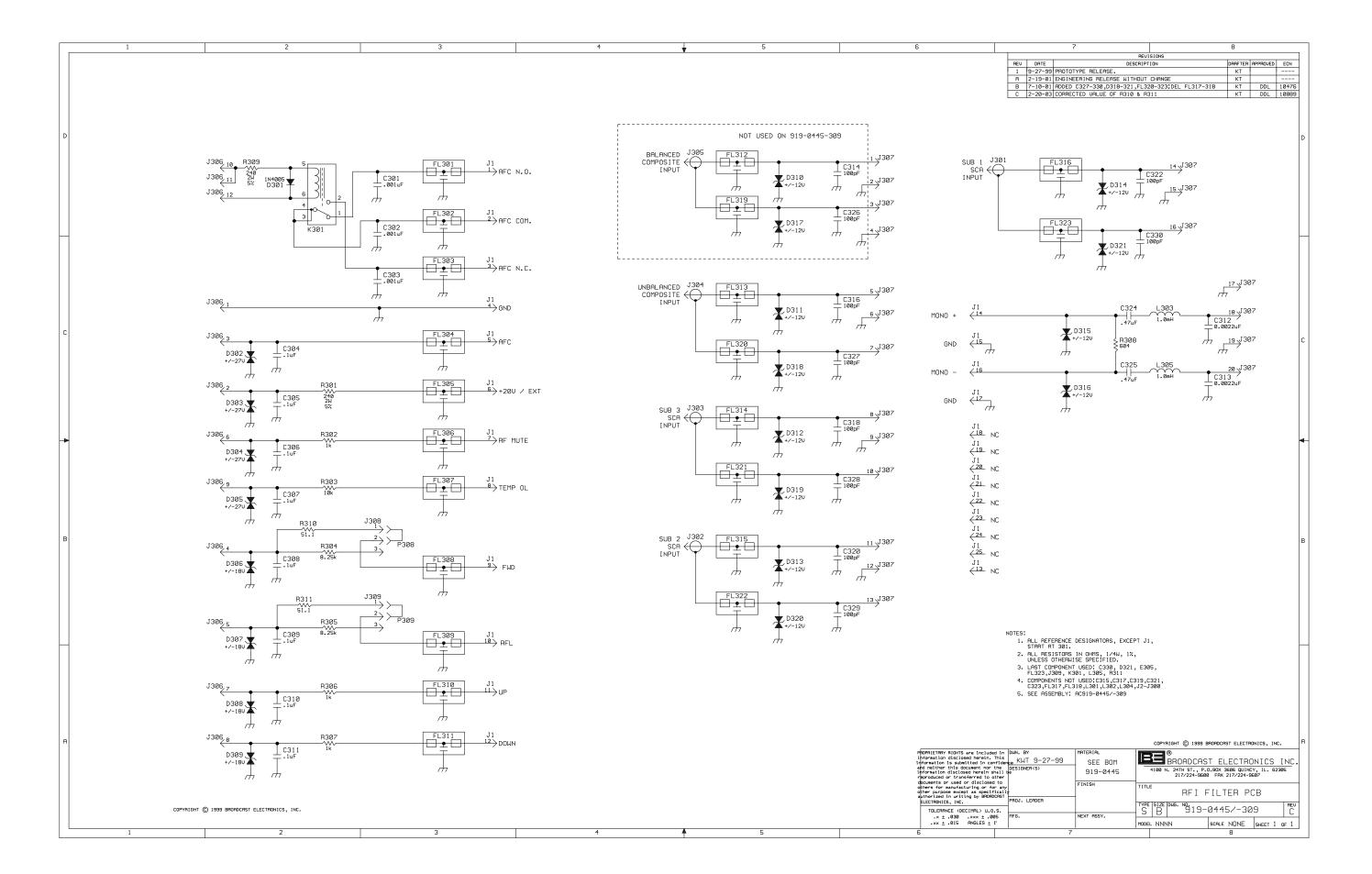


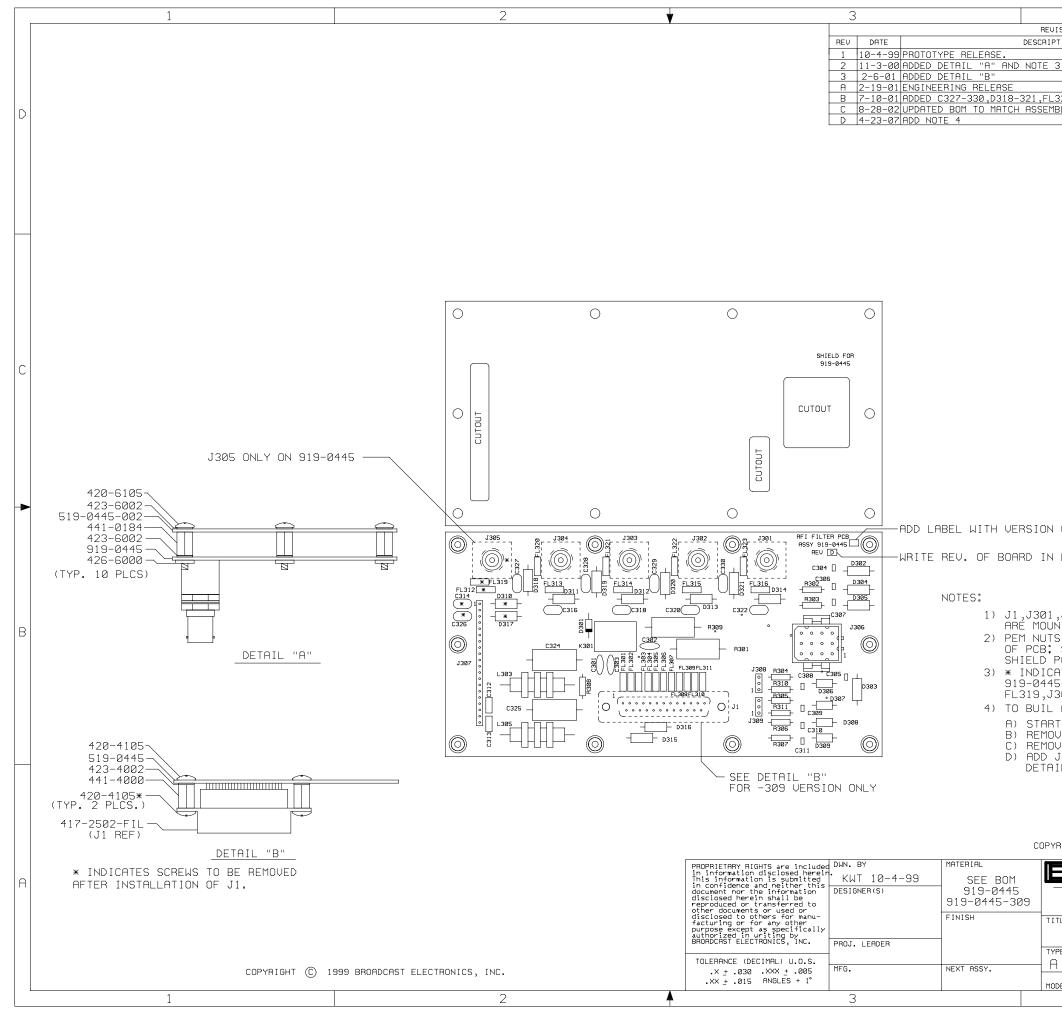


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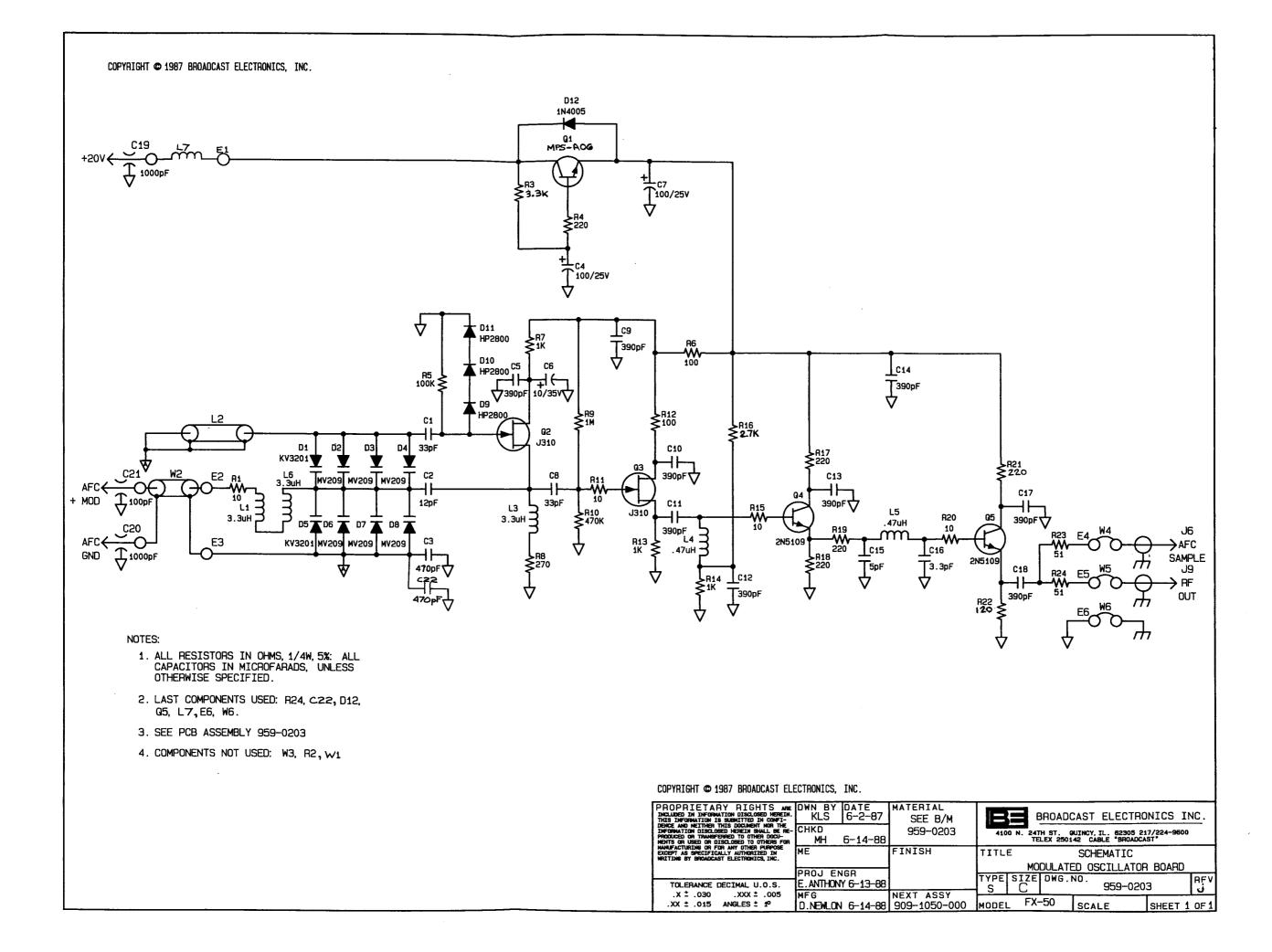


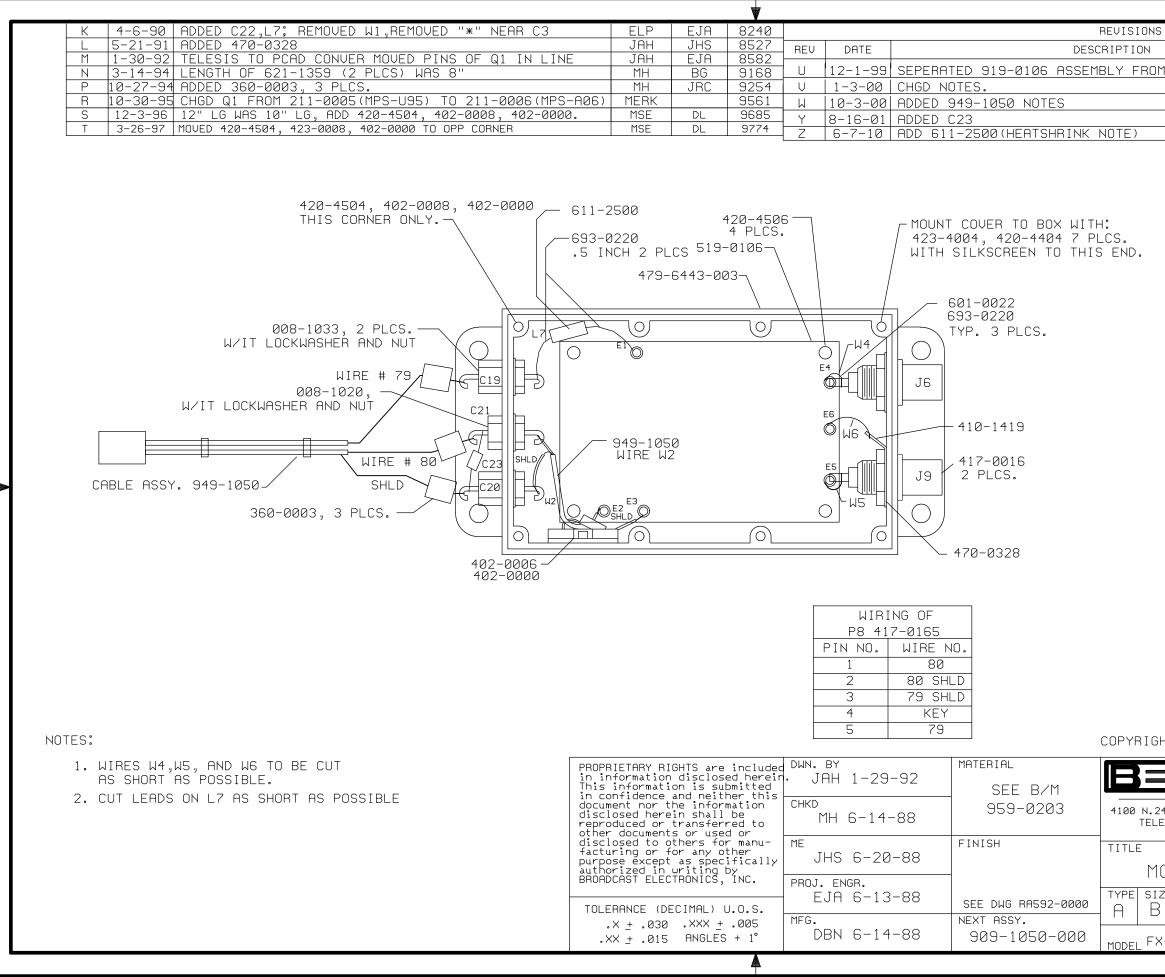
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	ROADCAST EL T. P.O.BOX 3606 QU 0142 CABLE BROAD PCB ASS RFI FILTER/ AG No.	INCY,IL. 6 CAST FAX 2 SEMBLY 'REGUL	2305 PH. 217 217/224-9607 ATOR	/221-9600	
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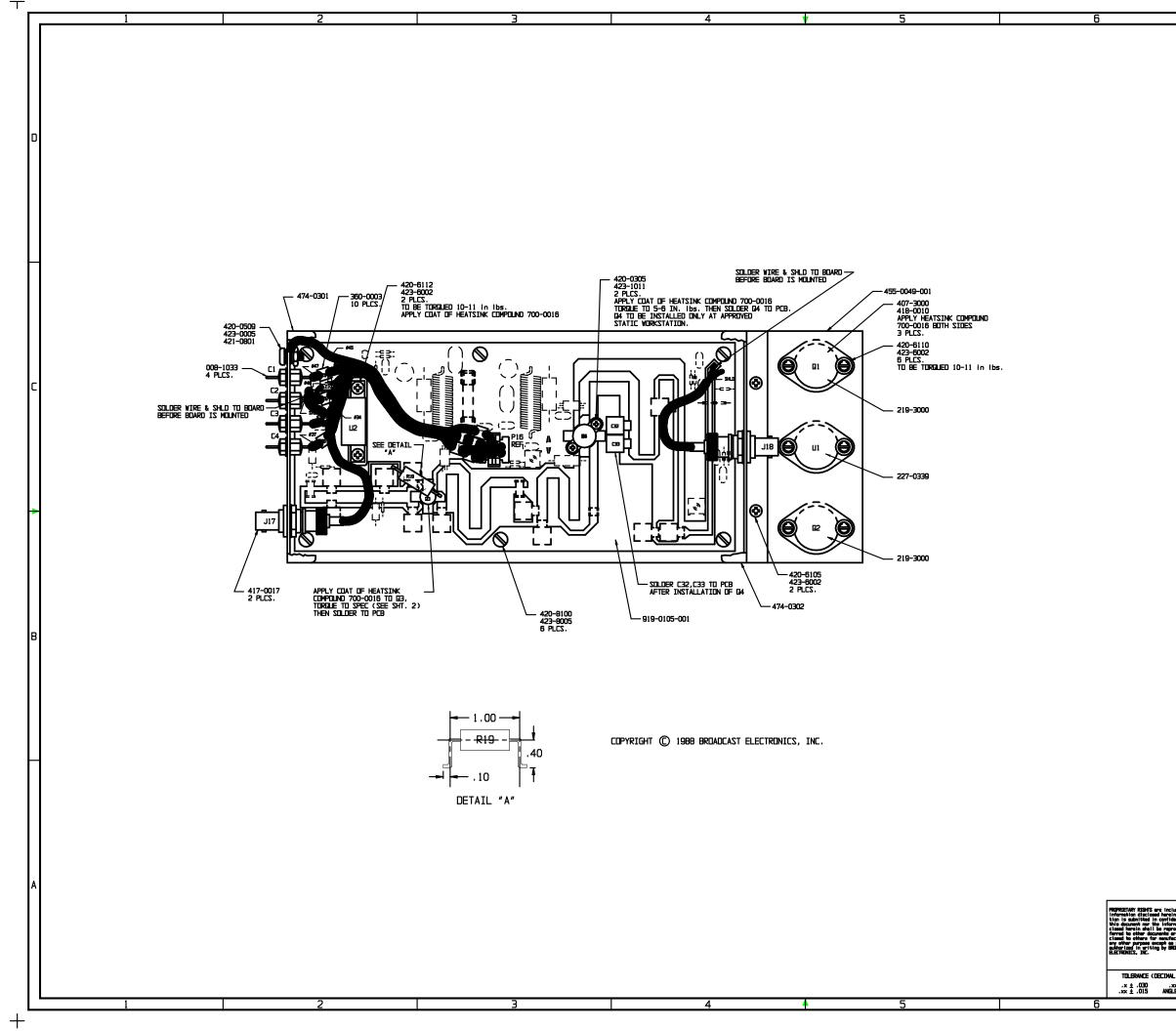


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VISIONS	NRAETER		ECN	
	DRAFTER KT	APPROVED	ECN	
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	JTB		11543	С
N OF BOARD N WHITE BOX UNTED ON THE SOLDER IS ARE PRESSED INTO SEE DETAIL A FOR PCB (519-0445-002) CATES PARTS NOT USE 45-309. (C314,C326, J305) A 919-0445-309 RT WITH A COMPLETED DUE ALL PARTS LISTE DUE J1 (417-2502-FE J1 (417-2502-FIL),	SIDE SOLDE ASSEMB TO 91 D ON A D310,D 919-0 D IN N R)	R SIDE LY OF 9-0445- SSEMBLY 317,FL3 445 IOTE (3)	12,	B
	ECTRON 217/224-5 TER F	TRONICS, NICS INC NCY,IL. 6230 607 CB	INC.	A



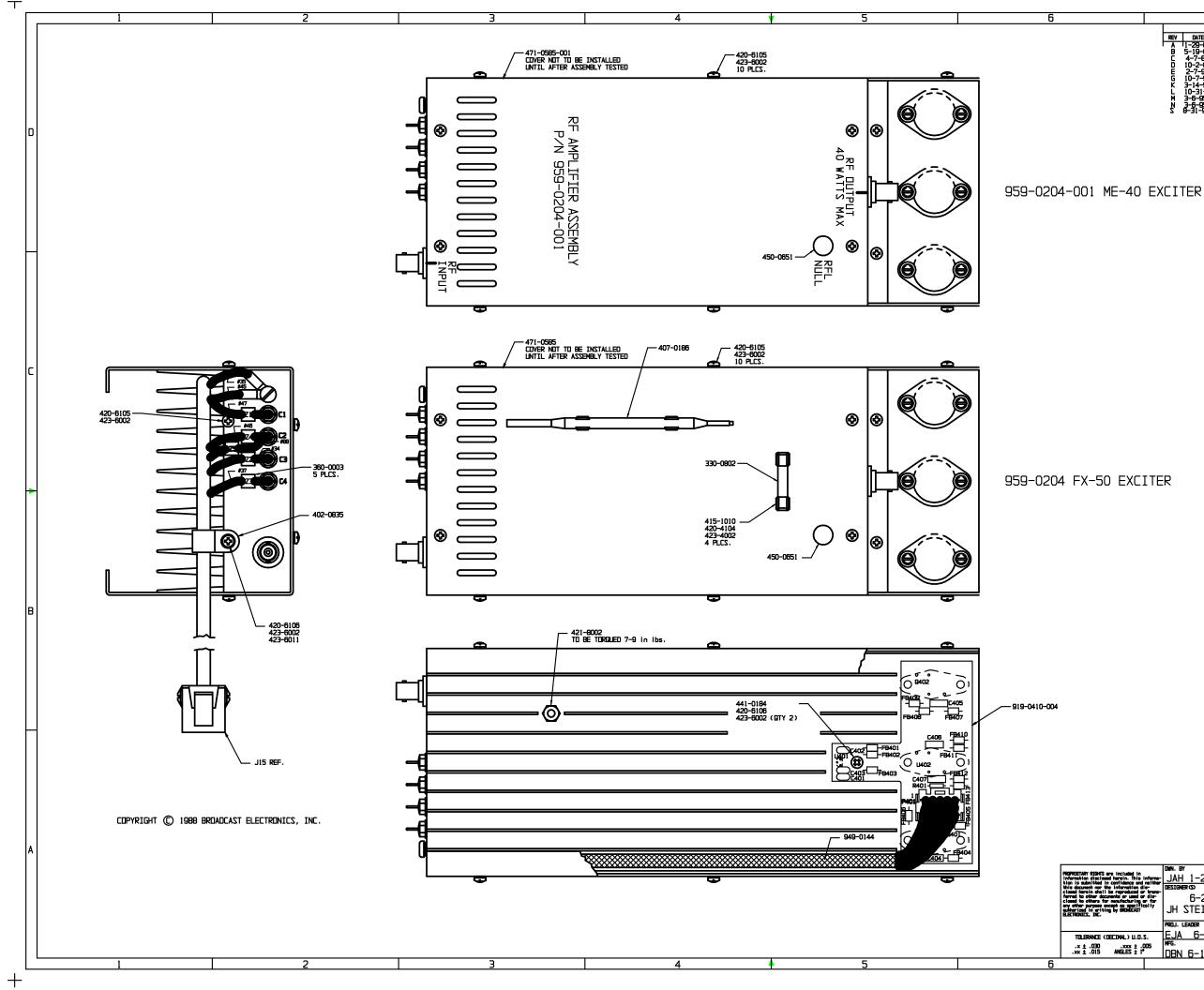


ION	DFTSMN	ENGR	ECN	
FROM THIS ONE.	КТ	DL	10223	
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)	JTB		11773	
••			11, 10	
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RIGHT (C) 1992 BROADCAS	ST FLECT	RUNICS	INC	
			, 1110.	
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BROADCAST ELEC	CTRONIC	CS INC		
0 N.24TH ST. P.O.BOX 3606 QUINC	Y,IL. 6230	5 PH. 217	/224-9600	
TELEX 250142 CABLE BROADCAS	T FAX 217/	224-9607		
LE PCB ASSEM	IBLY			
MODULATED OSCII		RD		
E SIZE DWG No.			REV	
B 959-02	203		Z	
EL FX-50/FM-100C SCALE	1 = 1	SHEET 1	of 1	



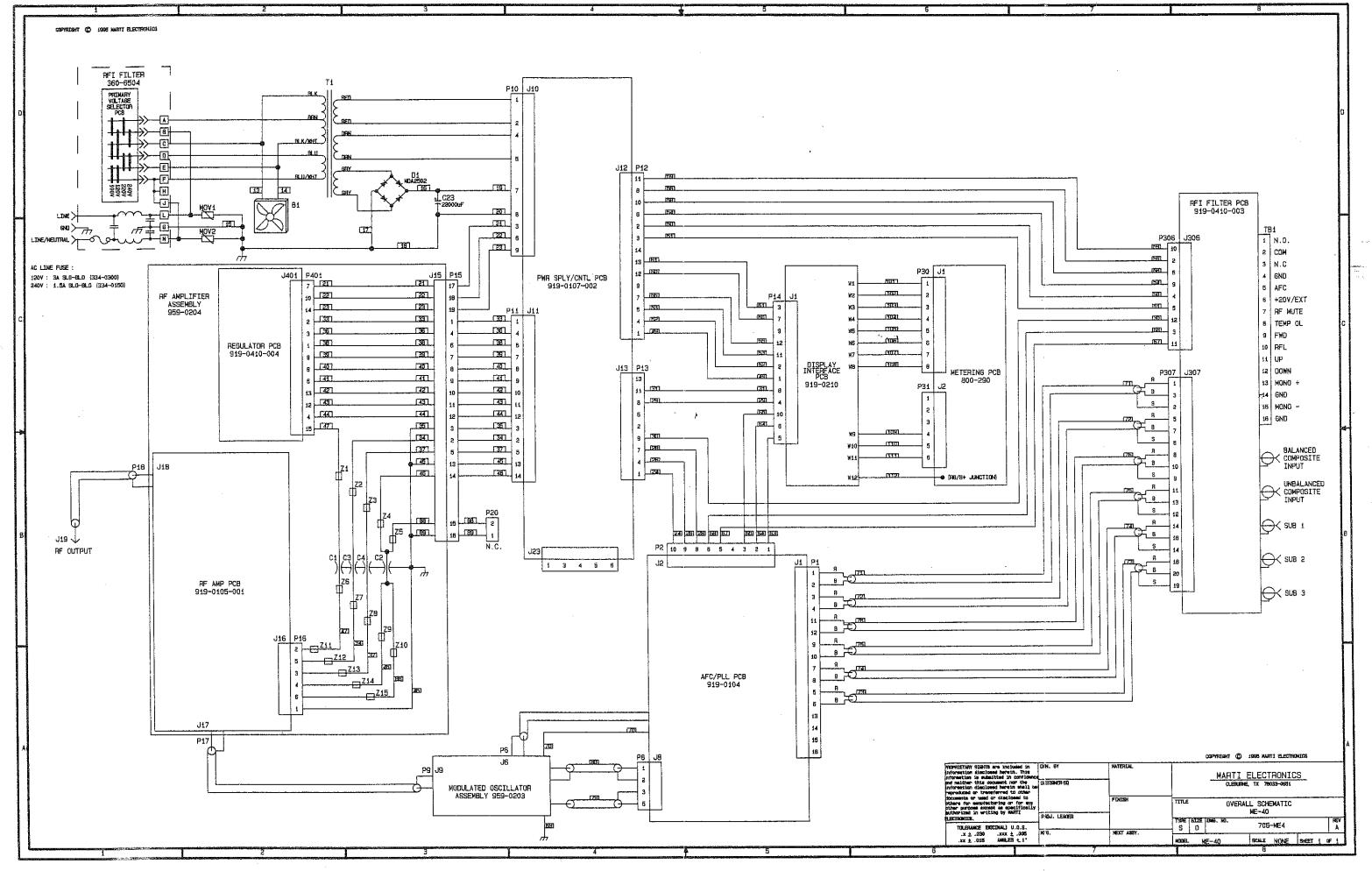
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Relizives					1		
REV	DATE	DESCRIPTION		DFTSMN	ENGR	ECN	1
Â	11-29-88 5-19-88	PROTUTYPE RELEASE ENGINEERING RELEASE W/CHGS		۲AL I	£1A		1
E.	4-7-89	REVISED NUT ON J17 & J18, SHTS CHGD R6 HOLE SIZES FROM .030 T		MSE	DBN EJA	7793 8027	
E	2-7-90	CHGD 330-0800 TO 330-0802 SHT	2	RLC	EJA	8197	
F	4-9-9 0	R10 WAS 1W, R17 WAS HERIZENTAL, ADDED Z5, Z24, Z25, Z26		ELP	EJA	8240	L
G		CHGD 420-4104 TD 420-4105 (SHT	2)	JAH	EJA	8585	
н	7-8-92	ADDED R20,R21		CR	GNM	8721	
J	10-1-93	CHGD C20 TE 046-0004,C24 TE 04 R21 TE 103-2212.	6-0005,R20 TO 100-1031 &	MH	BG	9018	L
ĸ	3-10-94	DELETED PCB ASSY VIEW & DETAIL ADDED WIRE #88 & Z10; ADDED WIR ALSO SEE SHEET 2.		-	BG	9168	D
し 至 之 足 兄 い	10-31-94 3-6-95 3-6-95 11-3-95 11-16-95 8-31-99	CORRECTED MOUNTING HARDWARE FO REVISED MOUNTING HARDWARE ON (ADDED 599-0204-001 (SEE SHEET ADDED C43 TO 919-0105-001. CHGD 05 TO 218-0003 ZDN 919-010 SHT. 1, 350-0003 DTY WAS 5	SHT 2) 2)	JLF VLF JLF MH MSE	JRC JRC DL DLL DLL	9268 9390 9477 9408 9498 10180	

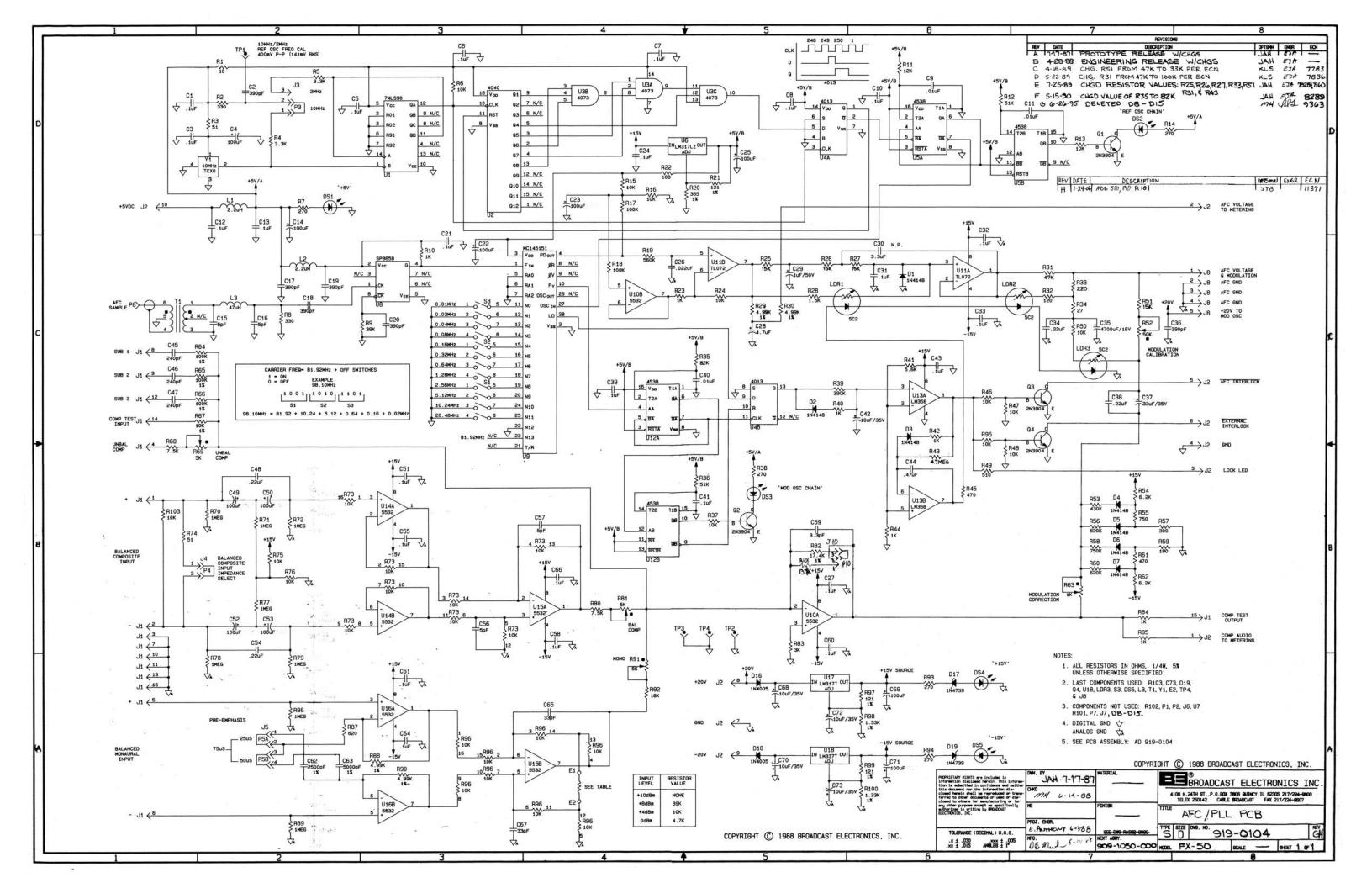
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cluded in ein. This info idence and nei	nne- JAH 1-29-88	MATERIAL SEE B/M	BRDADCAST ELECTRONICS INC.			
or used or di	MH 6-14-88	959-0204	4100 N.24TH ST., P. D. BOX 3806 BUINCY, IL 62305 217/224-9800 TELEX 250142 CABLE BRDADCAST FAX 217/224-9807			
es specificali BROADCAST	J.H.STEINKAMP 6-20-8	FINISH	ASSY, RF AMPLIFIER			
WL) U.O.S.	PROJ. ENGR. E.ANTHONY 6-13-88 MFG.	SEE DING RA582-0000	PE SIZE DMG. NO. 959-0204 REV A D 959-0204-001 S			
.xxx ± .005 GLES ± 1°	D.B.NEWLON 6-14-88		DEL FX-50/ME-40 SCALE 1:1 SHEET 1 DF 2			
	7		8			

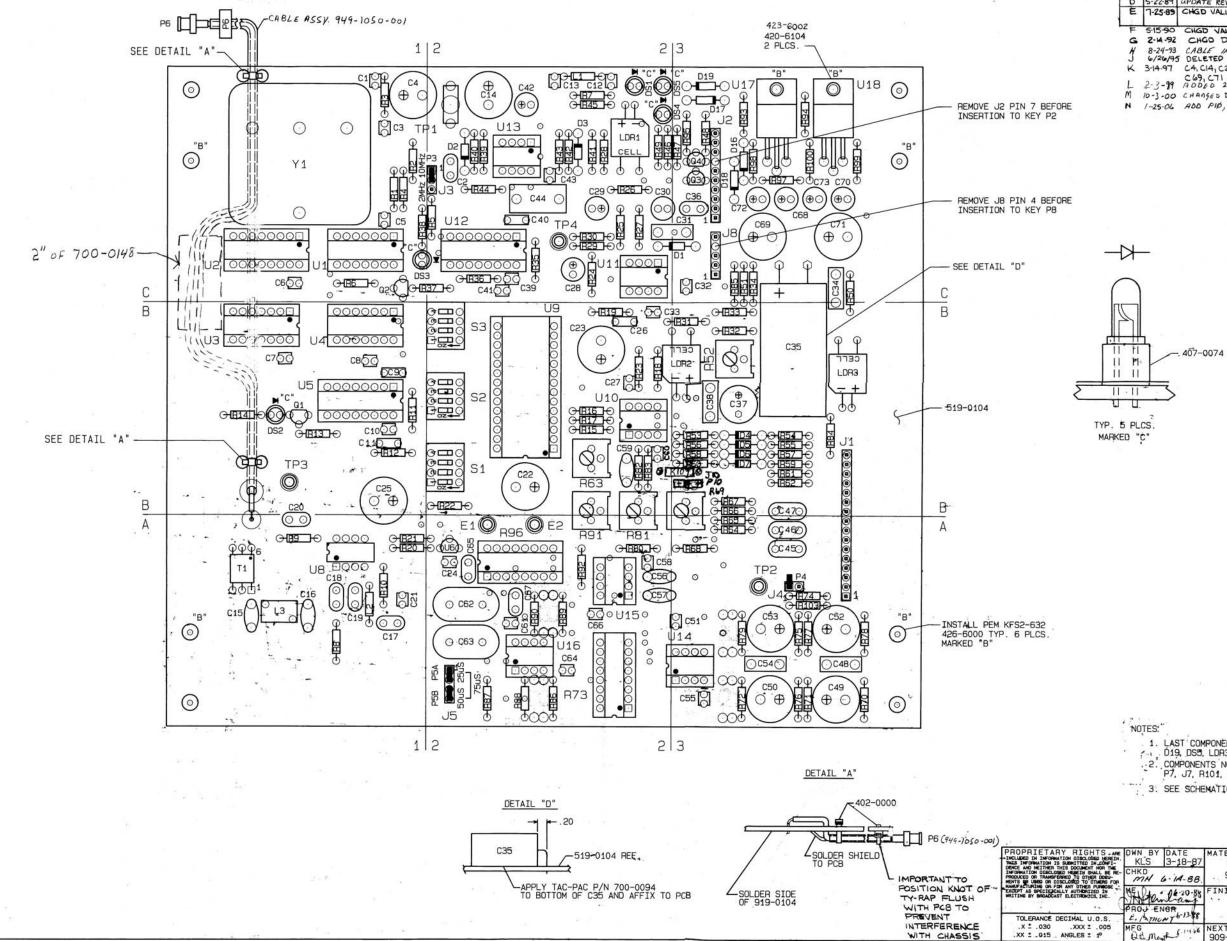


7				3			
			REVISIO	20	_	_	
	REV	DATE	DESCRIPTION		DRAFTER	APPROVED	ECN
	A B L D E G K L M N N	11-29-88 5-19-88 4-7-89 10-2-89 2-7-90 10-7-91 3-14-94 10-31-94 3-6-95 8-31-99	CHGD R6 HOLE SIZES FROM .030 T 330-0802 WAS 330-0800 CHGD 420-4104 TO 420-4105 ADDED 919-0410-004, Z5 & WIRE	#88 #89 -0410-004 ANSISTERS		i eja i eja dbn eja eja bja jrc jrc	7793 8027 8197 8585 9168 9268 9390 9477 10180

		COPYRIGH	T (C) 1988 BREIADCAST ELECTRENICS, INC.
ncluded in rein. This in fidence end formation di eproduced or s or used or ufacturing a des specific BRANICAST	The second secon	ANTERIAL SEE B/M 959-0204 FINISH TI	BRDADCAST ELECTRONICS INC. 41000 N.24TH ST.,P.O.BX 3808 BUINCY, IL 62305 217/224-9800 TELEX 250142 CABLE BRIADCAST FAX 217/224-9807 TELE ASSEMBLY, RF AMPLIFIER
MAL)U.O.S .xxx ± .0 NGLES ± 1°	1.000	- <u>SEE DIG RA582-0000-</u> MEXT ASSY. 909-1050 MC	A D 959-0204-001 S
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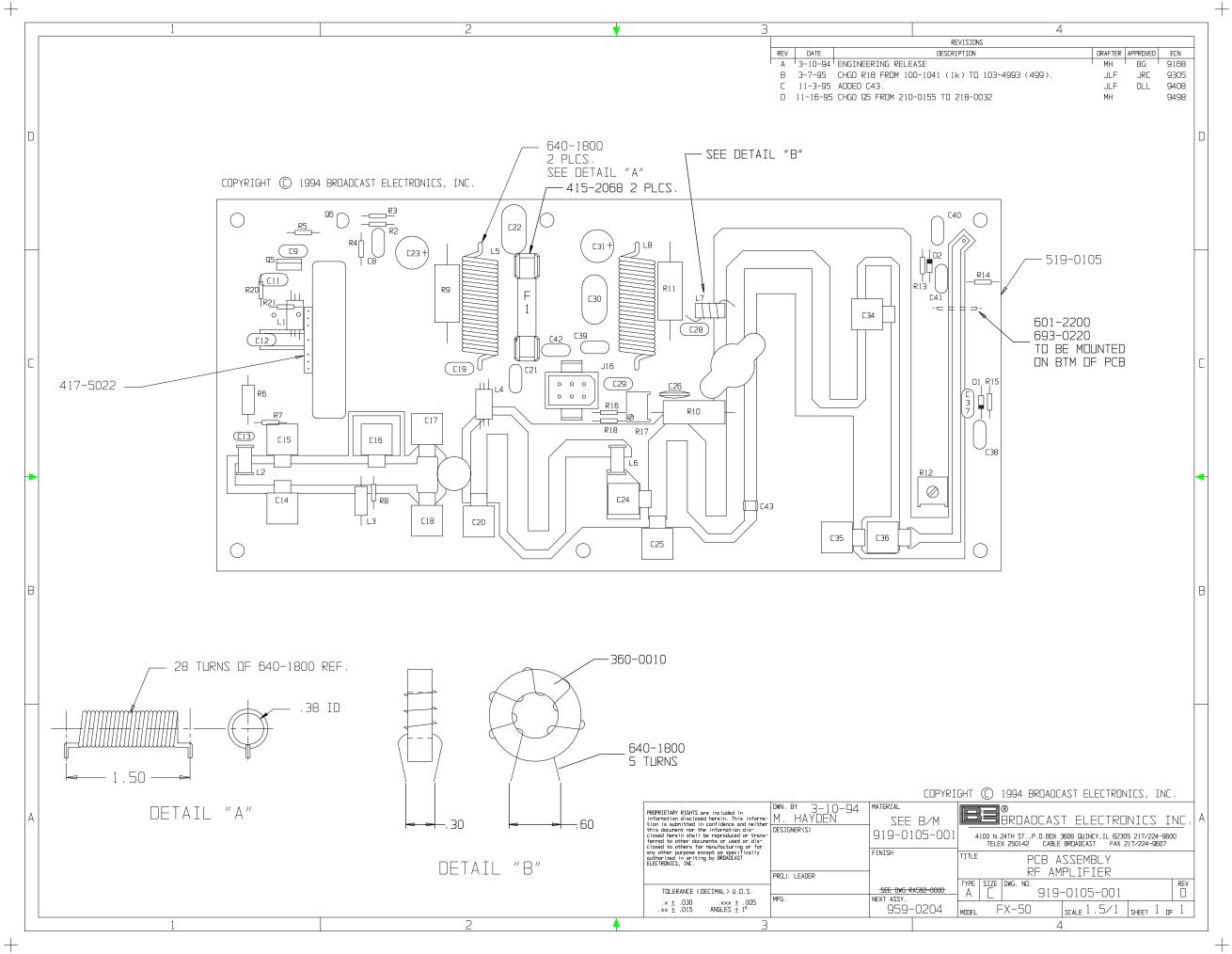


Т		1000	'REVISIONS .			
	REV	DATE	DESCRIPTION	DFTM	ENGR	ECN
	A	6-16-87	PROTOTYPE RELEASE N/CHGS.	KLS	EUA	
E	B	6-13-88	ENGINEERING RELEASE W/CHGS.	KLS	ESA	
E	c	4-18-89	UPDATE REV. PER REI VALUE CHG.	KLS	EJA	7783
	D	5-22-89	UPDATE REV. PER ASI VALUE CHG.	KLS	OA	7836
ſ	E	7-25-89	CHGD VALUE OF RESISTORS: R25, R26, R27, R33, R51 R31, & R43	HAL	E21 7	92827960
1	F	5-15-90	CHOD VALUE OF R35 TO 82K	HAL	15A-	8289
	G	2.14-92	CHGD DETAIL A	HAL	CZA	8696
	Ï	8-24-93	CABLE IN DETAIL A WAS 9" LG. DELETED DB-DID	ALF MH	ADI	9029
	K	3-14-97	C4, C14, C22, C23, C25, C49, C50, C52, C53 C69, C71	MSE	AQ1	9783;
	M	2-3-99 10-3-00		ч Ес'з. КJ Кт	H	1008.4
	N	1-25-06	ADD PID, JIW, RIØI	JTB		11371

1	NOTES:
	1. LAST COMPONENT USED: R103, C73, 04, L3, S3,, D19, DS5, LDR3, U18, J8, TP4, T1, Y1, E2.
	2. COMPONENTS NOT USED: U7, P1, P2, J6, P7, J7, R101, R102.
• •	3. SEE SCHEMATIC SD919-0104

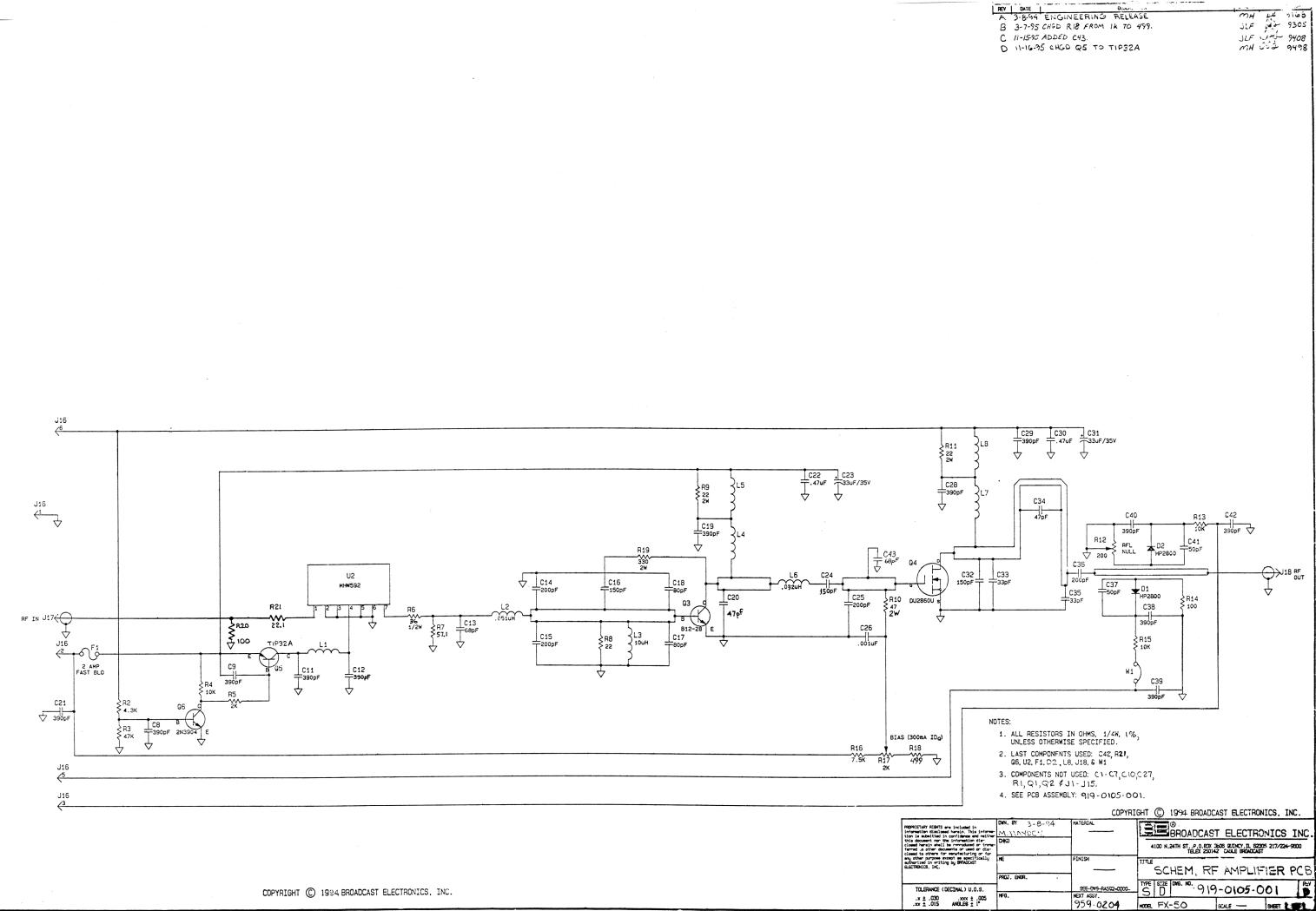
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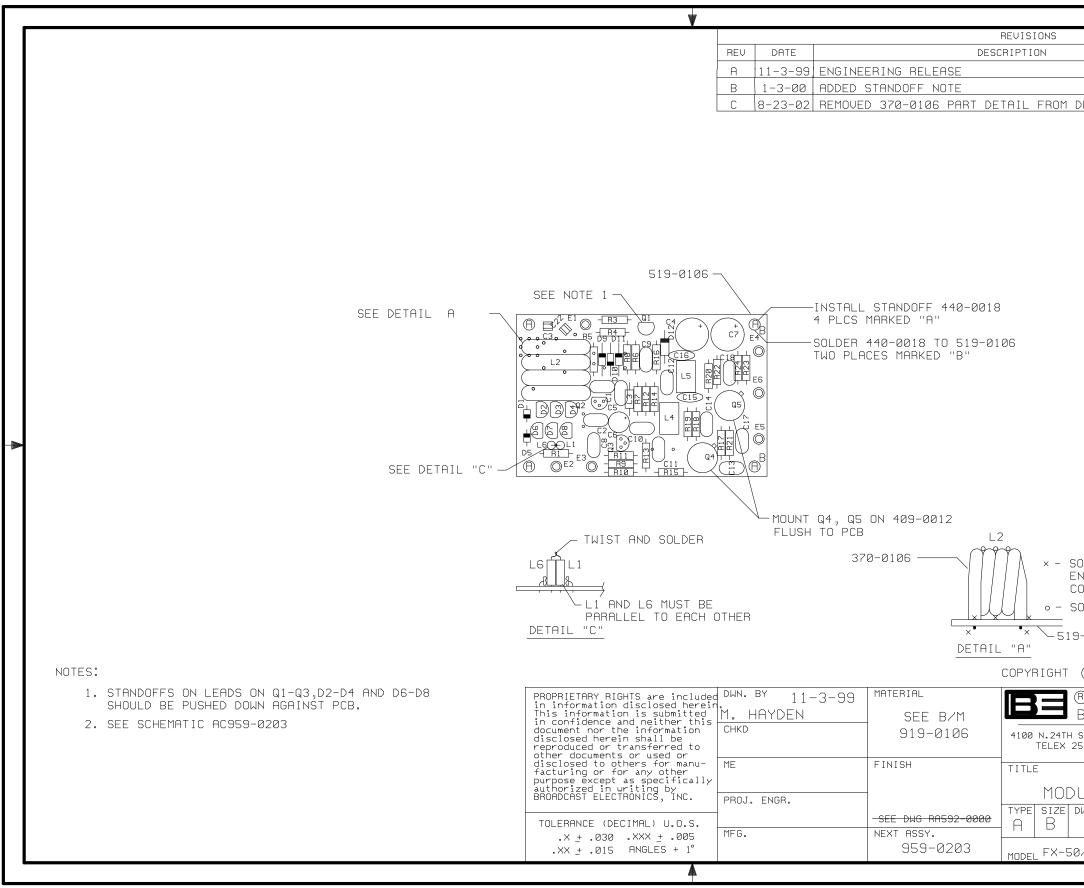
SHTS ARE LOSED HEREIN. DIN_CONFI- ENT NOR THE SHALL BE RE- THER DOGU- D OTHERS FOR	DWN BY DATE KLS 3-18-87 CHKD MH 6-14-88.	MATERIAL SEE B/M 919-0104	BROADCAST ELECTRONICS INC.
TZED IN	PROJ ENGR	FINIGH	AFC/PLL
U.O.S	E. MTHONY 6-13.88		A D DWG.NO. 919-0104
± 1º	DB May F 1926	909-1050-000	MODEL FX-50 SCALE 2/1 SHEET 1 OF 1



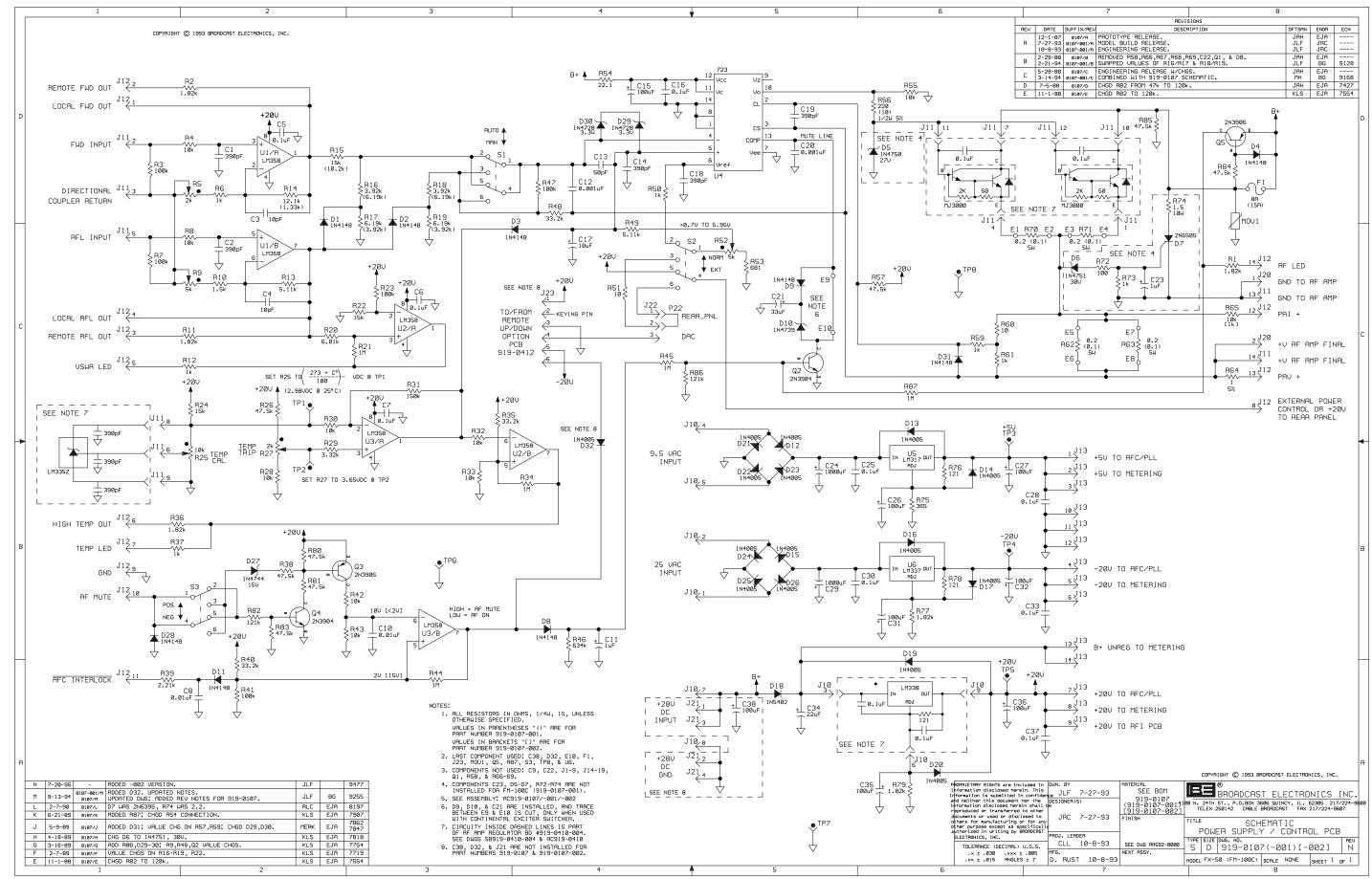
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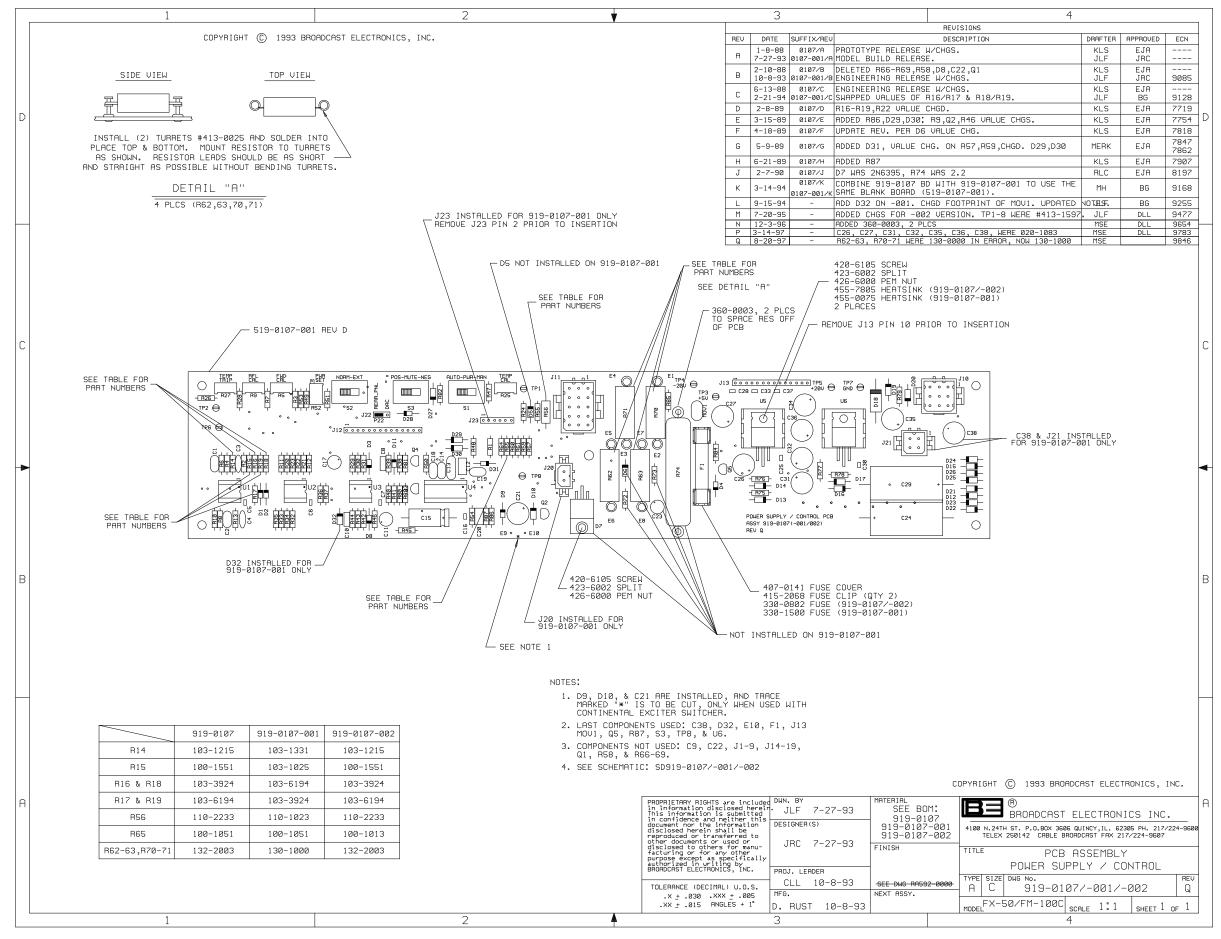


	DFTSMN	ENGR	ECN	
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DRAWING	КТ	DDL	10767	
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ULATED OSCIL	LATO	r bd		
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3/FM-100C SCALE	1 - 1	SHEET 1	OF ¹	

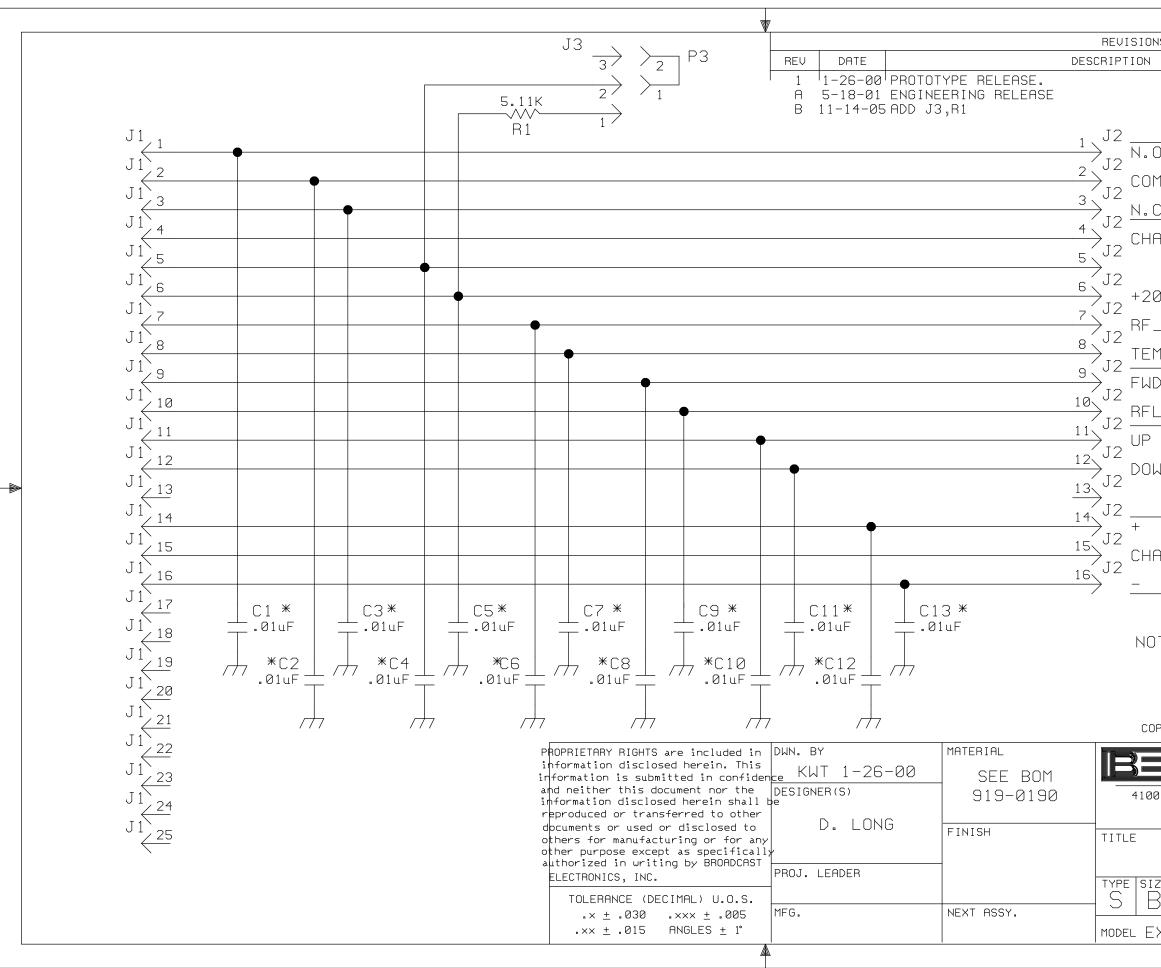


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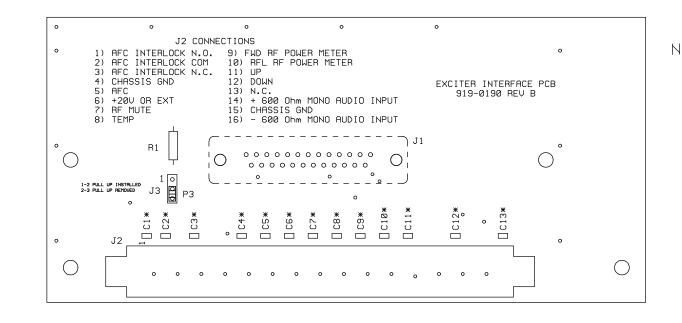
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DPYRIGHT (C) 2000 BROADCAS	ST ELECTF	RONICS, IN	с.
BROADCAST EL 10 N. 24TH ST., P.O.BOX 3 217/224-9600 FAX 2	ECTRI	ONICS cy, il. 62	INC.
FM EXCITER I	NTEF	FACE	REV
3 919-	0190		B
EXCITERS SCALE	NONE	SHEET 1	of 1
L			

		REVISIONS	
	REV	DATE	DESCRIPTION
Г	1	3-17-00	PROTOTYPE RELEASE.
	2	9-6-00	MOVED C12 & C13
			CHANGED BOARD OUTLINE
			ENGINEERING RELEASE
	В	11-11-05	ADD J3,R1

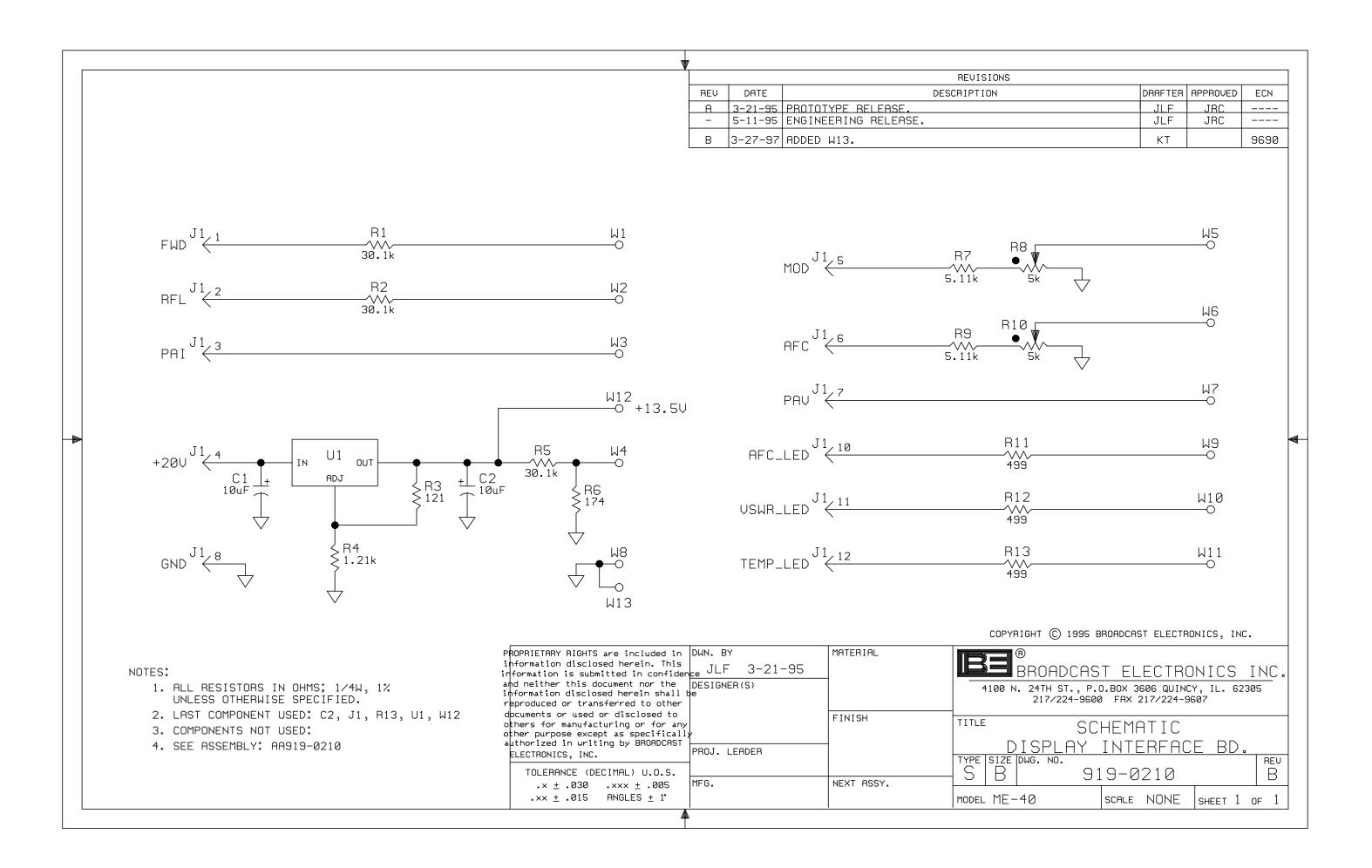
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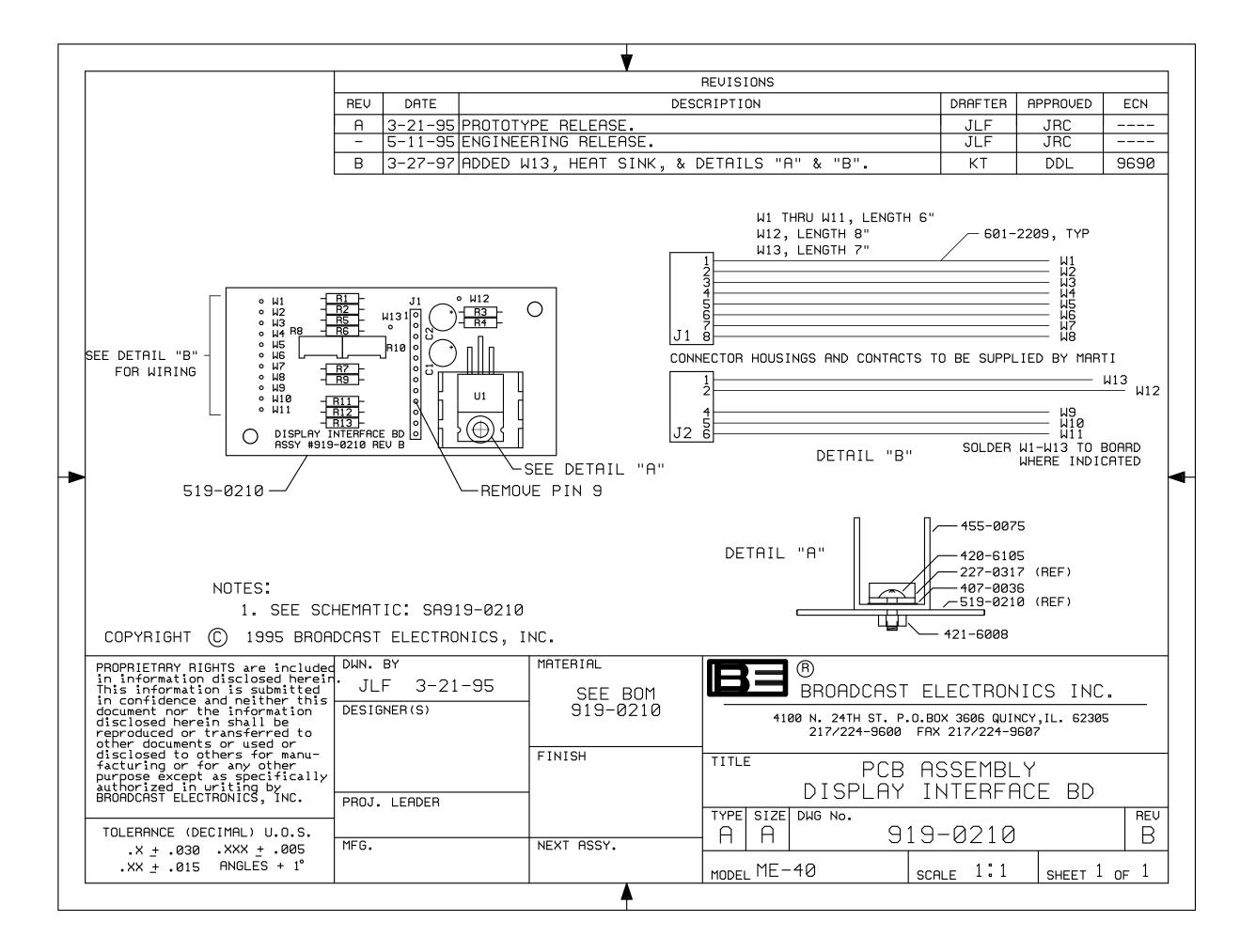


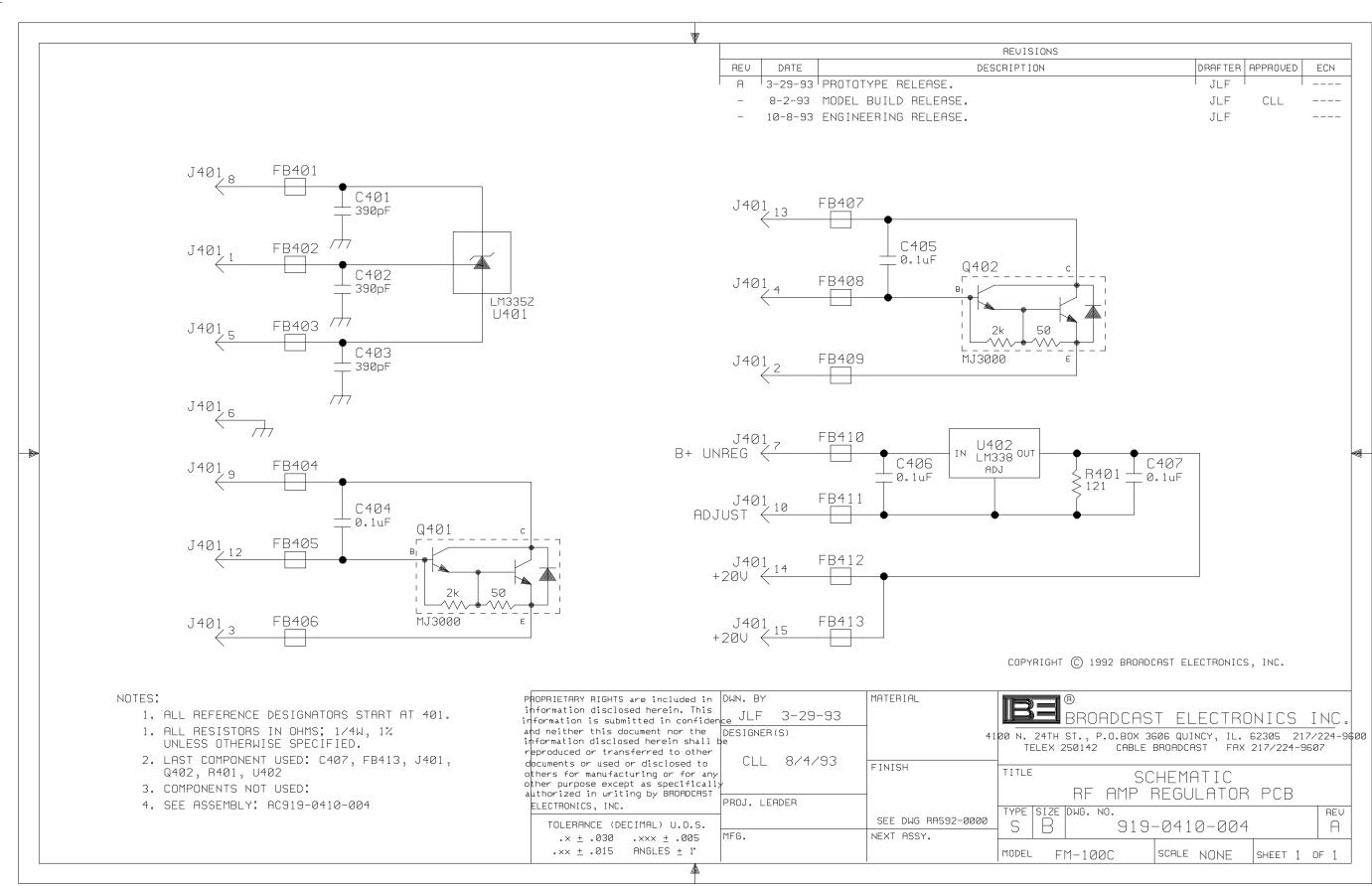
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in information disclosed here This information is submitted in confidence and neither this	KWI 3-17-00	SEE BOM		
document nor the information disclosed herein shall be reproduced or transferred to	DESIGNER(S)	919-0190		
other documents or used or disclosed to others for manu- facturing or for any other purpose except as specificall; authorized in writing by BROADCAST ELECTRONICS, INC.	D. LONG	FINISH	TITLE	<u>-</u>
BROADCAST ELECTRONICS, TINC.	PROJ. LEADER		TYPE	SI
TOLERANCE (DECIMAL) U.O.S. .X <u>+</u> .030 .XXX <u>+</u> .005	MFG.	NEXT ASSY.	- A	E
.XX <u>+</u> .015 ANGLES + 1°			MODEL	
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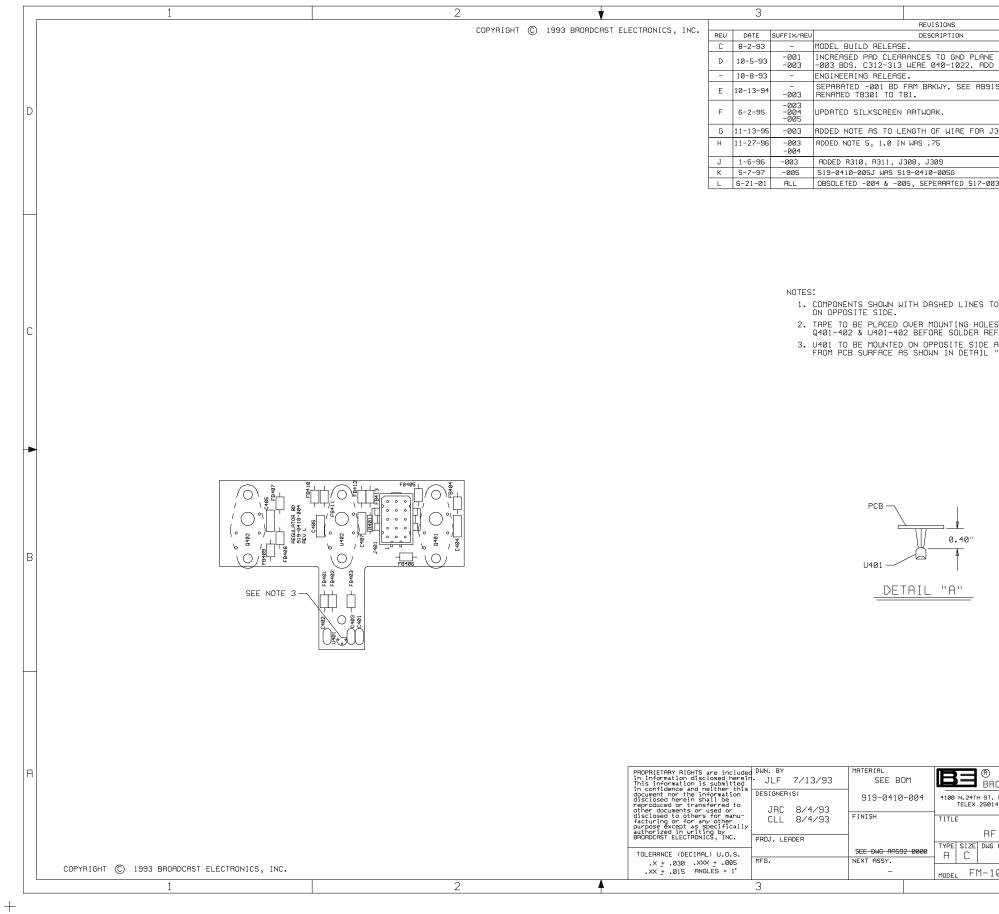
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	КТ	DL	
	JTB	DL	11340
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(C1-C13	3)		
2) P3 POS	1-2 FO	R S-SER	IES
P3 POS 2-3	FOR C	& T SE	RIES
GHT (C) 2000 BROAD	CAST ELE	CTRONICS	, INC.
	CAST ELE	CTRONICS	, INC.
B			
BROADCAST EL	ECTRON	ICS INC	
B	ECTRON	ICS INC NCY,IL. 6230	
B BROADCAST EL 4100 N. 24TH ST. P.O.BO	ECTRON	ICS INC NCY,IL. 6230	
BROADCAST EL	_ECTRON x 3606 QUIN 217/224-9	ICS INC acy,il. 6230 607	5
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B BROADCAST EL 4100 N. 24TH ST. P.O.BO 217/224-9600 FAX EXCITER INT IZE DWG NO.	_ECTRON x 3606 QUIN 217/224-9	ICS INC acy,il. 6230 607	5



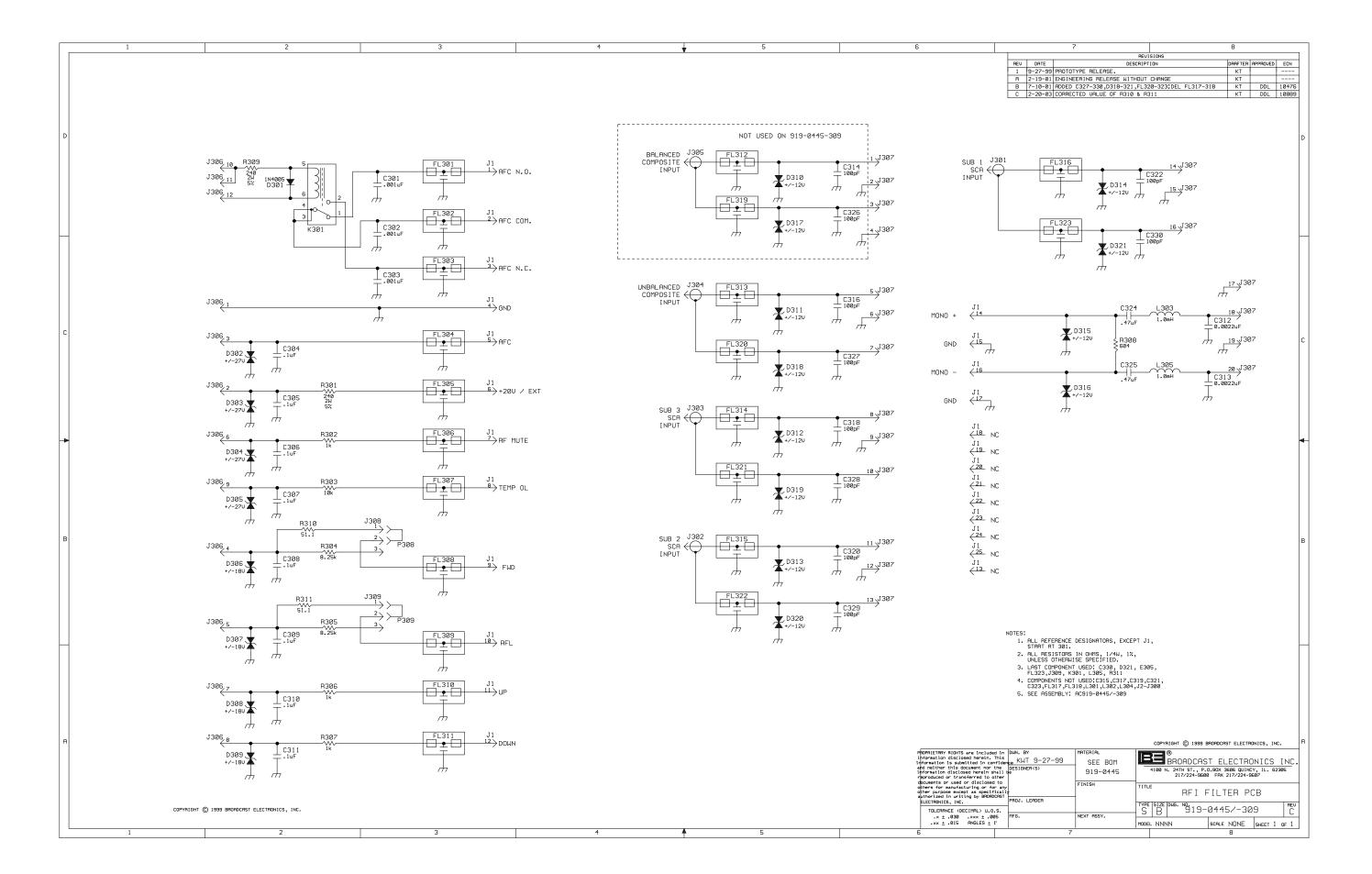


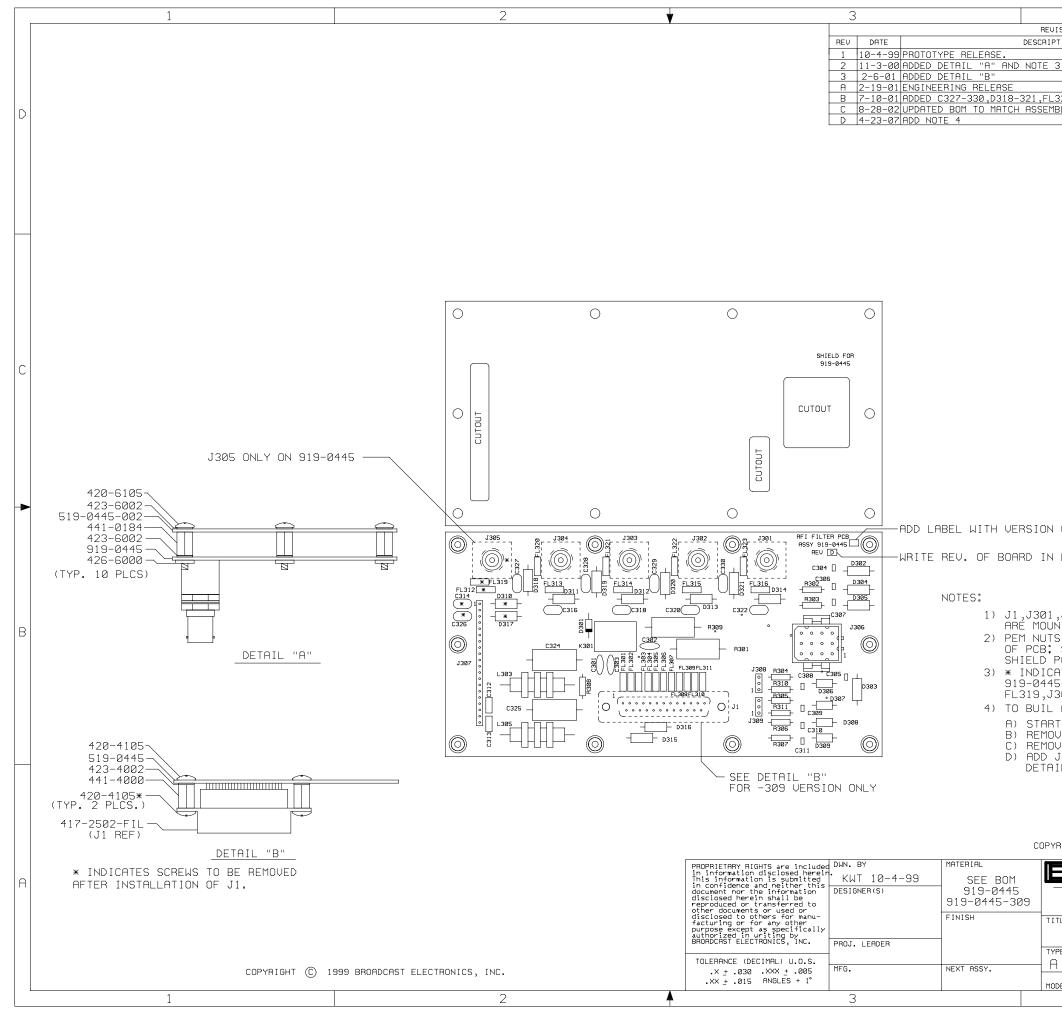


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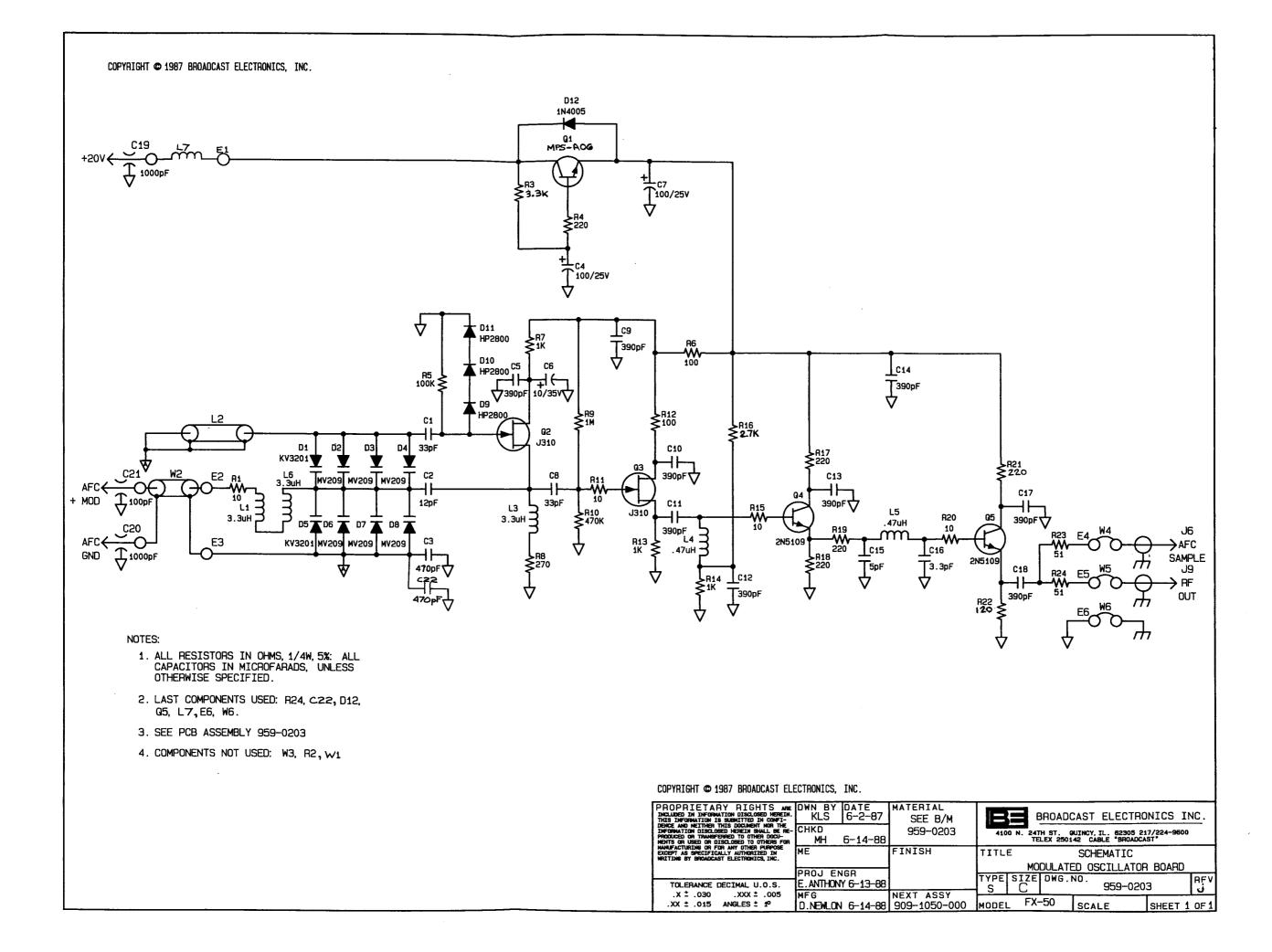


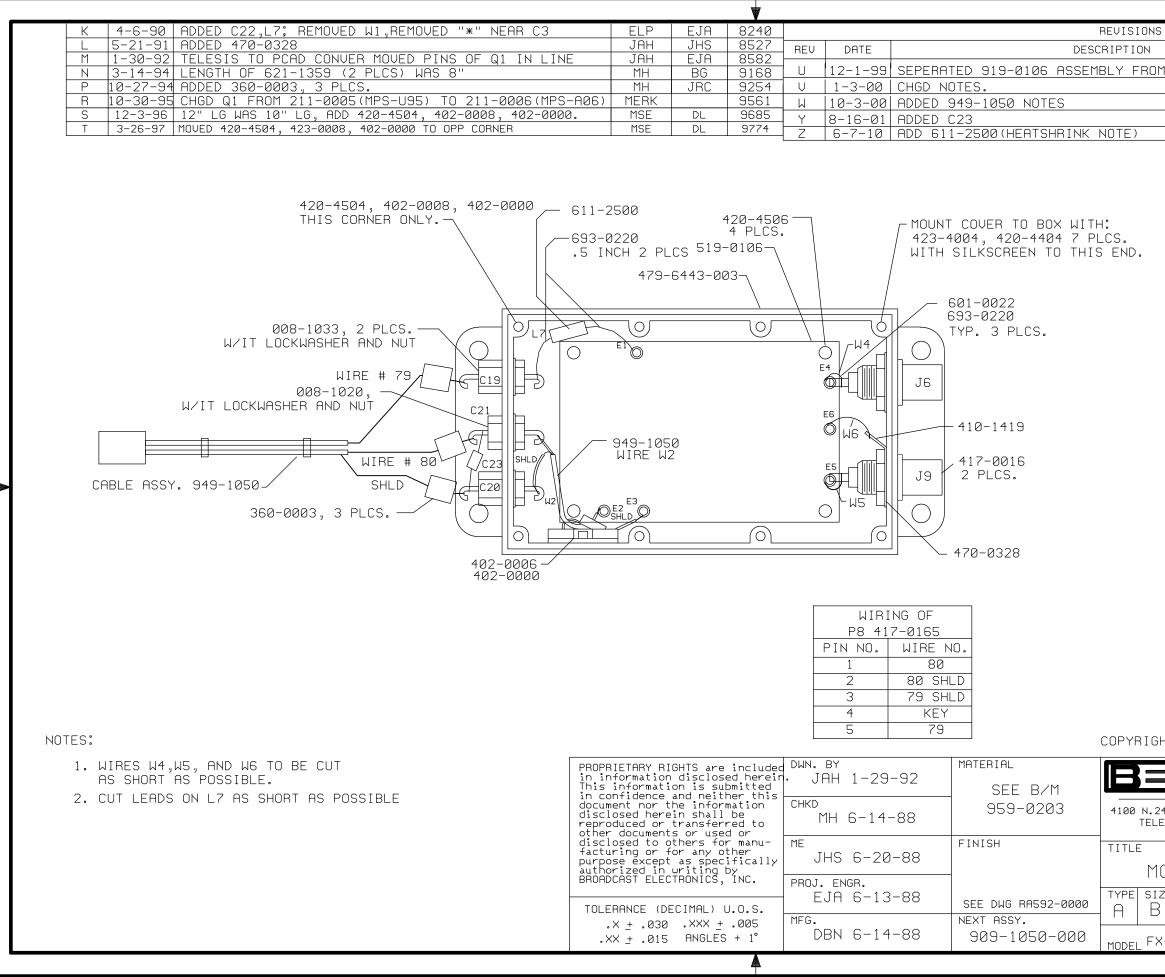
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	T. P.D.BOX 3606 QU 0142 CABLE BROAD PCB ASS RFI FILTER/ AG No.	INCY,IL. 6 CAST FAX 2 SEMBLY 'REGUL	2305 PH. 217 217/224-9607 ATOR	/221-9600	
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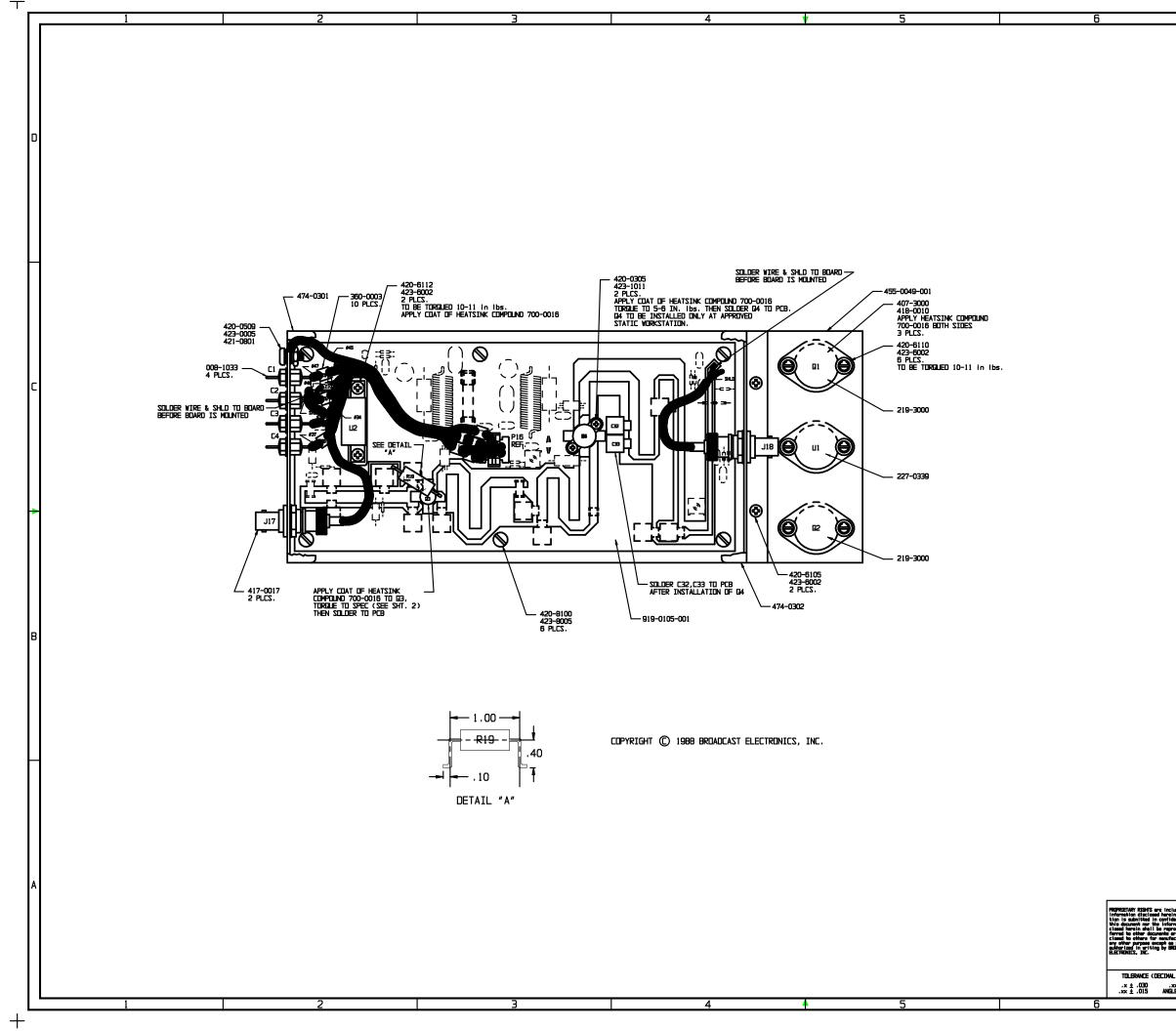


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	JTB		11543	С
N OF BOARD N WHITE BOX UNTED ON THE SOLDER IS ARE PRESSED INTO SEE DETAIL A FOR PCB (519-0445-002) CATES PARTS NOT USE 45-309. (C314,C326, J305) A 919-0445-309 RT WITH A COMPLETED DUE ALL PARTS LISTE DUE J1 (417-2502-FE J1 (417-2502-FIL), AIL "B" FOR MOUNTIN	SIDE SOLDE ASSEMB TO 91 D ON A D310,D 919-0 D IN N (R)	R SIDE LY OF 9-0445- SSEMBLY 317,FL3 445 OTE (3)	12,	B
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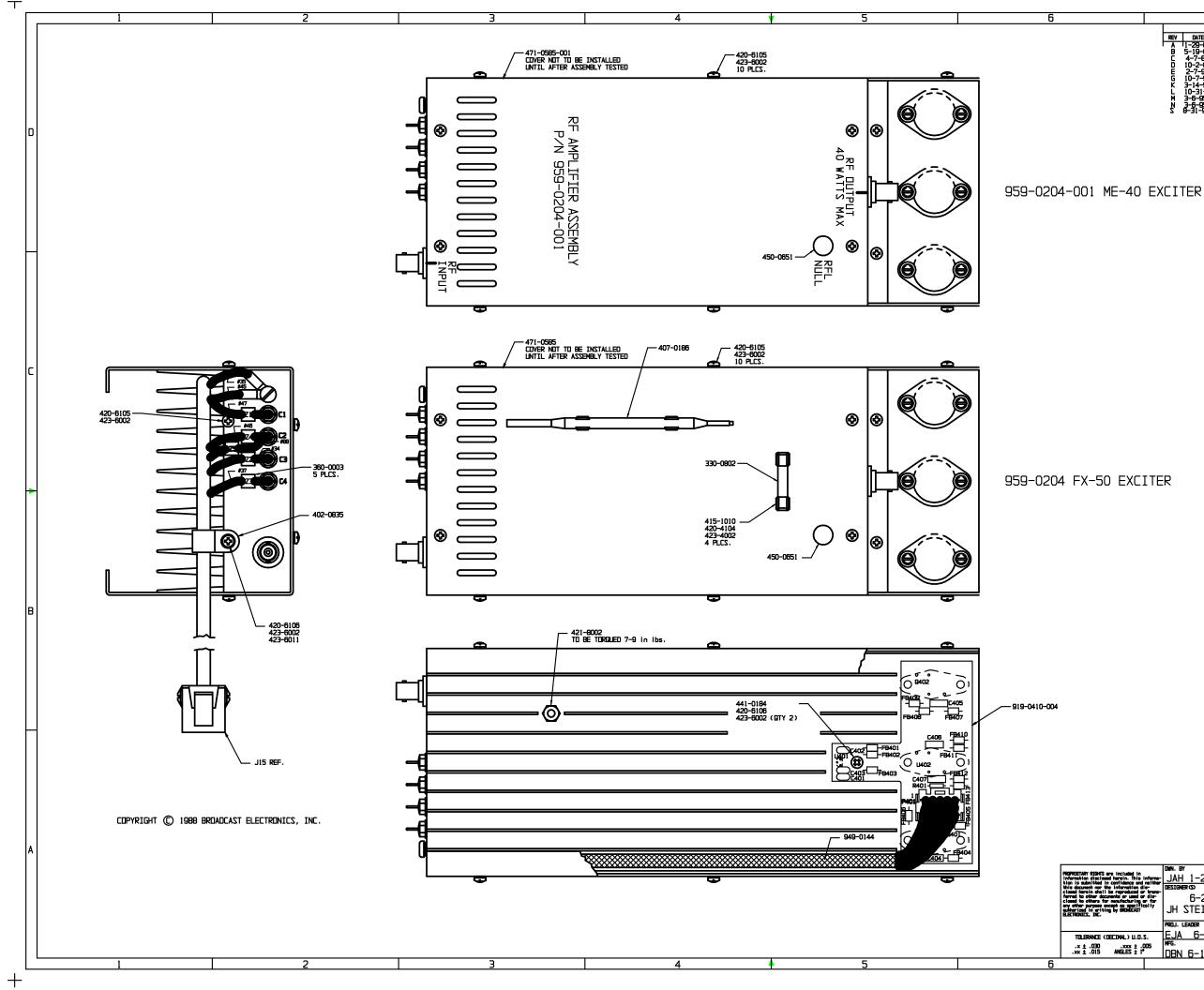


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		203			
EL FX-50/FM-100C SCALE 1=1 SHEET 1 OF 1					
	_{EL} + X - 507 + M - 1000 scale ²	1=1	SHEET 1	OF ¹	



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REV	DATE	DESCRIPTION		DFTSMN	ENGR	ECN	
Â	11-29-88 5-19-88	PROTUTYPE RELEASE ENGINEERING RELEASE W/CHGS		۲AL I	£1A		
E.	4-7-89	REVISED NUT ON J17 & J18, SHTS CHGD R6 HOLE SIZES FROM .030 T		MSE	DBN EJA	7793 8027	
E	2-7-90	CHGD 330-0800 TO 330-0802 SHT	2	RLC	EJA	8197	L
F	4-9-9 0	R10 WAS 1W, R17 WAS HERIZENTAL, ADDED Z5, Z24, Z25, Z26		ELP	EJA	8240	
G		CHGD 420-4104 TD 420-4105 (SHT	2)	JAH	EJA	8585	L
н	7-8-92	ADDED R20,R21		CR	GNM	8721	L
J	10-1-93	CHGD C20 TE 046-0004,C24 TE 04 R21 TE 103-2212.	6-0005,R20 TO 100-1031 &	MH	BG	9018	
ĸ	3-10-94	DELETED PCB ASSY VIEW & DETAIL ADDED WIRE #88 & Z10;ADDED WIR ALSO SEE SHEET 2.		-	BG	9168	٥
し 至 三 戸 足 い	10-31-94 3-6-95 3-6-95 11-3-95 11-16-95 8-31-99	CORRECTED MOUNTING HARDWARE FO REVISED MOUNTING HARDWARE ON (ADDED 599-0204-001 (SEE SHEET ADDED C43 TO 919-0105-001. CHGD 05 TO 218-0003 ZDN 919-010 SHT. 1, 350-0003 DTY WAS 5	SHT 2) 2)	JLF VLF JLF MH MSE	JRC JRC DL DLL DLL	9268 9390 9477 9408 9498 10180	

		COPYRIGH	T 🛈 1988 BROADCAST ELECTRONICS, INC.	~
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idence and neith arnation dis- produced or tree or used or dis- facturing or for	MH 6-14-88	959-0204 -	4100 N.24TH ST., P.O.80X 3806 BUINCY, IL 82305 217/224-9800 TELEX 250142 CABLE BRDADCAST FAX 217/224-9807	
as specifically BRUNDCAST	J.H.STEINKAMP 6-20-88	FINISH TIT	ASSY, RF AMPLIFIER	
WL) U.O.S.	PROLI. ENGR. E.ANTHONY 6-13-88 MFG.	SEE DING RA582-0000 A	RE SIZE DMG. NO. 959-0204 REV A D 959-0204-001 S	
.xxx ± .005 GLES ± 1°	D.B.NEWLON 6-14-88	909-1050 MDD	DEL FX-50.∕ME-40 SCALE 1:1 SHEET 1 DF 2	
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MAL)U.O.S .xxx ± .0 NGLES ± 1°	1.000	NEXT ASSY.	түре <u>size</u> Davis. vo. <u>959-0204</u> Rev A D <u>959-0204-001</u> S одов. FX-50/ME-40 scale 1:1 sheet 2 df 2
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